

-NORTHUMBERLAND ENGINE WORKS.-

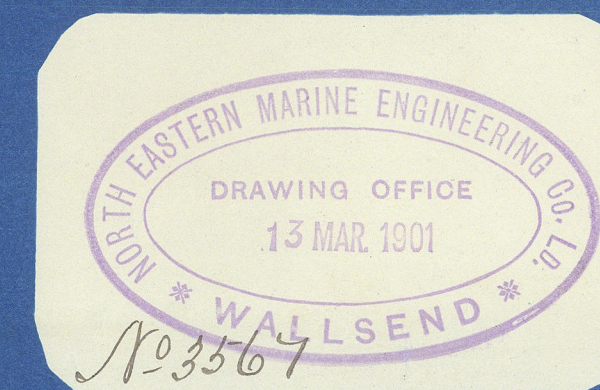
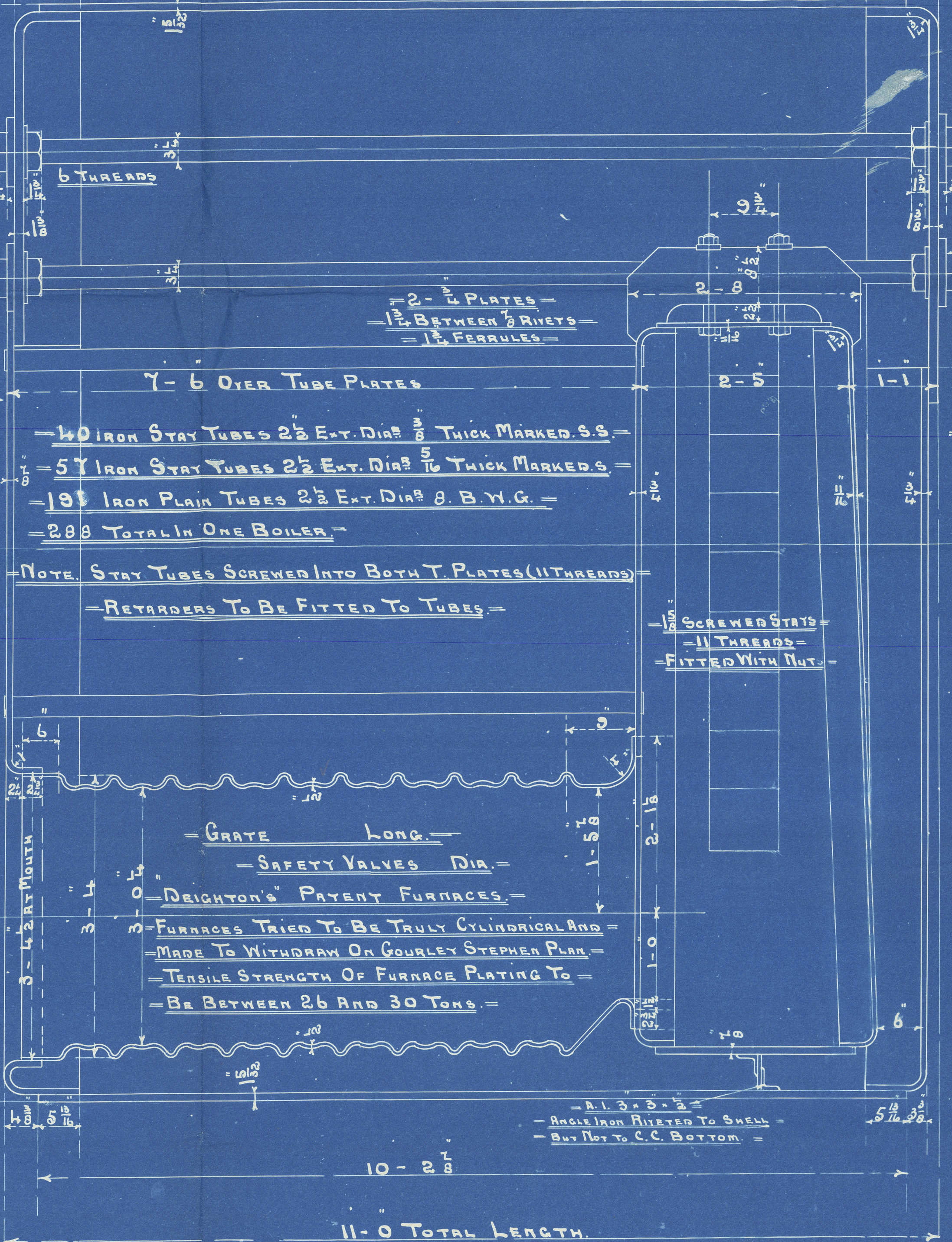
