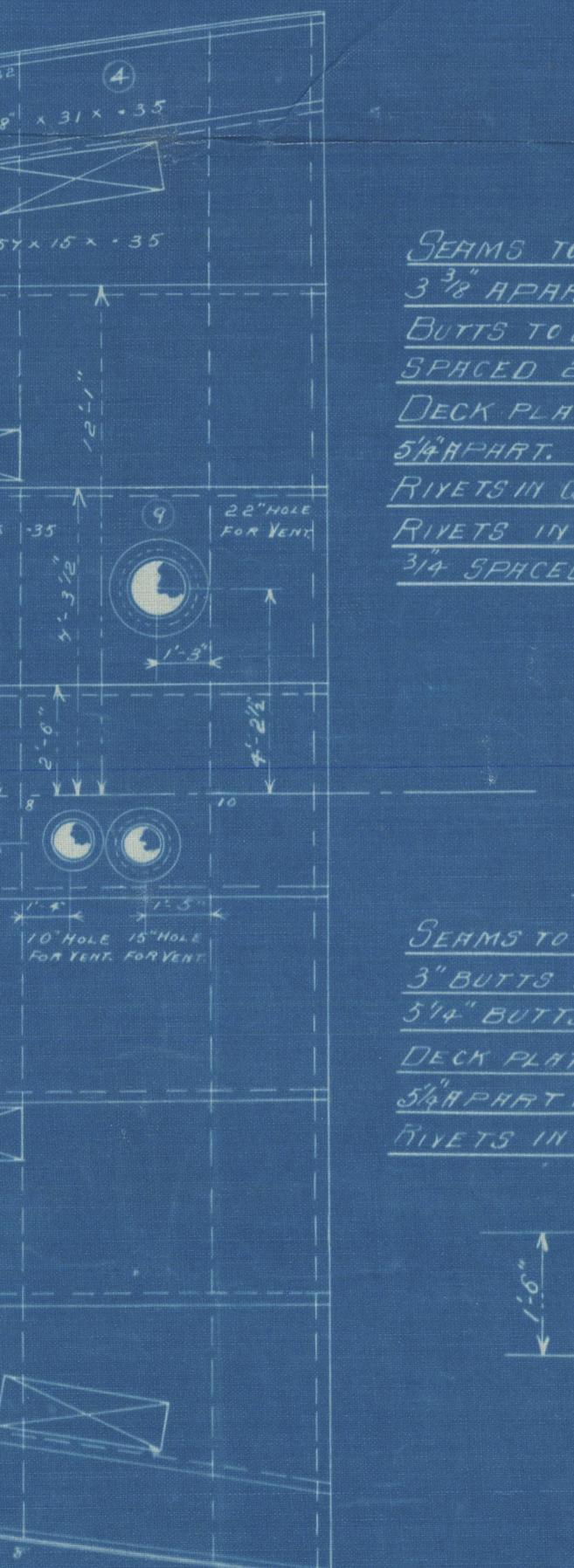


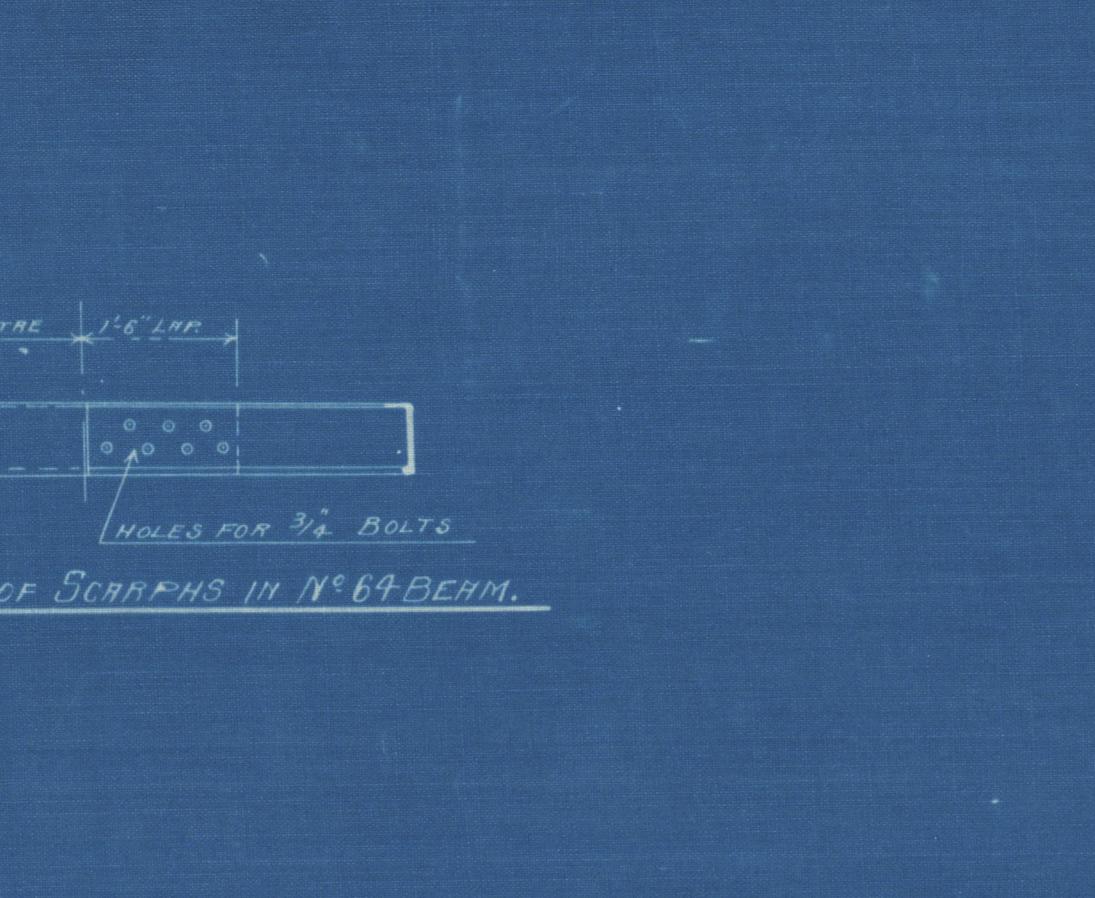
POOP DECK.



BRIDGE DECK RIVETING.
BEAMS TO BE $\frac{3}{4}$ " WIDE AND HAVE $\frac{3}{4}$ " RIVETS SPACED
 $\frac{3}{8}$ " APART.
BUTTS TO BE $\frac{3}{4}$ " WIDE AND HAVE 2 ROWS OF $\frac{3}{8}$ " RIVETS
SPACED $\frac{3}{8}$ " APART.
DECK PLATING TO BEAMS TO HAVE $\frac{3}{4}$ " RIVETS SPACED
 $\frac{3}{8}$ " APART.
RIVETS IN GUNWALE BAR TO BE $\frac{3}{4}$ " SPACED $\frac{3}{8}$ " APART.
RIVETS IN DECKHOUSE AND CHASING FOUNDATION BARS TO BE
 $\frac{3}{8}$ " SPACED $\frac{3}{8}$ " APART.

