

REPORT ON MACHINERY.

Port of *Middlesbro' on Tees*

Received at London Office

MON. AUG 19 1901

No. in Survey held at *Stockton*

Date, first Survey *1900 Nov 2* Last Survey *12 Aug 1901*

Reg. Book.

(Number of Visits *51*)

on the

S. S. Chorley.

Tons (Gross *3828.7*)
(Net *2467.6*)

Master *A. Widders* Built at *Thornaby* By whom built *Richardson, Juck & Co* When built *1901.*

Engines made at *Stockton* By whom made *Blair & Co Ld* when made *1901.*

Boilers made at *Stockton* By whom made *Blair & Co. Ld* when made *1901.*

Registered Horse Power *349* Owners *Chorley S.S. Co Ld* Port belonging to *Cardiff*

Nom. Horse Power as per Section 28 *349!* Is Refrigerating Machinery fitted *no* Is Electric Light fitted *no*

ENGINES, &c.—Description of Engines *Triple Expansion* No. of Cylinders *three* No. of Cranks *three*

Dia. of Cylinders *26, 42 1/2 & 69 1/2* Length of Stroke *45* Revs. per minute *about 58* Dia. of Screw shaft *as per rule 14.54* Lgth. of stern bush *59*

Dia. of Tunnel shaft *as per rule 12.2* Dia. of Crank shaft journals *as per rule 12.87* Dia. of Crank pin *14 1/4* Size of Crank web *22 1/4 x 9 1/4* of thrust shaft under collars *14 1/4* Dia. of screw *17-0* Pitch of screw *17-0* No. of blades *4* State whether moveable *no* Total surface *90 sq. ft.*

No. of Feed pumps *2* Diameter of ditto *3 1/4* Stroke *33* Can one be overhauled while the other is at work *yes*

No. of Bilge pumps *2* Diameter of ditto *4 3/4* Stroke *33* Can one be overhauled while the other is at work *yes*

No. of Donkey Engines *2* Sizes of Pumps *B. 9 x 10 F. 4 x 8* No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room *four, 3 1/2 diameter* In Holds, &c. *Fore, main, aft and*

aftermost holds two in each 6 1/2 dia *Turned Well 2 1/2 dia*

No. of bilge injections *1* sizes *6 1/4* Connected to condenser, or to circulating pump *yes* Is a separate donkey suction fitted in Engine room & size *yes 4"*

Are all the bilge suction pipes fitted with roses *yes* Are the roses in Engine room always accessible *yes* Are the sluices on Engine room bulkheads always accessible *no*

Are all connections with the sea direct on the skin of the ship *yes* Are they Valves or Cocks *both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes* Are the discharge pipes above or below the deep water line *above*

Are they each fitted with a discharge valve always accessible on the plating of the vessel *yes* Are the blow off cocks fitted with a spigot and brass covering plate *yes*

What pipes are carried through the bunkers *none* How are they protected *—*

Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times *yes.*

Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges *yes.*

When were stern tube, propeller, screw shaft, and all connections examined in dry dock *on stocks* Is the screw shaft tunnel watertight *see ship Rep't*

Is it fitted with a watertight door *yes* worked from *upper platform*

BOILERS, &c.— (Letter for record *(S)*) Total Heating Surface of Boilers *5620 sq. ft.* Is forced draft fitted *no*

No. and Description of Boilers *2 S. & Multitubular* Working Pressure *160 lbs* Tested by hydraulic pressure to *320 lbs*

Date of test *9.7.01* Can each boiler be worked separately *yes* Area of fire grate in each boiler *64 sq. ft.* and Description of safety valves to each boiler *2 d. act. Spring* Area of each valve *8.29* Pressure to which they are adjusted *165 lbs* Are they fitted with easing gear *yes*

Smallest distance between boilers or uptakes and bunkers or woodwork *no side outside bunkers* Mean dia. of boilers *16-6* Length *11-0* Material of shell plates *S.*

Thickness *1 1/2* Range of tensile strength *27-32* Are they welded or flanged *no* Descrip. of riveting: cir. seams *d. r. lap* long. seams *d. butt st*

Diameter of rivet holes in long. seams *1 3/8* Pitch of rivets *9 1/4 & 4 5/8* Lap of plates & width of butt straps *6 5/8 & 20 1/8*

Per centages of strength of longitudinal joint *88.9* Working pressure of shell by rules *177 lbs* Size of manhole in shell *17 x 13*

Size of compensating ring *31, 27 x 1 1/2* No. and Description of Furnaces in each boiler *3 Morrison* Material *S.* Outside diameter *49*

Length of plain part *top 4-0* Thickness of plates *bottom 9/16* Description of longitudinal joint *welded* No. of strengthening rings *—*

Working pressure of furnace by the rules *179 lbs* Combustion chamber plates: Material *S.* Thickness: Sides *7/16* Back *7/16* Top *7/16* Bottom *1"*

Pitch of stays to ditto: Sides *9 1/4 x 7 1/4* Back *9 5/8 x 9 1/4* Top *9 1/2 x 7 1/4* If stays are fitted with nuts or riveted heads *nuts* Working pressure by rules *183 lbs*

Material of stays *S.* Diameter at smallest part *1 9/16* Area supported by each stay *89* Working pressure by rules *194 lbs* End plates in steam space:

Material *S.* Thickness *1 1/8* Pitch of stays *20 x 17 1/2* How are stays secured *d. nuts* Working pressure by rules *169 lbs* Material of stays *S.*