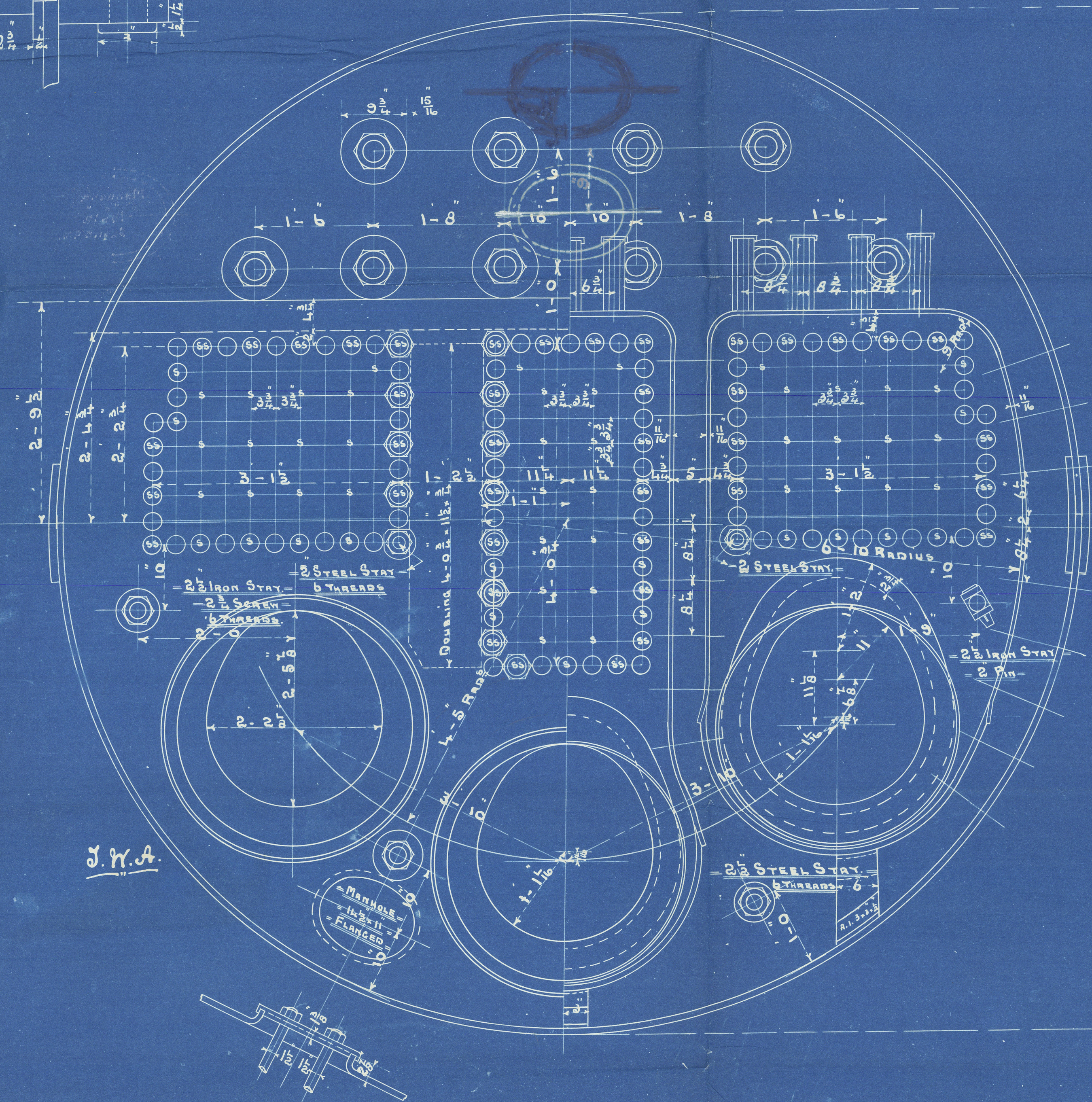
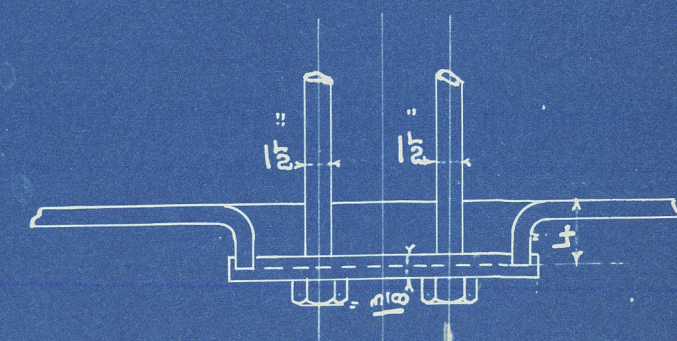
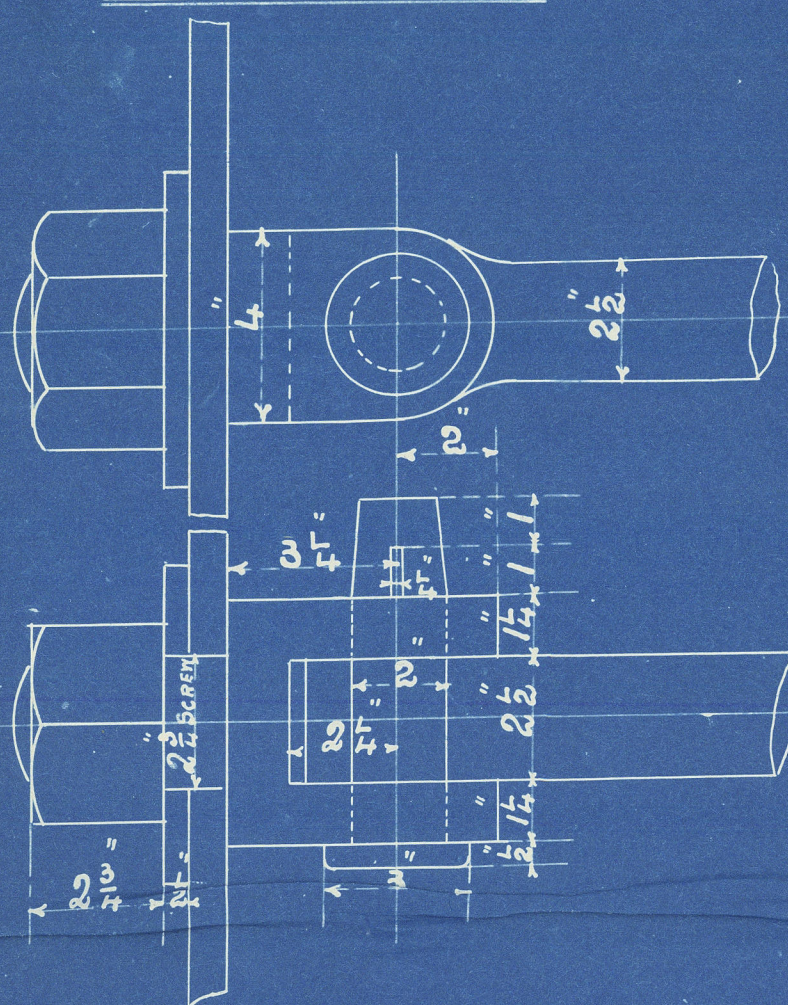
-TRACING 281-

