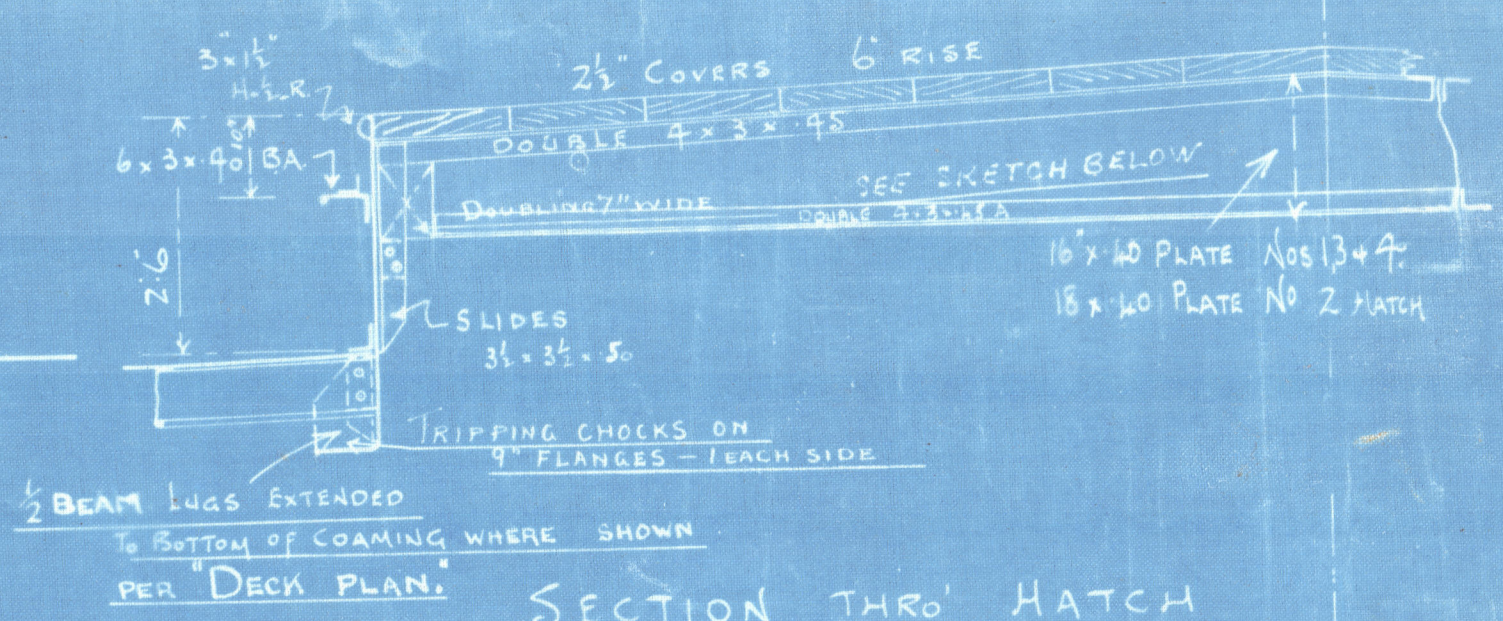
