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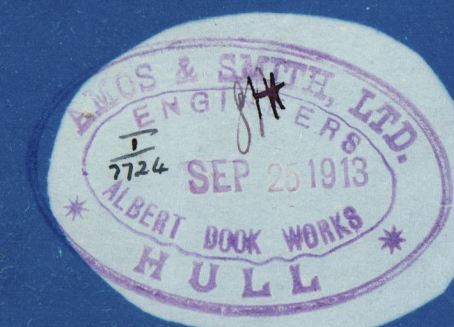
Note! Every alternate rivet left out of inside row in upper half of boiler.

Note! The plates rivets & stays of steel by the Siemens Martin process all holes drilled throughout the boiler, these in steel after the plates are bent. All punched plates to be annealed after the plates are bent. Stays are not to be drilled. Tubes are of iron. Combustion Chamber stays are screwed into both plates. No workless rivets C.C. Rivets to C.C. stays on inside of Combustion Chamber and on back plate of boiler on marginal stays only, none on outside of Corrosion Shell.

Particulars of Staying		No of threads per inch
Stays	Dia Bottom End	
Steam Space Stays	3"	6
Bottom Stays	2 $\frac{1}{2}$ "	5.058
C C Stays	1 $\frac{1}{2}$ "	2.397
	1 $\frac{1}{8}$ "	2.066
	1 $\frac{1}{4}$ "	1.46
Grinder Stays	1 $\frac{1}{8}$ "	1.46
Stay Tubes	3 $\frac{1}{2}$ "	2.364
C.C. stays	2"	2.66

care to be taken that
C.P. stays at the back
are kept sufficiently clear
of the sound that just
nuts can be got upon
the flat plate

— AMOS & SMITH —
— ENGINEERS —
— ALBERT DOCK WORKS —
— HULL —



DM 30/9/13

TITLE *Steel Boiler*
~~NUMBER~~ *205*
 DATE *25/9/13*
 ORDER *Nº 2470*
 IF MADE
 SCALE *1" = 1 foot*

10441

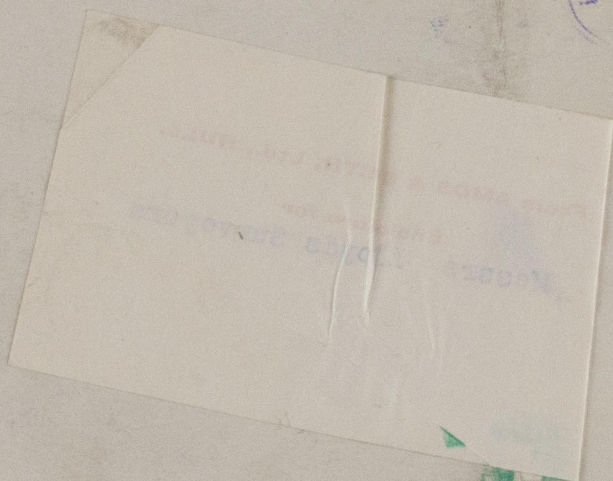
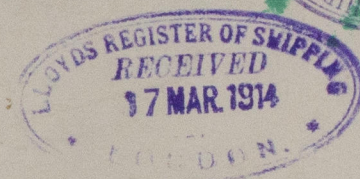
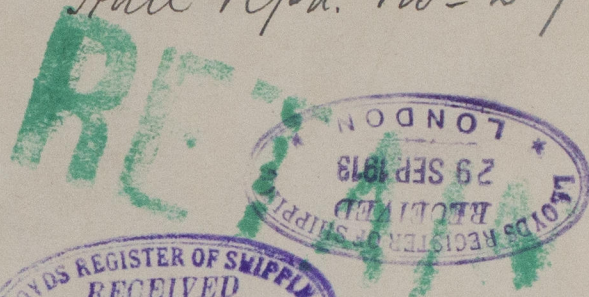
STEEL BOILER N° 2470

Messrs Amos & Smith's

Boiler No: 2470.

s/s "Andromache"

Hull Rph. No-27293



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Lloyd's Register
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W981-0106

LLOYD'S REGISTER
OF SHIPPING
27 SEP. 1913
J. HULL. L.



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From AMOS & SMITH, Ltd., HULL.

Enclosure for

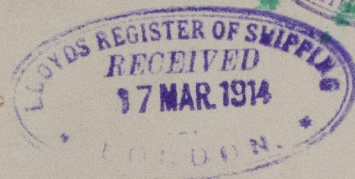
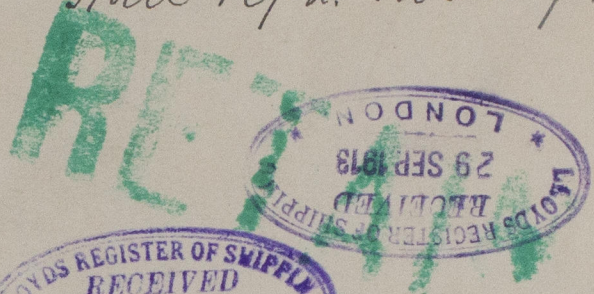
Lloyds Surveyors
Hull

Messrs Amos & Smith's

Boiler No: 2470.

s/s "Andromache"

Hull Rph. No-27293



W981-0106 V3

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Enclosure for
Messrs Lloyds Surveyors

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