





LLOYDS  
Lloyd's Register  
Foundation

SHELL STRENGTH OF PLATE - 84.2%. STRENGTH OF RIVET 88%.  
CIRCUMFERENTIAL SEAMS - DOUBLE RIVETED AS SHOWN.

END PLATES LAPPED DOUBLE RIVETED. 1 1/2" RIVETS - 3 7/8" PITCH.

6" & COMB CHAMPS DOUBLE RIVETED - 7/8" RIVETS - 3" PITCH.  
SINGLE RIVETED - 7/8" RIVETS - 2 1/2" PITCH.

ALL PLATES & RIVETS STEEL - ALL HOLES DRILLED IN PLACE

MINIMUM TENSILE STRENGTH OF SHELL PLATES. 29 TONS PER SQ. IN.

MAXIMUM	"	"	"	"	"	32 TONS	"	"
MINIMUM	"	"	"	"	"	BUTT STRAPS 25 TONS	"	"
MAXIMUM	"	"	"	"	"	32 TONS	"	"

TEST " 410 LBS " " "



RETAIN

Belfast  
Harland & Wolffs  
386-7

Main Builders  
S.S. "Lulani" Bel. 6316  
S.S. "Praha" " 6328



W902-0033 1/2



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