

No. 17 Port of Westford Date 24th December 1834  
Survey of the Schooner Blucher Master John Roach  
Tonnage 108 15/34 Owners Green & Bennett Port belonging to Westford  
By whom built Where built Preston When built 22 March 1814  
Destined Voyage Glasgow

Dimensions.				Thickness of Plank.			
Feet.		Inches.		Feet.		Inches.	
Length of Keel.....				Depth of Hold .....	2	10	
Rake of Stem .....				Lower Hold .....			
D° of Stern Post.....				Between Decks .....			
Extreme Breadth .....	19	1					

  

Scantling of Timber.			
	Inches.	Sided Inches.	Moulded Inches.
Timber and Space, each .....			
Floors in the middle .....			
at the ends .....			
1st Foothooks .....			
2nd Foothooks .....			
3rd Foothooks .....			
Frame .....			
Top Timbers .....			
Deck Beams middle .....			
at the ends .....			
Knees to d° .....			
Keel, N°. Lengths .....			
Main Kelson .....			
Scarpes at Kelson .....			

  

Outside.		Inside.	
	Inches.		Inches.
Bilge to Wales .....		Ceiling below Hold Beams ...	
Short Hoods .....		Clamps and Bilge Planks.....	
Bilge Planks .....		Upper Deck Planks and } .....	
Bilge to Keel .....		Spirkettling .....	
Wales .....		'Twixt Deck Ceiling.....	
Topsides .....			
Plank Shears.....			

  

Decks.	
	Inches.
Thickness.....	
Water Ways .....	

  

Bolts.	
	Inches.
Keel Knee and Dead Wood } .....	
abaft .....	
Scarp of the Keel .....	
Kelson Bolts .....	
Bolts thro' the Bilge and Foot } .....	
Waling .....	
Butt Bolts.....	
Hold Beam Bolts .....	
Hooks forward at throat .....	
Hooks forward at arms.....	
Transoms .....	
Lower Pintle of the Rudder ..	

We certify that the preceding is a correct description of the above-named Vessel. Witness hand, this day of  
Builder's Name  
Surveyor's Name

Masts, Yards, &c.			Sails.	
	Sort Wood.	Length, &c.	N°.	Nos.
Bowsprit .....	Pine		1	Fore Topmast Stay Sails.....
Foremast .....	a		2	Fore Sail .....
Topmast .....	Horn		2	Fore Topsails .....
Fore Yard .....	Pine		1	Main Sails .....
Main Mast .....	a		-	Main Top Sails.....
Main Top Mast .....	a			
Main Yard .....	-			
Mizen Mast .....	-			

And is generally well found in other sails. } *a hundredly found in sails of every kind that is used*

Cables, Cordage, &c.			Anchors.		Boats.	
	Fathoms.	Inches.	Nos.		Number and Description.	
Cables, Hemp .....						
D° Iron.....	130	1/8 two good lines	2	Bower Chain Anchor	one	Boat Anchor
Hawser.....	60	good	1	Stream Hump	butts	
Towlines .....	65	a	1	Kedge	a	
1st Warp .....	70	a				
2nd D° .....						

Standing and Running Rigging is all found to be sufficient in size, and good in quality. } *Standing & running rigging & the best of order & proper*

We certify that the preceding is a correct description of the Stores of the above-named Vessel.  
Owner's Name

Nautical Surveyor's Name *M. Bennett Surveyor*



## SURVEYOR'S REMARKS.

**Timbering.** all of English oak appears to be quite sound  
**The Quality,** & of good description —  
**Squaring, and**  
**Workmanship.** —

**Planking.** from the footboards heads up English oak  
**Outside and Inside** the Bottom Elm Seiling from the Bulwarks  
**Quality, Edging,** of mixed plank treeniled all through  
**and Workmanship.** —

**Fastenings.** Iron fastened all through —  
**If Sheathed,**  
**Doubled, or**  
**Felted.** —

**Repairs.** This vessel is in very good order having  
 had some repairs lately in Milford such as  
 hole beams & long strips of plank in the Bulwark  
 battens through & riveted new Keel & Nelson of  
 American oak clanked & fastened all over —

**General Observations**  
**and Opinion as**  
**required by the**  
**Instructions.**

This vessel it appears has been rebuilt  
 some few years ago at Preston & is now  
 in a very good state of repair fit to  
 convey cargo not in their nature liable to damage  
 on short voyages not out of Europe  
 is well found in stores —

The Amount of the Fee, £ : 10 : 0 is received by me. M. W. W. Surveyor

Committee. Minute 3 April 1835

Character Assigned F. 1  
 J. W. W.



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 Foundation