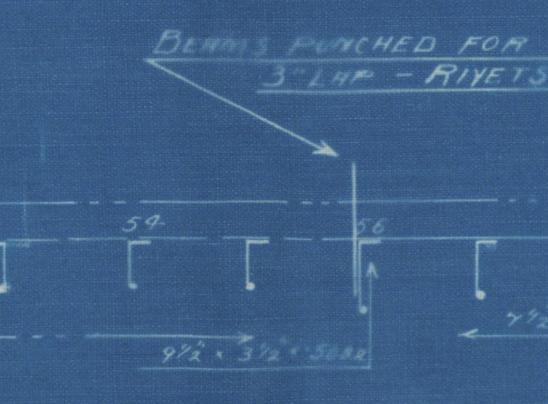
Poop Deck Riveting.
BEAMS TO BE $\frac{3}{4}$ " WIDE AND HAVE $\frac{3}{4}$ " RIVETS SPACED $\frac{3}{8}$ " APART.
3 BUTTS TO HAVE 1 ROW OF $\frac{3}{8}$ " RIVETS SPACED $\frac{3}{8}$ " APART.
 $\frac{3}{4}$ " BUTTS TO HAVE 2 ROWS OF $\frac{3}{8}$ " RIVETS SPACED $\frac{3}{8}$ " APART.
DECK PLATING TO CHASING BEAMS TO HAVE $\frac{3}{4}$ " RIVETS SPACED
 $\frac{3}{8}$ " APART AND TO REMAINING BEAMS TO BE $\frac{3}{4}$ " WIDE.
RIVETS IN GUNWALE BAR TO BE $\frac{3}{4}$ " SPACED $\frac{3}{8}$ " APART.

