

## REPORT of SURVEY for REPAIRS, &amp;c.

Date of writing Report 30/7/1924 When handed in at Local Office 31st July 1924 Port of LISBON.

No. in Survey held at LISBON.

Date, First Survey 12th June Last Survey 31st July 1924  
(No. of Visits 18. TO DATE. Master

80731 on the Wood, Iron or Steel

S. S. PUNQUE  
TO BE NAMED "LUNA"

Master

TONNAGE:-  
GROSS 1377  
UNDER DE. 925  
NET 878

Built at FLensburg By whom FLensburg SCHIFFSH. GES. When 1895

Owners Messrs Salomão Benoliel &amp; Azancote Ltd. Port belonging to LISBON.

Owners' Address  
(if not already recorded in Appendix to Register Book).

Surveyed Afloat or in Dry Dock? Afloat Name of Dock No. 1. of the Harbour Destined Voyage

WB=CellDBorDBa feet; uE&B feet; f feet;  
total capacity -tons. FPT -tons; APT -tons; MT -feet -tons.

N.B.-All alterations in the existing records should be underlined.

If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides of the tanks examined. Also state the amount of deterioration (if any) found in the thicknesses of the floors, framing, girders, and of the inner bottom plating, especially in the boiler space.

Last Report, No. Port

Particulars of Classification (which must be inserted precisely as in Register Book &amp; Supplements).

CHARACTER.  
\* for Special Survey.  
Date of last Survey and of Periodical Surveys.  
Years assigned and expired.  
Machinery and Boiler Surveys (including date of N.B., if any).

NOT CLASSED.

(Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported, the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case. 22nd June 1924, 7th July 1924, 10th July 1924. (ABLE 22-7-24.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined?

Was a damage report made by anyone else? If so, by whom?

REPAIRS, OR EXAMINATION AS PER RULE, FOR Report of survey with a view to classification.

In accordance with instructions received from the Secretary I proceeded to the Port of LISBON and in company with Mr L. R. GUNNER we examined the vessel's condition and report same herewith with a view to classification. We also enclose a F.E. and Bulhead reports and rough sketch of the shell drawings and sketch of bulhead bulkhead (attached to fl. rpt.)

For fresh open. Examined and found generally in good condition with the exception of 2 Renue frames Port and 1 Renue frame starboard transom. Port transom uniting of framing and stringers to transom. The lower portion of the fore peak under chain locker full of water could not be seen.

Chain locker. Chain not raised and broken could not be examined. Primarily seen by Mr Gunner and noted framing to reinforce and noted some frame transoms.

## SUMMARY OF DAMAGE REPAIRS:-

	Plates.	Frames.	R. Frames.	Floors.	Beams.	Str. Plates.	Dk. Plates.	Other Items:-
Renewed								
Removed and Fair'd or Repaired								
Fair'd or Repaired in place								

## PRESENT CONDITION OF THE

Decks	As reported	State if Tanks have been examined inside	only B.R.M. book	Dblg. Plates under Sounding Pipes	Good	Copper, or I.M. of Wood Vessels.	(State if on felt.)
Caulking of Decks	"	State if Tanks now tested	NO	Engine Room Skylights	Good	When put on Month	Year
Waterways	"	Bulkheads	As reported	Coal Bunkers, Open'gs, Lids, &c.	As rptd	Boats	10 Renew
Coamings	"	Ceiling	Renewed	Scuppers	Good	Masts, Yards, &c.	As reported & found
Beams & Fastenings	"	Cement or Asphalt.	Cement	Cargo Hatchways	As rptd	Condition, how ascertained	By examination
Outside Plating	"	(State which.)	Good	Hatches	"	(State if wedges removed)	NO will be.
Caulking of ditto	"	Rudder	overhauled	Planking of Wood Vessels		Sails	✓
Rivets	"	Steering gear and its connections	new	Caulking	ditto	Equipment letter	
Breasthooks & Crutches	Good	Windlass	new	Treenails	ditto	Anchors, No. o	3B. 15. 2K.
Transoms	not seen yet	Have Pumps now been examined and found efficient?	Under repairs	Breasthooks & Stemson	ditto	Cables (State if now ranged)	No.
Frames	As reported	Have Sluice Valves now been examined and found efficient?	None	Transoms, Pointers, & Crutches ditto		" length (on board)	✓
Reverse Frames	not seen yet	Have Watertight Doors now been examined and found efficient?	Good	Timbers of Frame at openings ditto		" Rule length	size
Floors		Have Ventilators and their Coamings been examined and found efficient?	Good	Ditto ditto at other places ditto		Hawser & Warps	10 renew
Keelsons	As reported			Stringers, Clamps & Shells	ditto	Standing & Running Rigging	Good
Stringers	As reported			Salting (State if examined.)	ditto		
Inner Bottom Plating	As reported						

## General Observations, Opinion as to Class, Recommendation, &amp;c.:-

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:- "to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,15," or "to remain as classed and to have record of survey, 1,15, and the notations of ss No. 1-15 and ptND15, &amp;c."

