

19 Rowan rev. Boilers No 863

Circumferential Seams Plate $\frac{3.19 - 1.18}{3.19} = 63$ (front)

Rivets $\frac{23 \times 1.22 \times 2}{28 \times 3.48 \times 1.219} = 47.5$ (back)

Longitudinal Seams

Plate $\frac{8.9375 - 1.25}{8.9375} = 86$

Rivets $\frac{23 \times 1.22 \times 5 \times 1.875}{28 \times 8.9375 \times 1.219} = 86.5$

Combined $\frac{8.9375 - 2.5}{8.9375} + \frac{86.5}{5} = 72 + 17.3 = 89.3$

Shell $\frac{37 \times 28 \times 86}{2.75 \times 147.54} = 183$

Furnaces $\frac{480 \times 16.5}{43.84} = 180$

Top ends $\frac{96 \times 15.21}{390.06 + 420.25} = 180$

Front tube plate $\frac{72 \times 646}{182.25 + 52.52} = 207$ Back tube plate $\frac{38 \times 506.25}{10.25} = 187$

Guders $\frac{371 \times 95 \times 56.1}{34.61 \times 26.36 \times 11.875} = 182$

CC sides stops $\frac{75 \times 506.25}{68.06 + 141.01} = 182$

CC backs $\frac{75 \times 400}{100 + 66} = 180$

Down backs $\frac{86 \times 5.29}{66 + 182.25} = 183$

Main steps 3" $\frac{78.522}{20.375 \times 17.75} = 214$

Screw steps 15/8" $\frac{15.214}{81.2} = 187$

13/4" $\frac{181.44}{95.4} = 190$ marginal

17/8" $\frac{21.332}{110.6} = 192$

2" $\frac{24.777}{136} = 181$

