

Belfast
Workman Clark & Co
P.S. 232

Engine Shafting
P.S. Chirippo

W420-0083

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Lloyd's Register
Foundation

Lloyd's Register of British & Foreign Shipping.

(Report on Machinery, No. Port.)

No. 742 ENGINE FORGINGS OR CASTINGS.

I have to report that the ~~Iron~~ Steel Forgings or Castings, as herein described, manufactured by Messrs William Beardmore & Co Glasgow for the Engines No. 232 being constructed by Messrs Warkman Clark & Co of Belfast for the Ship No. 232, being built by them of them

have been inspected by me as set forth below, and found to be, so far as can be seen, Sound

Finished by Messrs Warkman Clark & Co

Mark on Forgings.

Lloyd's

No.

William Hamilton
Glasgow

	CRANK SHAFT.	STRAIGHT SHAFTING.		
		THRUST SHAFT.	INTERMEDIATE SHAFTS.	PROPELLER SHAFT.
Material*	<u>S. M. Ingot steel</u>	<u>S. M. Ingot steel</u>	<u>S. M. Ingot steel</u>	<u>S. M. Ingot steel</u>
How made	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>	<u>Forged</u>
Dimensions	<u>15 1/2 dia</u>	<u>15 1/2 dia</u>	<u>14 7/8 dia</u>	<u>16 dia</u>
Progress on Inspection	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>	<u>Forging</u>
Dates when Inspected	<u>6 to 25/1/05</u>	<u>12. 14/2/05</u>	<u>20/2/05 to 8/2/06</u>	<u>14/12/05 to 16/12/05</u>

PARTICULARS OF TESTS APPLIED TO CASTINGS.

Serial	Description	Tests		
		29.9	35	180
5558	1 long Crankshaft	29.4	32	180
5559	1 " " "	30.1	33	180
5560	2 " " "	29.7	35	180
5561	1 Crank pin	29.7	36	180
5562	2 " " "	30.1	33	180
5563	1 Prop. shaft	29.3	31	180
5564	1 " " "	29.4	33	180
5565	1 " " "	30.1	34	180
5566	1 " " "	29.7	35	180
5567	1 " " "	29.5	33	180
5568	1 " " "	29.4	33	180
5569	1 " " "	29.2	30	180
5570	1 " " "	29.2	30	180

Fee (if any chargeable) £

To be paid at

* If of iron, state whether scrap or puddled iron. If of steel, state whether made on the Bessemer or the Siemens-Martin process.