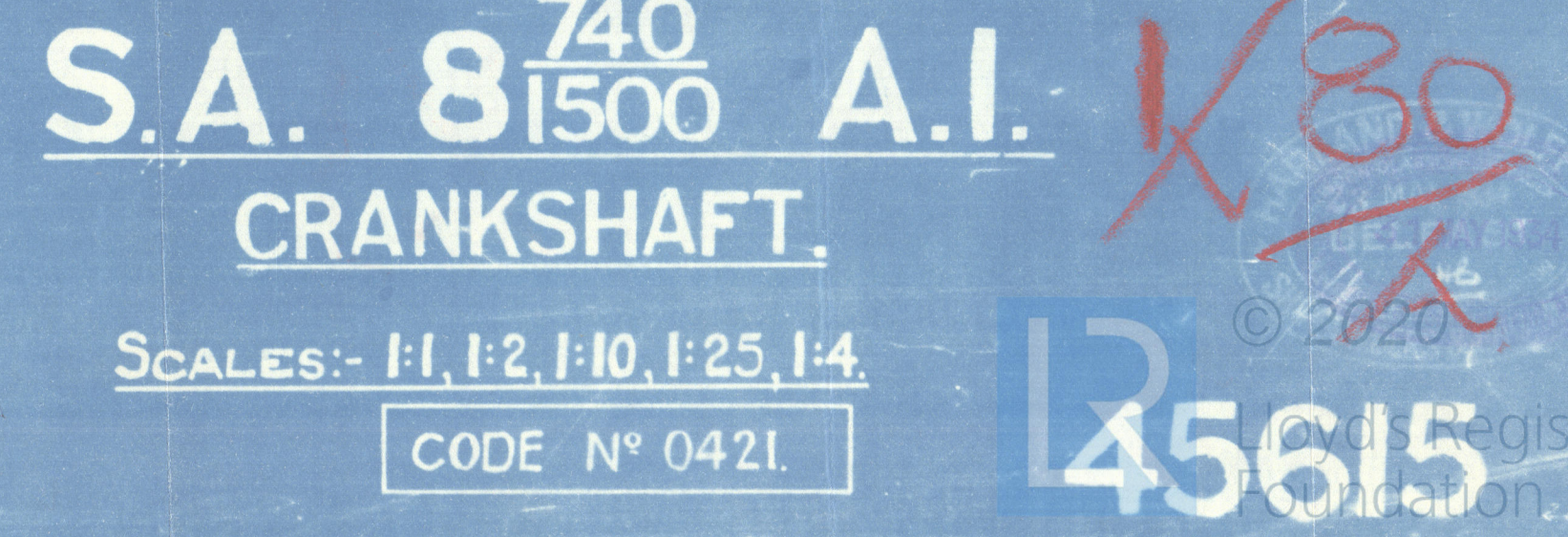


BEFORE SHRINKING.	SHAFT DIA. = 505 M.
	HOLE DIA. = 504.15 M.
EACH WEB TO BE HEATED ONCE ONLY.	
PINS & JOURNALS TO BE ENTERED SIMULTANEOUSLY.	



Crank Shaft

Kincaid. N. 80. Litigous 842

M. V. "Master"

Spence's First Entry Report No. 19929



W95-0076



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