

LENGTHS BEFORE BENDING OR FORGING				# OF PERSET	REMARKS	ELEMENTS
U-BENDS						
7 $\frac{1}{2}$ " CRS	3 $\frac{3}{4}$ " CRS	PIPE 1	PIPE 2			
18'-4"	18'-0"	12'-6"	13'-4 $\frac{1}{2}$ "	2	1- RH. AND 1- L.H	I
—	18'-0"	10'-1"	11'-1"	2	1- " " 1- "	K ¹
18'-4"	18'-0"	11'-0"	12'-1 $\frac{1}{2}$ "	2	1- " " 1- "	L ¹
18'-4"	18'-0"	9'-11"	11'-3"	2	1- " " 1- "	M ¹
—	18'-8"	10'-5"	11'-6"	2	1-OFF EACH-LEFT HAND	N ¹ -N2
—	18'-4"	10'-3"	11'-4"	1	LEFT HAND	N3
—	18'-8"	10'-7 $\frac{1}{2}$ "	11'-6"	2	1- OFF EACH-RIGHT HAND	O1-O2
—	18'-4"	10'-5 $\frac{1}{2}$ "	11'-4"	3	0 $\frac{3}{8}$ X 0 $\frac{1}{2}$ (RH) — 0 $\frac{5}{8}$ (L.H)	O3-O4-O5
—	18'-0"	10'-3 $\frac{1}{2}$ "	11'-2"	3	07-(RH) — 08 & 08 $\frac{1}{2}$ (L.H)	O6-O7-O8
19'-0"	18'-8"	10'-5"	11'-6"	1	RIGHT HAND	P1
18'-8"	18'-4"	10'-3"	11'-4"	3	P2 & P4 (RH) — P3 (L.H)	P2-P3-P4
18'-4"	18'-0"	10'-1"	11'-2"	3	P6 & P7 (RH) — P5 (L.H)	P5-P6-P7
—	18'-8"	10'-7 $\frac{1}{2}$ "	11'-4"	1	LEFT HAND	R1
19'-0"	18'-8"	10'-7 $\frac{1}{2}$ "	11'-6"	1	LEFT HAND	S1
19'-0"	—	10'-5"	11'-4"	1	RIGHT HAND	T1
18'-4"	—	10'-1"	11'-0"	1	LEFT HAND	T2
—	18'-4"	10'-5 $\frac{1}{2}$ "	11'-2"	1	LEFT HAND	V1
—	18'-0"	10'-3 $\frac{1}{2}$ "	11'-0"	1	RIGHT HAND	V2

16/21^{m/m} SOLID DRAWN STEEL PIPES
 TO PASS LLOYDS SURVEY
 WORKING PRESSURE 180 LBS PER SQ. INCH
 TEST " 540 " " " "

THE SUPERHEATER CO LTD
BUSH HOUSE LONDON W C 2

TITLE ELEMENTS

ORDER NOS	REF	CNO	DRAWING NOS
6116 ^M	6116 ^M	16/11/82	MB7530

JOHN DICKINSON & SONS LIMITED.

SS "KING ROBERT"