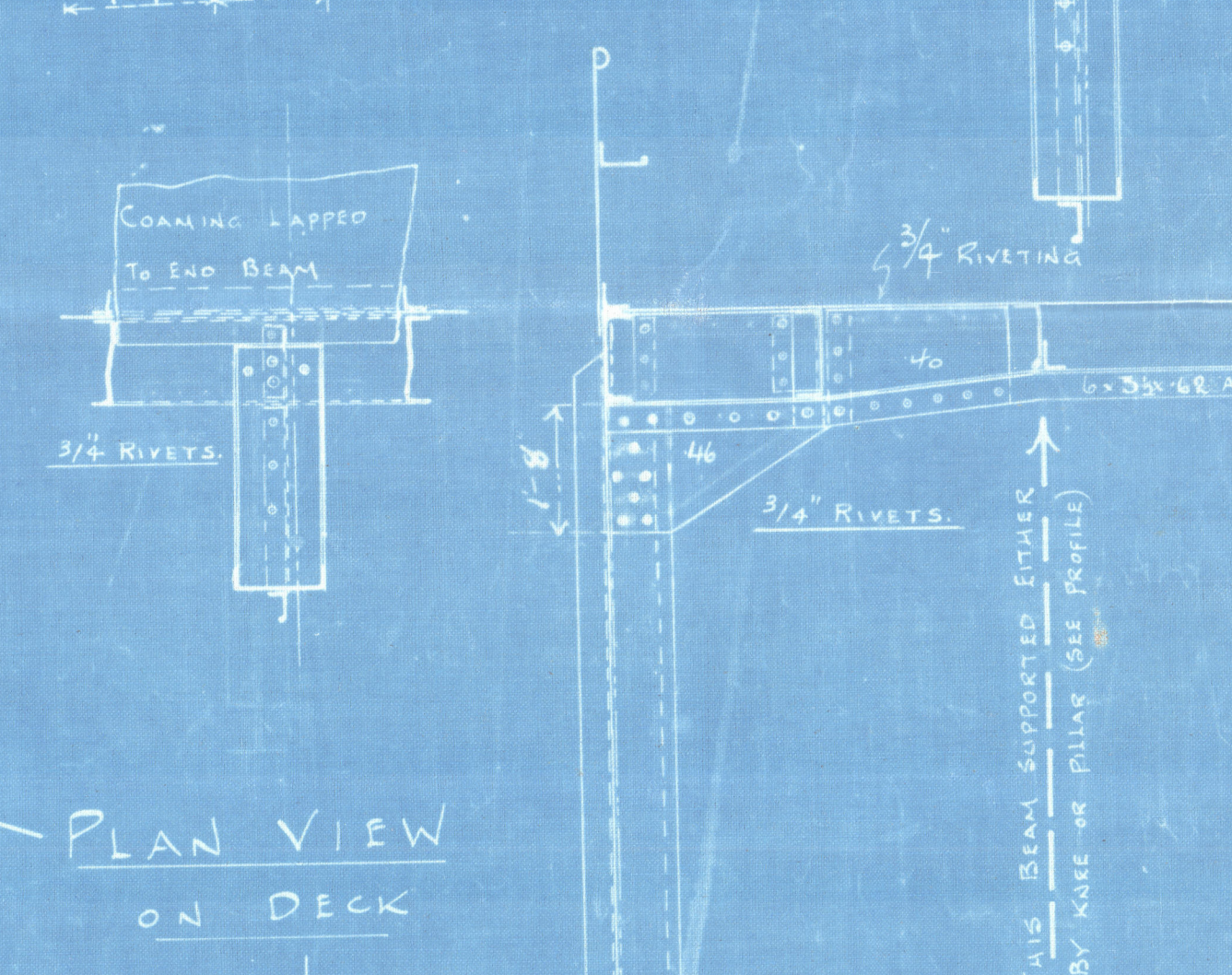
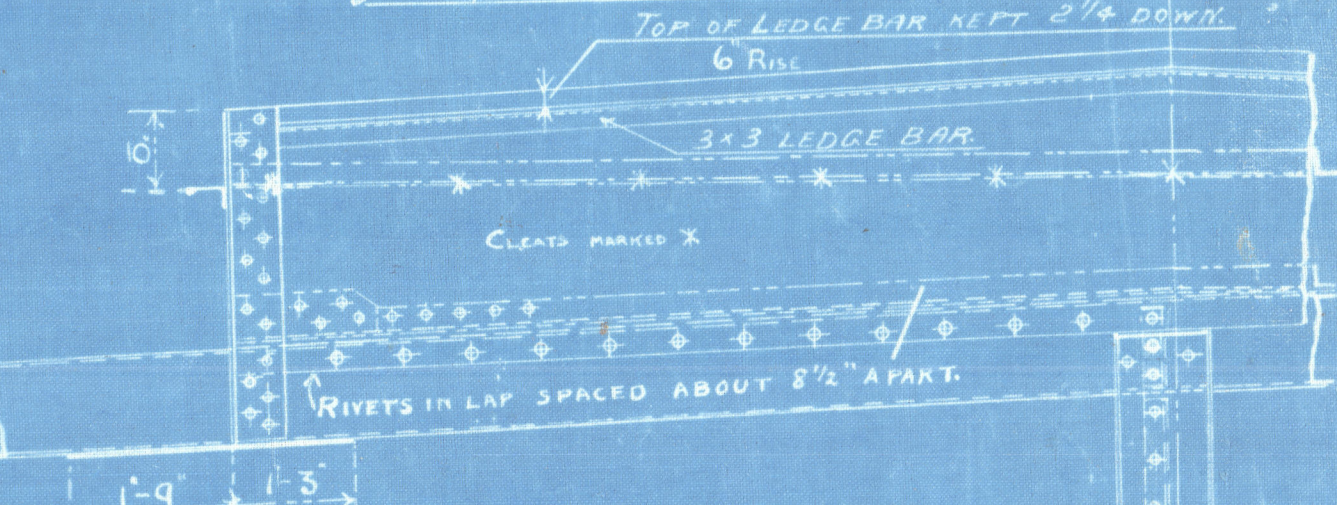
