



# Lloyd's Register of Shipping.

 Report on Vessel No. 1299 Port GLASGOW.

No. \_\_\_\_\_

## SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~ manufactured by Messrs. T.S. Forster & Sons, Limited, of Sunderland, for the Vessel No. 1299, being built by Messrs. A. & J. Inglis Ltd., of Glasgow, have been inspected by me as set forth below and found to be, so far as can be seen, satisfactory.

Mark on Forgings ~~XXXX~~

Lloyd's

No. 331928.12.44.Chas. S. PorterSunderland. 29-12-44

### RUDDER HEAD

### RUDDER FRAME.

	<del>STEEL</del> FRAME.	<del>RUDDER</del> FRAME.	<del>STEM</del>
Material* ...	Scrap	Steel.	
How made ...		Forged.	
If annealed ...			
Dimensions ...	<u>5 1/8" dia.</u>	<u>5 1/2" x 5 1/2" parallel.</u>	
Progress on Inspection ...	Forging	& Machining.	
Date when Inspected ...		<u>28.12.44.</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Ultimate Tensile.			
Tons per sq. in. ...			
Yield Point			
Tons per sq. in. ...			
Extension per cent.			
on ..... inches			
Red. of Area % ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

checked 5/3/45
J.W. Bolwell
V. Welds

Fee (if any chargeable) £

MONTHLY A/c.

To be paid at

\*If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.