Detail of Bunker Hatches.
3 OFF AT 4' 0" x 3' 0"
2 OFF AT 9' 0" x 5' 0"
Poop Hatch
Off at 3' 6" x 3' 0"

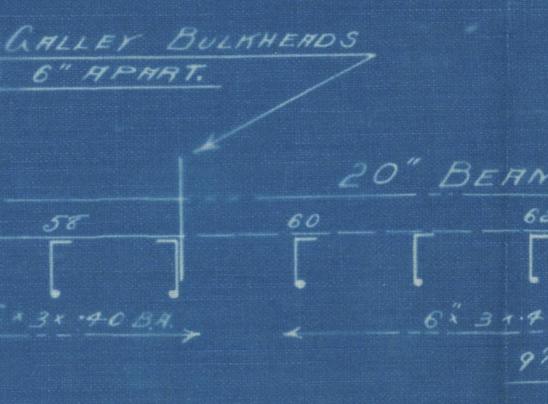


SKETCH OF SCREWS IN N° 69 BEAM.
BERMS CUT 8' 0" EACH
SIDE OF CENTER

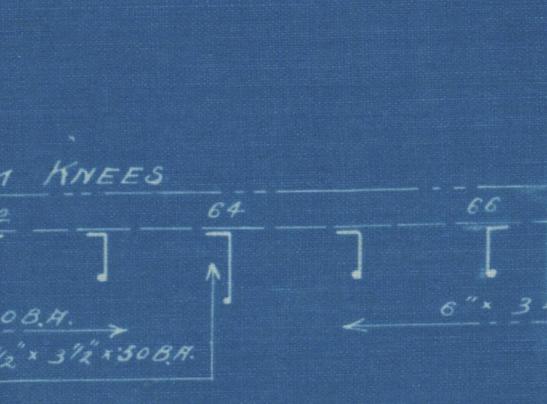
SKETCH OF CASTING HALF BEAM LUGS.