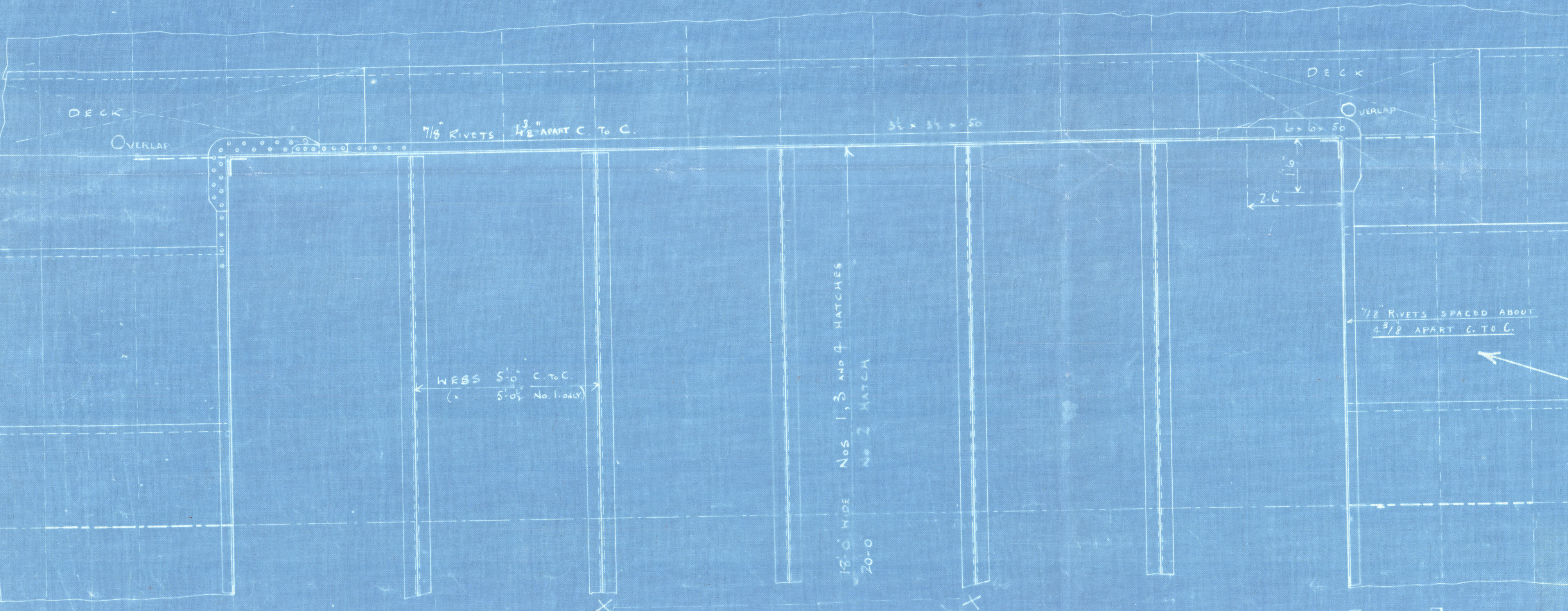


