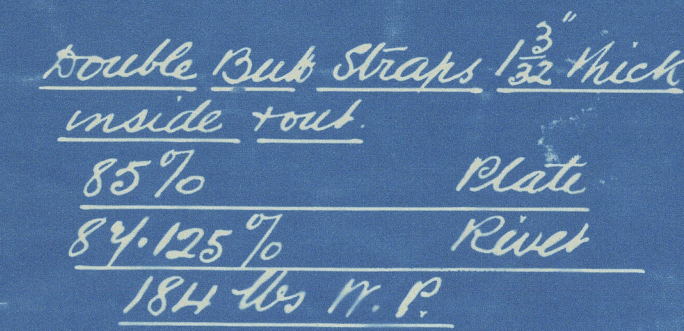
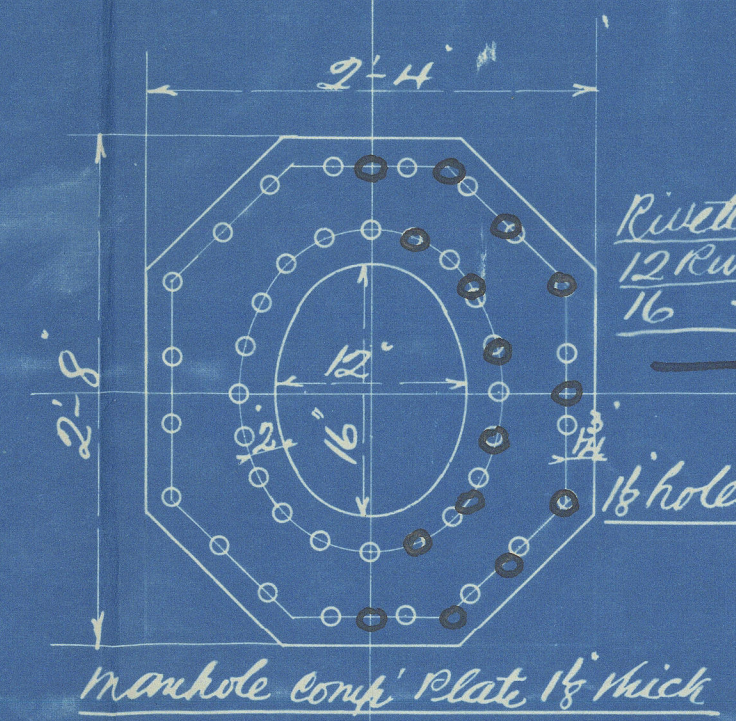


A33& 34 41
A53 A55

APRIL 2ND 1910 - 1st 1913



Total Heating Surface
1340 Sq feet
Grate area 34.7 Sq ft.



Rivetting altered to
12 Rivets in inner row
16 " " outer "

Steel Plate, + Rivets All holes drilled in place
After Bending Shell plates 28 to 32 Tons Tensile
End plate, Combustion chamber plates + Rivets
26 to 30 Tons Tensile



Stays marked S are 18 dia
Screwed 11 threads per inch
Eff dia 1.758" Eff area 2.43 sq in

Boulei N^o. A 53
Hel. Central Co-op.
Eng^g Ship Repair: C 7th
Firmshy.

S.S. Helgian

Imo. report 9269
— Hull 26881.



RETAIN

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