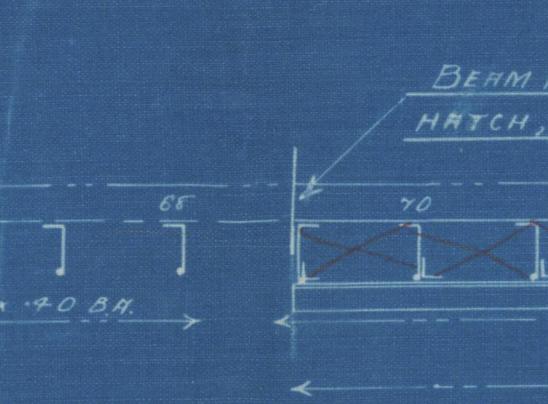
PUNCHED FOR STEERING ENGINE
HOOD BULKHEAD
HOUSE AND SIDE HOUSES



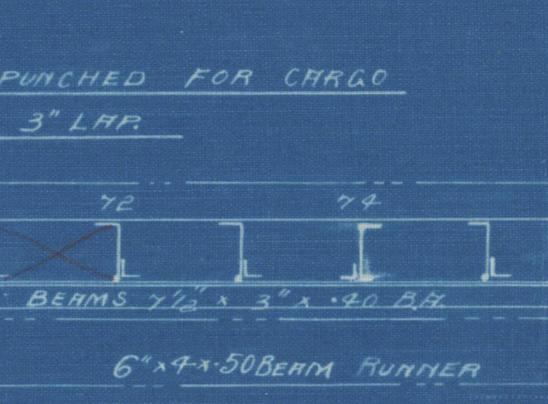
N° 6 BEAM TO BE PUNCHED IN THE WEB
3/8" HOLES 6' 0" APART FOR HOOD BULKHEAD



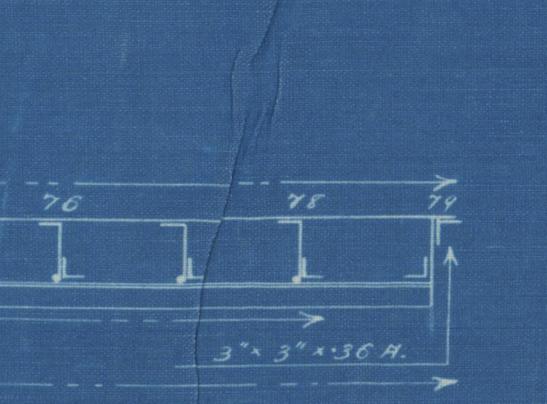
BERMS PUNCHED FOR GALLEY BULKHEADS
3 1/2" - RIVETS 6" APART



BERM PUNCHED FOR CHASSIS
MATCH, 3" LMR



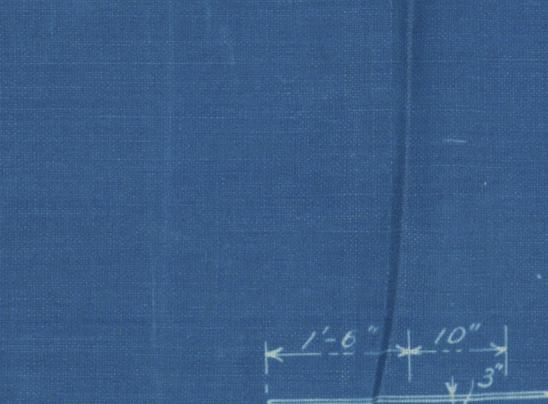
6' 4" x 50" BERM RUNNER



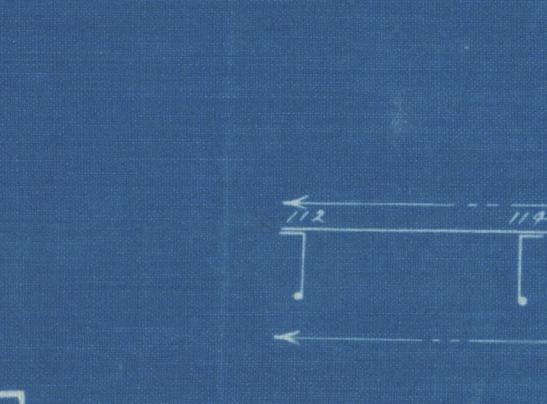