This report now submitted for the information of the Committee.

Survey Fee (per Section 25) £  
Special Damage or Repair Fee (if any) (per Sec. 29) £  
Travelling Expenses (if chargeable) £  
Second Surveyor's Fee (if any) £

Fees applied for,

19

Received by me,

19

Committee's Minute

TUES. 4 NOV 1924

Character Assigned

Ask for Mchly rpt

No action

L. R. Gunner

M. B. England

Surveyor to Lloyd's Register of Shipping.



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Lloyd's Register

w995 Foundation







Bow chock plate To be renewed.

Fore well deck. The wood deck is in poor condition and several deck planks require to be renewed. And steel deck bars to be examined and sealed and renewed. Bridge front bulkhead to have rust chain uniting renewed. Bulwarks generally good, rust chain uniting of top rail to renew and wood part stern to be repaired.

Bridge deck. Sheathed from fore end of bridge deck to midship deckhouse and wood is in poor condition and several planks should be lifted and renewed. The stringer and deck plating opposite boiler casings thin and on starboard side 2 stringer plates and 2 deck plates to renew and 1 stringer plate to renew on port side. Trimming hatch to remove rust and renew. Bridge house and casings generally good but rust chain uniting to be renewed. The pithy top has been repaired by renewal of plating at side of engine room skylight. Gally floor rusted to be renewed.

Raised quarter deck. The wood deck is in poor condition and several planks to be lifted and renewed. Steel deck to seal and rust before laying new wood deck. The steel deck at after end has been part renewed in way of rudder trunk. Rudder trunk entirely renewed.

Masts. Generally good but for mast chain at heel on tank top and to be reinforced by straps. Mast racking to remove for inspection of masts. Rigging is in good condition.

Forecastle side plating. The sheathing to be removed to admit of inspection.

Anchor and chain cables 3 Brown 1 Steel & 2K on board but no particulars are obtainable as no certificates are on board. Brown anchor (span) HALLS patent shankless anchor Chain cables not ranged and length and size unknown.

Lifeline Port and starboard both in bad condition and are to be renewed. DAVIT. Cables and blocks to overhaul and place in efficient condition.

Boat deck Wood deck to be repaired.

Stabilizer Generally good. Wood and canvas storm cover to be supplied.

Equipment papers Papers not presented for inspection but stated to be on board.

Steering gear hand and steam. Being overhauled and made efficient. Block pins to be removed and chains to be annealed. Hand steering gear crank and key renewed and.

Ceiling Ceiling on tank tops throughout vessel all life or will be practically all renewed.

Shell plating. Examined in dry dock (by Mr. Currier) & found generally good & part drillings given in port entry - remainder supplied at next docking. Above light waterline examined & result of drillings given in port entry & p.p. & on rough tracing of profile. In fore hold. 2 plates on port side & 1 plate starboard marked for renewal or doubled. In bridge tween deck bulkheads - 2 plates in sheerstrake, starboard side & 1 port, same strake, to renew or double.

STEEL DECK, A KEY OF EXAMINED PLATING SHOWN LISTED TO REPAIR OR RENEW



Lisbon

S.S. "Luna"

Continuation of Report No. 1456 dated 30<sup>th</sup> July 1924 on the

5 Shell plating. Cont'd. In after hold in way of aft peak tank bulkhead 1 plate port & 1 starboard marked for renewal. Scantlings of shell plating are submitted for consideration. Shell plating in No. 2 & 3 holds also bunkers sealed & recoated - No. 1. hold to do also chain locker & forepeak. All plating will be sealed externally later. <sup>Counter plating</sup> <sup>good</sup> seen by Mr Gunner in dry dock - fore foot shoe corroded to be renewed.

Stem

Hand pumps found defective & are being renewed - tested later.

WT Immeldoor in good condition - tested later -

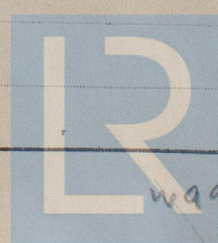
Engine room sides. Platforms to remove as necessary & framing sealed for examination likewise engine seating.

Generally. In my opinion the vessel is in fair condition & provided owners efficiently effect repairs now recommended in addition to any further repairs that may be necessary after remaining parts have been examined and any requirements that may be put forward by the Committee after consideration of this Report and scantlings now sent, vessel may be considered eligible for classification.

As dry dock accommodation is not available for some months ahead, owners suggest postponement of renewal of framing in bunkers and holds for a period of six months advising this work would be done at Gibraltar U.K. or Continent, but state they will now do all that is necessary & possible above light load line.

Leop Gunner

W. England



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Foundation