Diameter at smallest part *2 3/4* Area supported by each stay *350* Working pressure by rules *169 lbs* Material of Front plates at bottom *S.*

Thickness *1"* Material of Lower back plate *S.* Thickness *1 1/16* Greatest pitch of stays *14"* Working pressure of plate by rules *228 lbs*

Diameter of tubes *3 1/2* Pitch of tubes *4 3/4 x 4 7/8* Material of tube plates *S.* Thickness: Front *1"* Back *1 1/16* Mean pitch of stays *9 5/8*

Pitch across wide water spaces *14 1/2* Working pressures by rules *182 lbs* Girders to Chamber tops: Material *S.* Depth and thickness of girder at centre *7 3/4 x 1 3/4* Length as per rule *30* Distance apart *9 1/2* Number and pitch of Stays in each *3. 7 3/4*

Working pressure by rules *164 lbs* Superheater or Steam chest; how connected to boiler *none* Can the superheater be shut off and the boiler worked separately *—*

Diameter *—* Length *—* Thickness of shell plates *—* Material *—* Description of longitudinal joint *—* Diam. of rivet holes *—*

Pitch of rivets *—* Working pressure of shell by rules *—* Diameter of flue *—* Material of flue plates *—* Thickness *—*

If stiffened with rings *—* Distance between rings *—* Working pressure by rules *—* End plates: Thickness *—* How stayed *—*

Working pressure of end plates *—* Area of safety valves to superheater *—* Are they fitted with easing gear *—*



If not, state whether, and when, one will be sent? Is a Report also sent on the Hull of the Ship? [2009-4/20/09-Copyable link.]

DONKEY BOILER— No. 1 Description *Cyl. Multar 2 plain furnaces*
 Made at *Stockton* By whom made *Riley Bros* When made *4.4.01* Where fixed *Deckhouse*
 Working pressure *90 lbs* tested by hydraulic pressure to *180 lbs* No. of Certificate *2446* Fire grate area *30* Description of safety valves *d. Spring*
 No. of safety valves *2* Area of each *4* Pressure to which they are adjusted *90 lbs* If fitted with casing gear *yes* If steam from main boilers can enter the donkey boiler *no* Dia. of donkey boiler *18'-0"* Length *10'-0"* Material of shell plates *S* Thickness *9/16* Range of tensile strength *27-32* Descrip. of riveting long. seams *d. butt str.* Dia. of rivet holes *1 1/16* Whether punched or drilled *dr.* Pitch of rivets *3 1/2*
 Lap of plating *10" x 9/16* Per centage of strength of joint Rivets *88.8* Thickness of shell plates *9/16* Radius of *do.* Pitches *Stays to do 14-14*
 Dia. of stays *1 3/4* Diameter of furnace Top *36* Bottom *28* Length of furnace *6'-7"* Thickness of furnace plates *1/2* Description of joint *weld* Thickness of furnace crown plates *1/2 top 7/16* Stayed by *18 off ss 4 to 8 1/2 p. riv* Working pressure of shell by rules *93 lbs*
 Working pressure of furnace by rules *93 lbs* Diameter of uptake tubes *3 1/2* Thickness of uptake plates *F 13 9/16* Thickness of water tubes *5/16*

SPARE GEAR. State the articles supplied:— *Propeller and shaft complete - Top and bottom end bolts & nuts. Main bearing and coupling bolts & nuts. Feed, bilge and donkey pump valves -*

The foregoing is a correct description,
 FOR BLAIR & CO., LIMITED, Manufacturer of Engines and Main boilers —
Walter Bonnie

Dates of Survey while building
 During progress of work in shops: 1900 Nov 2, 12, 19, 23, 28. Dec 4, 11, 18, 21. 1901 Jan 5, 9, 22, 26, 31. Feb 4, 8, 21, 27. Mar 5, 11, 28. Apr 2, 11, 18
 During erection on board vessel: 29. May 7, 13, 20, 30. June 4, 12, 18, 21, 24, 26. July 4, 8, 9, 10, 11, 11, 16, 18, 19, 22, 23, 30. Aug 2, 8, 12
 Total No. of visits *54* Is the approved plan of main boiler forwarded herewith *Blair's*
 " " " donkey " " *no plans retained for dup.*

General Remarks (State quality of workmanship, opinions as to class, &c.)

Material of screw shaft *Scraper iron* Is the screw shaft fitted with a continuous liner the whole length of the stern tube *no*
 Is the after end of the liner made water tight in the propeller boss *yes* If the liner is in more than one length are the joints burned
 If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive
 If two liners are fitted, is the shaft lapped or protected between the liners *yes.*

These engines and boilers have been built and tested as required by the Society's Rules for Special Survey and are of good workmanship and materials. —
 They have been well fitted and secured on board the vessel and on completion tried under steam at moorings with good results. —

The vessel's machinery is now in my opinion in a good and efficient working condition and is submitted as being worthy of the notation. **L.M.C. 8.01.** —

It is submitted that this vessel is eligible for THE RECORD. + L.M.C. 8.01

J.S.
 19.8.01

The amount of Entry Fee... £ 3 : 0 : 0
 Special... £ 37 : 9 : 0
 Donkey Boiler Fee... £ : :
 Travelling Expenses (if any) £ : :
 When applied for, 16.8.1901
 When received, 16.8.1901

J.M. Sanderson
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute TUES. AUG 20 1901
 Assigned + L.M.C. 8.01



Certificate (if required) to be sent to the Surveyor (The Surveyor is requested not to write on or below the space for Committee's Minute.)