

Shipbuilders: Messrs. S.P. Austin & Sons  
Engineers: Messrs. T.G. Marine Engine Co

W983-0291

Yard No. 344  
CONTRACT  
Engine No. 2885

It is submitted that the plan of Boiler Pipe Arrangement.  
merits approval

for a working pressure of 220 lbs/<sup>2</sup>/in<sup>2</sup>

provided, all ~~steel~~ <sup>Pipes</sup> and fittings where subjected to steam of a temperature above 425°F be made of steel at an approved works and tested as required by the Rules, the pipes be fitted as shown on the plan and be constructed under the usual conditions of survey and testing and the drainage arrangements be to the Surveyor's satisfaction.

If the mixing steam valves (F7 & F8) be of the screw down type the Surveyors should satisfy themselves, on trial, that the temperature in the auxiliary steam line does not exceed 425°F and that a notice board be fitted near this valve stating "after the new engines have been run in and are working under full superheat, this valve is only to be opened".

Retain/copy. in an emergency

1m.7.36. T.

R. D.H.  
28-5-37