

Total under
Do. of Poop
Do. of R. Qr.
Do. of Bridge
Do. of Forecas

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No.

Port

Middlesbrough

No.

SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by **Messrs. B. Jopling & Sons, Ltd.,**
of **Sunderland,** for the Vessel No. **499**, being built
by **Ropner & Sons, Ltd.** of **Stockton**
have been inspected by me as set forth below and found to be, so far as can
be seen, **sound.**

Crosshead for steering gear being constructed by

J. Crawford & Sons Ltd. Sunderland

on Forgings or Castings.

Lloyd's

No. **826**

M. Robertson

CROSSHEAD.

Sunderland. 19.12.14

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ...

made ...

Dimensions ...

Process on Inspection ...

When Inspected ...

CASTINGS.

Tests on Standard Test
Pieces.

Stress Test—

Tons per square inch ...

Extension per cent. **29.6**

Bending Test—

Angle before fracture ...

Impact Test—

Height from ground ...

Hammering Test—

If made according to Rules ...

and found satisfactory ...

Steel.

Cast.

Hammering & testing.

8.12.14 14.12.14

29.6

33.3

120

Yes

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Auto. gr. - lbs

1-3-24

RECEIVED

MAY 17 1914

LLOYD'S REGISTER,

MIDDLESBROUGH.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

2m, 1.14. T.

W879-0088

Angles on upper edge
Spacing
BEAMS, Forecastle Deck, Angle, Bulb Angle,

Forecastle Deck Stringer Plate, b'dth & th'kns

Angle on ditto

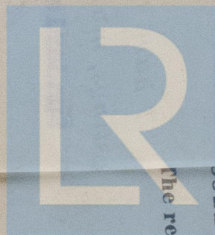
Messrs Repner & Sons Ltd

120499

Crosshead

Sp. Katharine

Udd. Rpt No 8883



© 2020

Lloyd's Register
Foundation

SHIP'S NAME

issued by Chief Surveyor

The remarks of
("The entries
to be made
present")

Transverse

Framing:

Longitud

Deck She

Rules a

be clas

recomme

to top

vessel

recorde

as sho

certif