6' 4" x 50" BERM RUNNER



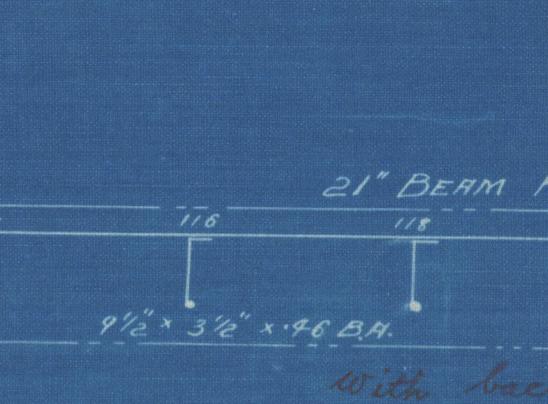
6' 4" x 50" BERM RUNNER



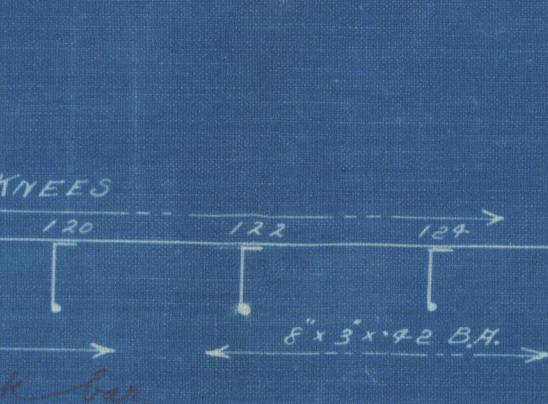
6' 4" x 50" BERM RUNNER



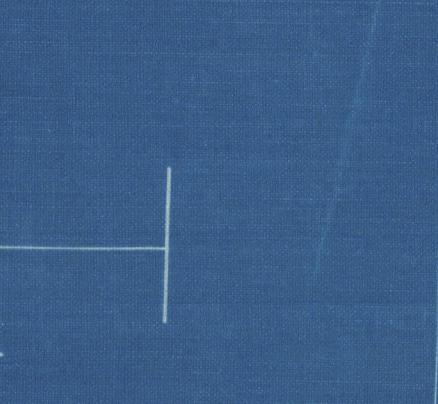
6' 4" x 50" BERM RUNNER



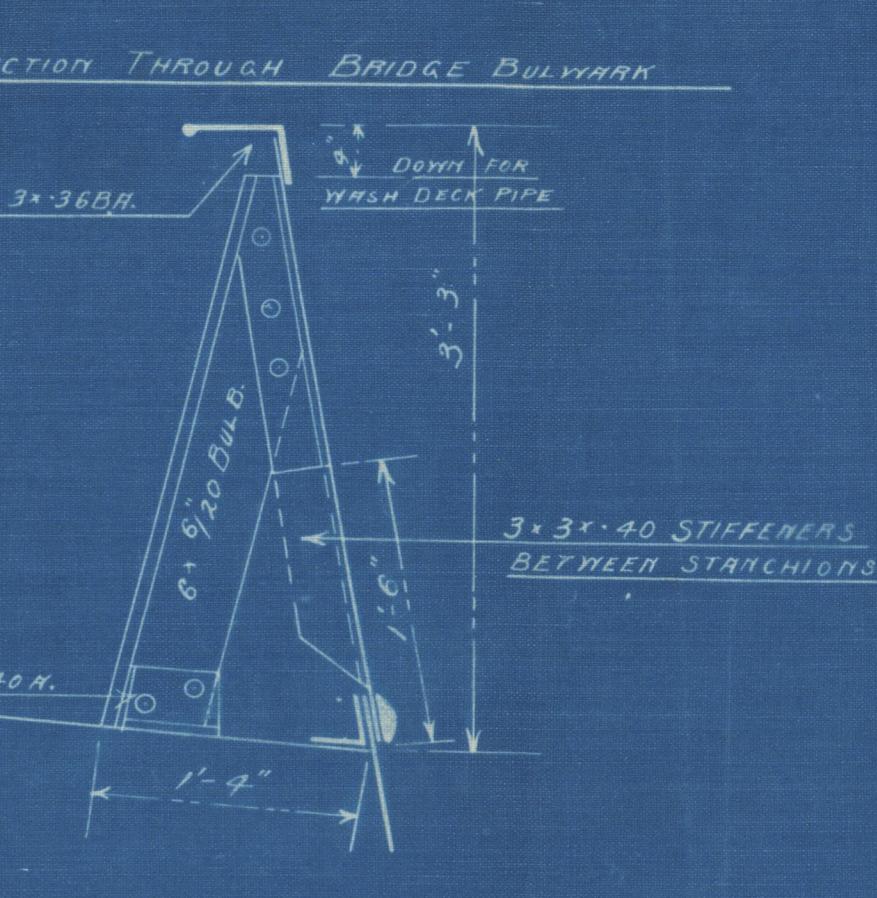
6' 4" x 50" BERM RUNNER



6' 4" x 50" BERM RUNNER



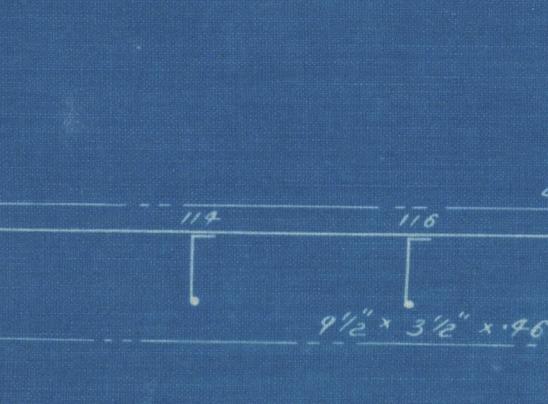
6' 4" x 50" BERM RUNNER



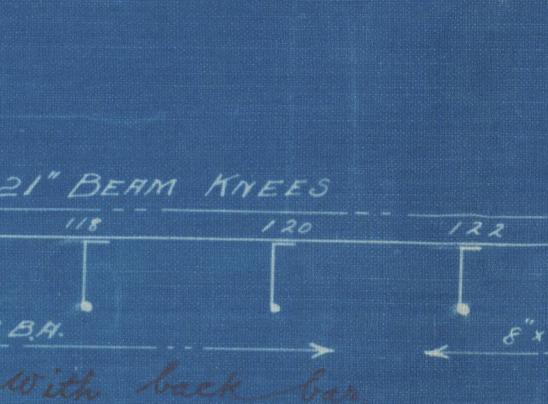
BERMS N° 69 TO 79 PUNCHED FOR RUNNERS.



