

No. 380 Survey held at Wexford Date 14th November 1863 Rev 7/12/65 380
 on the Schooner Many Merges Master John Roach
 Tonnage Old _____ Built at Wexford When built 1865 Launched Oct 1865
 By whom built John W Devereux Owners John Thomas Devereux
 Port belonging to Wexford Destined Voyage Dublin
 Surveyed while Building, Afloat, or in Dry Dock On Palmer Ship Yard

Length aloft 84 Feet. 0 Inches. Extreme Breadth 21 Feet. 0 Inches. Depth of Hold 10 Feet. 0 Inches.

Scantlings of Timber.				Thickness of Plank.			
Room and Space	Inches.	Inches.	Inches.	Outside.	Inches.	Inside.	Inches.
Floors.....sided	<u>9</u>	Moulded	<u>11</u> <u>8</u>	Keel to Bilge	<u>2 3/4</u>	Limber Strakes	<u>1</u>
1 st Foothooks.....	<u>8</u>	"	<u>9</u> <u>8</u>	Bilge Planks	<u>4</u>	Bilge Planks	<u>4</u>
2 nd Ditto.....	<u>6</u>	"	<u>6 1/2</u> <u>5 1/2</u>	Bilge to Wales	<u>2 1/2</u>	Ceiling in Flat	<u>2 3/4</u>
3 rd Ditto.....	<u>6</u>	"	<u>6</u> <u>6</u>	Wales	<u>4</u>	Ditto Bilge to Clamp	<u>2 3/4</u>
Top Timbers	<u>6</u>	"	<u>6 1/2</u> <u>6</u>	Short Hoods	<u>4</u>	Hold Beam Clamps	<u>1</u>
Deck Beams N ^o <u>Average Space</u> <u>14 feet</u>	<u>8</u>	"	<u>9</u> <u>6</u>	Topsides	<u>2 3/4</u>	Deck Beam Ditto	<u>9 1/2</u>
Hold Beams N ^o <u>Average Space</u> <u>14 feet</u>	<u>8</u>	"	<u>9</u> <u>6</u>	Sheer Strakes	<u>3</u>	Ceiling 'twixt Decks	<u>2 3/4</u>
Keel	<u>12</u>	"	<u>14</u> <u>14</u>	Plank Sheers	<u>3</u>	Hold Beam Shelves	<u>1</u>
Keelsons	<u>18</u>	"	<u>14</u> <u>18</u>	Water-Ways	<u>4 1/2</u>	Deck Beam Ditto	<u>1 1/2</u>
Scarpsh of Ditto	<u>None</u>	"	<u>None</u>	Upper Deck	<u>1</u>		

Size of Bolts in Fastenings, distinguishing whether Copper or Iron.

	Copper Inches.	Iron Inches.		Copper Inches.	Iron Inches.		Copper Inches.	Iron Inches.
Heel-Knee, and Deadwood abaft	<u>None</u>	<u>1</u>	Transoms and throats of Hooks	<u>3/4</u>	<u>3/4</u>	Lower Pintle of the Rudder	<u>2 1/4</u>	<u>2 1/4</u>
Scarpsh of Keel.....N ^o . <u>2</u>	<u>1</u>	<u>1</u>	Arms of Hooks	<u>3/4</u>	<u>3/4</u>	Hold Beam	<u>3/4</u>	<u>3/4</u>
Floor Timber Bolts	<u>1</u>	<u>1</u>	Bolts thro' Bilge & Limber Strakes	<u>3/4</u>	<u>3/4</u>	Deck Beam	<u>3/4</u>	<u>3/4</u>
Kelson ditto	<u>1</u>	<u>1</u>	Butt End Bolts	<u>3/4</u>	<u>3/4</u>			

