

23.1.04

### Riveting Note.

All Butts & Seams to be lapped. All Seams except iron Decks & Tank Top under Boilers to be jogged.

Keel Strake Butts quadruple riveted all fore & aft.

Shell Butts from A. to L. inclusive to be treble riveted all fore & aft, and quadruple where above rule widths.

Butts of str. & st. Strakes treble riveted for  $\frac{3}{5}$  L. to double at ends.

Bulwark Butts single riveted.

Spar & Main Deck Stringer Butts treble riveted for  $\frac{3}{5}$  L. & to double at ends.

Spar & Main Deck Plating Butts double riveted for  $\frac{1}{2}$  L. to single.

Roof, Bridge & File, Stringer Plate Butts treble riveted for  $\frac{3}{5}$  L. to double at ends.

Bridge & File, Tie Plate Butts double riveted.

Roof & Bridge Deck Plating Butts double riveted for  $\frac{1}{2}$  L. to single at ends.

Tank Top Centre Strake Butts double riveted all fore & aft.

Tank Top Plating Butts double riveted for  $\frac{1}{2}$  L.

Centre Girders Butts treble riveted all fore & aft.

Margin Plate Butts double riveted

all fore & aft.

W. T. Bulkheads, Seams and

Butts single riveted.

### Lloyd's Dimensions.

$\frac{1}{2}$ Girth	38.0	$\frac{1}{5}$ to Spar Deck	12.10
$\frac{1}{2}$ Beam	22.37	$\frac{1}{5}$ to Main Deck	17.15
Depth	19.19		
	79.56	1 <sup>st</sup> Sto.	
	328.84		
	26162	2 <sup>nd</sup> Sto.	7.34

No. 754.

### Proposed Cargo Steamer.

#### Principal Dimensions.

Length overall	341.0
Length between perps.	330.6
Breadth extreme	45.0
Depth moulded to Spar Deck	26.3
Draught of Water (Summer Sea)	11.0