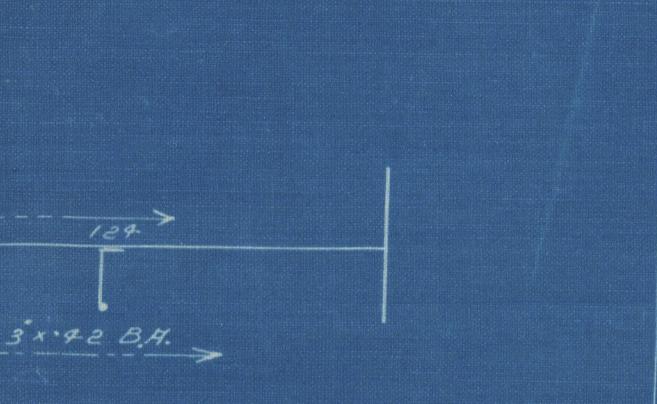
2" VENTILATING HOLES



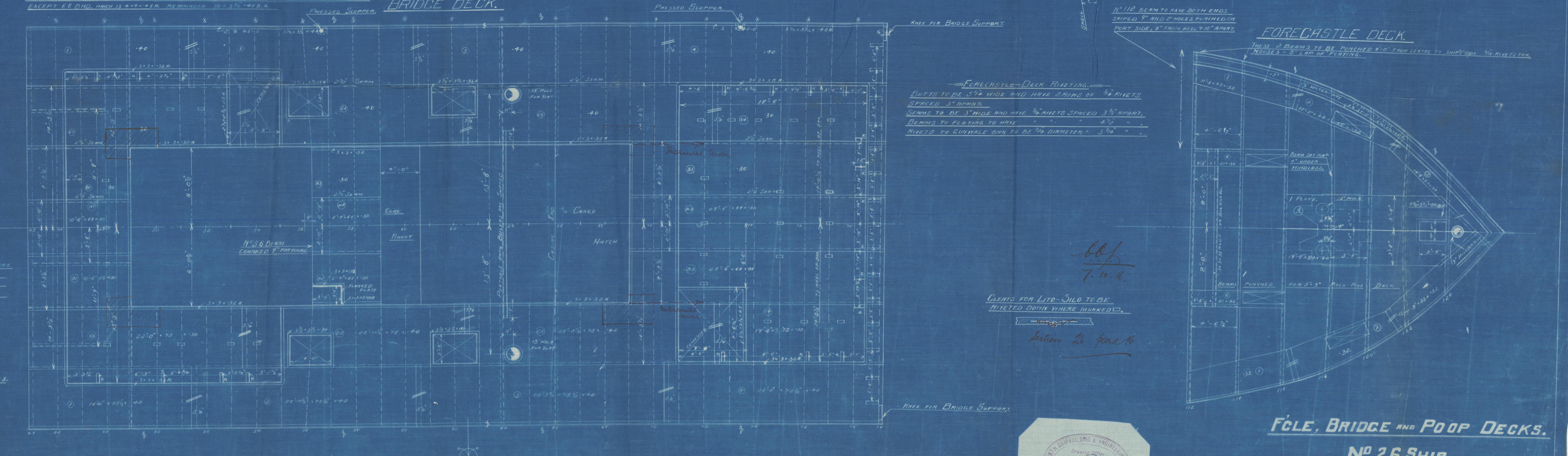
N° 112 BERM TO HAVE BOTH ENDS
SPACED 9" AND 2" HOLES PUNCHED
PORT SIDE, 3" FROM HEEL 10" APART



FORECASTLE DECK RIVETING



FORECASTLE DECK RIVETING



FCLE, BRIDGE AND POOP DECKS.

N° 26 SHIP.

SCALE $\frac{1}{4}$ = 1 FOOT.

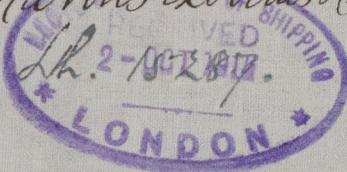


S.S. N° 26 & 27

Poop. Bridge & Fore
Decks

The Forth Shipbuilding & Engg Co.
55 Henri Le Comte Alloa
Lth 5259.

S/S Nantes la Perle Hercules



NETTAN



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