Timbering.—The Space between the Floor Timbers and Lower Foothooks in this Vessel is _____ Inches. The Space between the Top-timbers is 5 Inches. The Stem, Stern Post, consist of English Oak the Transoms, Aprons, Knight Heads, Hawse Timbers, and Deadwood, of English Oak and are quite free from all defects. The Floors consist of English Oak The First Foothooks of English Oak Timber. The Second Foothooks of English Oak The Third Foothooks of English Oak The Top Timbers of English Oak The Shifts of the first and second Foothooks are not less than 3 1/2 N. B. When less than prescribed by the Rule, state how many. The rest of the Shifts of the Frame are 3 1/2 The Frame is well squared from the first Foothook Heads upwards, and quite free from sap, and from thence downwards, the frame is well squared & free from sap The alternate Frames are all bolted together to the Gunwale. N. B. If not, state how bolted. The Butts of the Timbers are quite close together; their thickness not less than 1/2 of the entire moulding at that place. The Frame is well chocked with a Butt at each end of the chock. The Main Keelson is Red pine & is and free from all defects. The False Keelson is American Oak white The Deck Beams consist of English Oak The Hold Beams of _____ The Knees of Iron

Planking Outside.—From the Keel to the Height defined in Note to Table 2, the Plank is American Elm From the above named Height to the Light Water Mark 11 Elm From the Light Water Mark to the Wales Red pine The Wales and Black-strakes are Red pine & black The Topsides oak & Red pine The Sheer-strakes oak and Plank-sheers oak The Water-ways Red pine The Decks yellow pine State of new The Shifts of the Planking are not less than 10 Feet _____ Inches. N. B. If less than prescribed by the Rule, state whether general or partial, and if partial, in what part of the Ship. The Planking is wrought _____ between

Planking Inside.—The Limber-strakes are American White Oak the Bilge Planks American White Oak The Ceiling, Lower Hold, Red pine & black Between Decks Red pine & black Shelf Pieces Red Pine Clamps Red pine

Fastenings.—To Hold Beams _____ Deck Beams wood & Iron Pins Staple & hanging, every other one standing down to floor with bolts in floor beams. Number of Breasthooks Three Don Pointers _____ Crutches One Don Butts End Bolts are of 3/4 bolts Don in the Bottom, and One Bolt in each Butt End through and clenched. Bilge and Limber Strakes 3/4 bolts, bolted through and clenched. Treenails of English Oak How Made staple General Quality of Workmanship is very good through out

We certify that the preceding is a correct description of the above-named Vessel,

Builder's Signature John W Devereux Surveyor's Signature H. Devereux

WEX 1031-0217

Her Masts, Yards, &c. are in new condition, and sufficient in size and length.

She has SAILS.		CABLES, &c.		ANCHORS, and their weights.			
N ^o .				Fathoms.	Inches.	N ^o .	Weight.
9	Fore Sails,	Chain		75	7/8	Proving House Slings -	
1	Fore Top Sails,	Hempen Stream Cable		75	1	Bower,	75 7-0-27
1	Fore Topmast Stay Sails,	Hawser		75	2 1/2		75 8-2-21
1	Main Sails,	Towlines				Stream,	1 2-2-16
1	Main Top Sails,	Warp		60	2	Kedge,	1 1-2-6
and <u>well found in other</u>		All of <u>good</u> quality.					

Her Standing and Running Rigging complete and sufficient in size and very good in quality.

She has One new Long Boat and fully Equipped

The present state of the Windlass is Patent Capstan Whinch Rudder new Pumps 2 new new

General Remarks—Statement and Date of Repairs.

The frame of this vessel through out, is of sound timber well
brought & shipt—The quality of the planking is all good, though a
very well wrought & shipt, clear from warp or defect.
Commenced building in May 1st 1865—Launched in October 1868
Proceeded steadily from Commencement till finished,

If Sheathed, Doubled, Felted, or Coppered _____ When last done _____

I am of opinion this Vessel should be Classed A 7 years

The Amount of the Fee.....£ 2 : 0 : 0 is received by me, M. Devereux

Dec 11/85 Special£ : :

Certificate (if required)£ : 2 : 6

Committee's Minute 8th December 1865

Character assigned A 7 years



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