#### Scale $\frac{1}{2}$ " = 1 Foot.

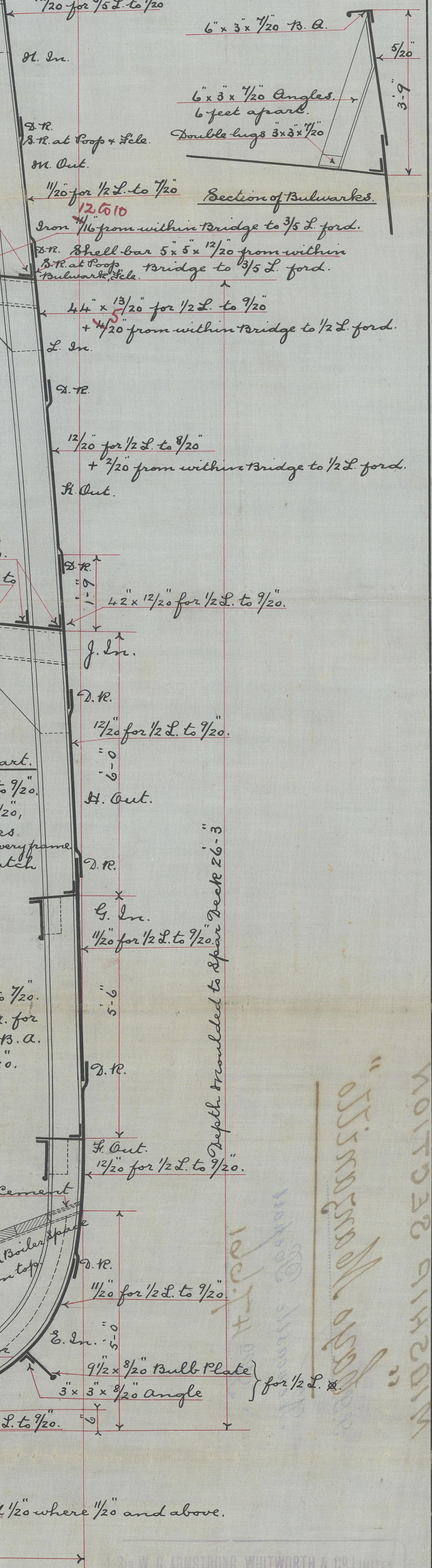
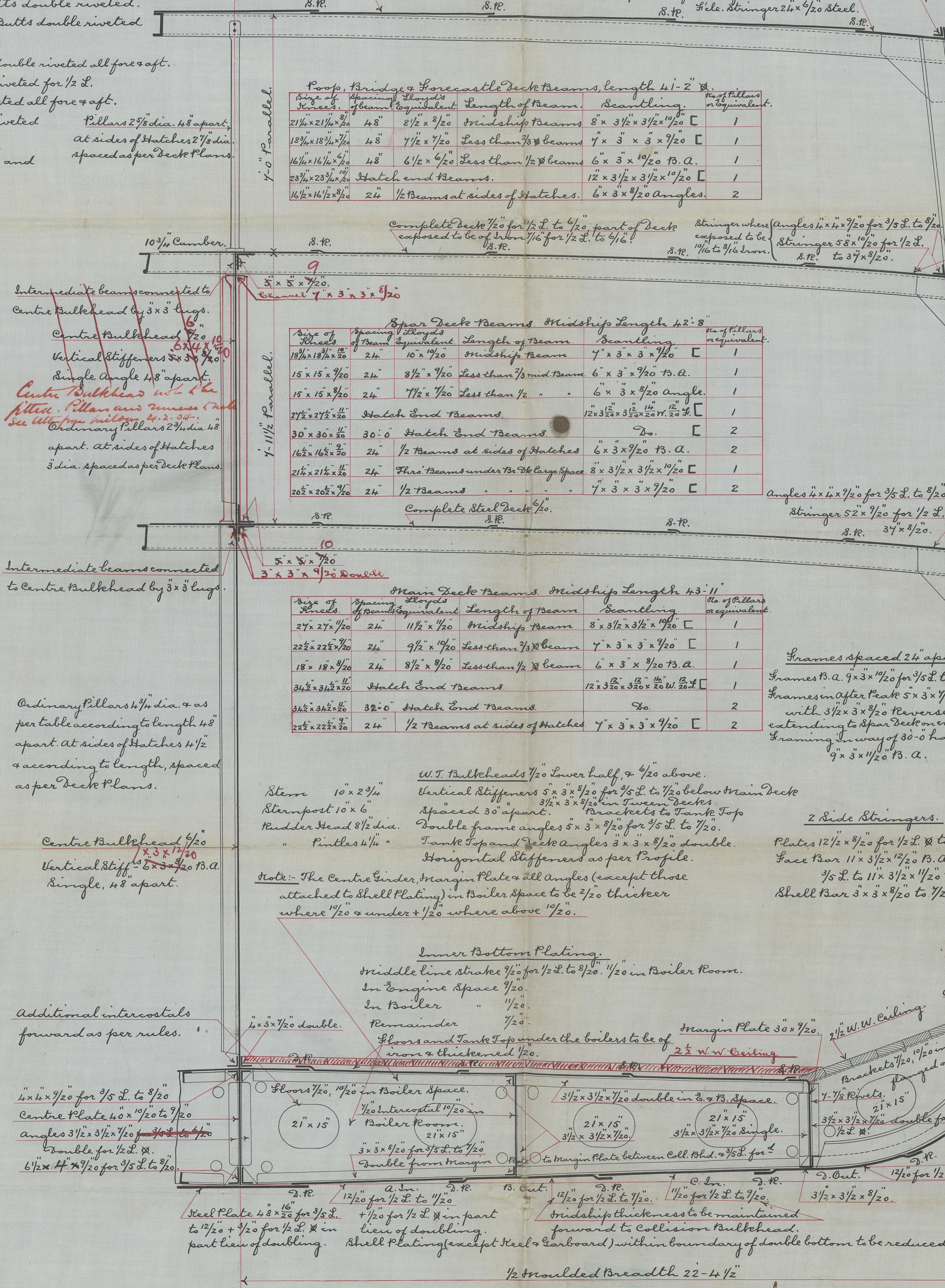
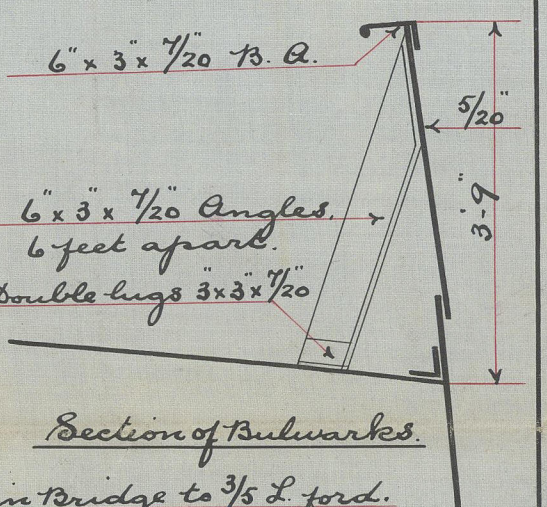
Class + 100 A.1. Lloyd's Spar Deck.

### Equipment Number.

95.60 x 328.84	=	31437
300.83 x 314.37	=	3580
330.5 x 8	=	35017

### Equipment (See Specifications)

2 Towers	4 1/2 cuts, stockless.
1 Tower	40 1/4 " "
1 Stream	11 1/2 " ex. stock.
1 Redge	5 1/4 " "
270 fthms 2"	slid chain cable.
90 fthms 4 1/2"	steel wire, stream.
120 " 4"	" " towline.
2 off 90 "	7" Hawseers.
2 " 90 "	7" Warps.



W. G. ARMSTRONG, WHITWORTH & CO. LTD.  
NEWCASTLE-UPON-TYNE.  
No. 4255 DATE 21.1.04.  
WALKER SHIPYARD.



47.661