-SCHEDULE L-

-STEAM BOILER-

-SCALE 1 INCH = ONE FOOT-

IRON STAYS THUS  
NOT TO BE WELDED



-WORKING PRESSURE = 180 LBS.-

-TEST PRESSURE = 360 LBS.-

-NOTE. ALL PLATES STAYS & TO BE OF STEEL EXCEPT OTHERWISE SHOWN-

-TENSILE STRENGTH OF SHELL PLATES AND BUTT STRAPS-

-TO BE NOT LESS THAN 29 TONS PER SQUARE INCH-

-ALL MOLES DRILLED IN PLACE AFTER PLATES ARE BENT-

-STAYS MARKED THUS  $\bigcirc \frac{1}{8}$  DIA (9 THREADS)-

-ALL OTHERS  $\frac{5}{8}$  DIA (11 THREADS)-

-NOTE. ALL STAYS SCREWED AND FITTED WITH NUTS.-

-3 THUS - CONTRACT 1398-

North Eastern Marine

Nº 1398

Armstrong Whitworth

s/s Nº 418

38 E

180 W P



Nº 6156  
LLOYDS Test  
360  
10-9-01 G.A.D.T.

*S.S. Fortunatus*

Newcastle Report

*Nº 42570*



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Lloyd's Register  
Foundation

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