ELEVATION FROM INSIDE OF HATCH



SECTION THRO' HATCH



PLAN VIEW ON DECK

PLAN VIEW ON BOTTOM OF COAMING

DETAIL OF HATCH WEBS. X

NOTE! CLEATS TO BE SPACED NOT MORE THAN 24" APART, AND END CLEATS TO BE NOT MORE THAN 6" FROM HATCH CORNERS.

Plates				Plates Cont'd			
1	2	25'-4"	48 x 50	10	13	17'-11"	16 x 40
2	2	18'-0 1/2"	39 x 50	11	5	14'-11"	18 x 40
3	2	30'-0"	51 x 50	12	16	2'-5"	18 x 44
4	2	20'-0 1/2"	39 x 50	13	4	3'-6"	27 x 50
5	2	30'-0"	51 x 50	14	2	12'-0"	15 x 45
6	2	18'-0 1/2"	39 x 50	15	16	3'-2 1/2"	18 x 34
7	2	25'-0"	48 x 50	16	2	4'-8"	- x -
8	2	18'-0 1/2"	39 x 50	17	2	2'-3"	- x -
9	4	14'-9 1/4"	36 x 60				

Notes: 1. Sides 2. Ends 3. BC 4. Ends 5. Sides 6. Ends 7. Sides 8. Ends 9. Corner Guards

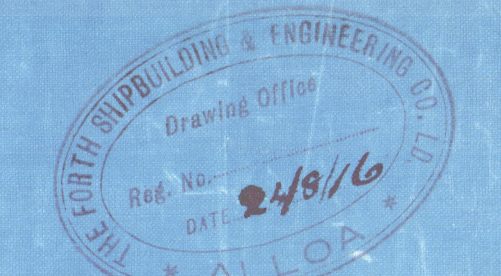
1. Shifting Beam 2. Corner Reinforcement 3. Coaming or V-hance 4. S.D. Brackets 5. B.D. Coal Hatches 6. Prop Hatches

SECOND WEB FROM HATCH END TO BE TO THIS SKETCH. REMAINING WEBS, PLATE NOT TO EXTEND ABOVE TOP ANGLES.

GUSSETS BETWEEN FRAMES 40+42 AND 70+72 TO BE PUNCHED FOR DECK GIRDERS (SEE "DECK PLAN.")

HATCHES
SCALE 1/2" = 1 FOOT

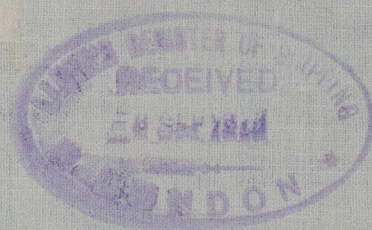
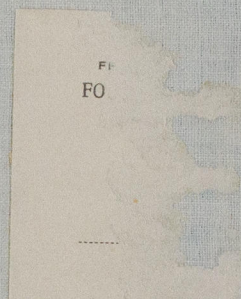
25R



S.S. N. 25

Hatches

The North Ship Co. Ltd.
Alloa.



S/S "Countess of Marx"
Leith 1884.

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