

Report of Survey for Repairs, &c., of Engines and Boilers.

No. 30945

(Revised at London Office)

MONDAY 21st Sept 1917

Date of writing Report	1st Sept	When handled in at Local Office	1st Sept	10.17 Port of	CARDIFF
No. in Reg. Book.	Survey held at Cardiff		Date, First Survey	14th Aug	Last Survey
921	on the Machinery of the Wood, Iron or Steel S.S. "Holtontown"		(No. of Visits)	28th Aug 1917	
Tonnage { Gross 598 Net 363.	Vessel built at Sunderland By whom S. Thompson & Sons Ltd When 1907. 5 th		YEAR	MONTH	
Registered Horse Power 95	Engines made at Middlesbrough By whom Richardson & Gaugh When 1907				
No. of Main Boilers 2	Boilers, when made (Main) 1907 (Donkey)				
No. of Donkey Boilers 1	Owners (Town & Name) Harrison, Sons & Co Port London Voyage				
Steam Pressure in Main Boilers 160 lbs	If Surveyed Afloat or in Dry Dock mercantile Pontoon Particulars of Classification (which must be inserted (State name of Dock.) & Roads Dock		Particulars of Classification (which must be inserted according to Register Book & Supplements).		
in Donkey Boilers			Machinery and Boiler Survey (including date of R.B., if any).		

Last Report No. Port

Particulars of Examination and Repairs (if any) T.S. 1.B. S.

(Particular Surveys, when held, must be reported in detail and variation in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examination and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.)

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined? Yes. Not required Was a damage report made by anyone else? If so, by whom? Declined may be required later

Did the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? Yes.

" Do. " " Donkey " " "

If this was not done, state for what reasons?

And what parts of the Boilers could not be thus thoroughly examined?

Also what special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Did the Surveyor examine the Safety Valves of the Main Boiler? Yes

To what pressure were they afterwards adjusted under steam?

160 lbs per sq

Did the Surveyor examine the Safety Valves of Donkey Boiler?

To what pressure were they afterwards adjusted under steam?

Did the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes

, and of the Donkey Boiler?

Did the Surveyor examine the drain plugs of the Main Boilers?

, and of the Donkey Boiler?

Did the Surveyor examine all the mountings of the Main Boilers? Yes

, and of the Donkey Boiler?

Has screw shaft now been drawn and examined? Yes

Is it fitted with continuous liner? Yes or two liners? or is it without liners?

Was shaft now been changed? Yes If so, state reasons Bent at cone. and after End of liner slack

Is the shaft now fitted new? Yes Has it a continuous liner? Yes or two liners? Yes or is it without liners?

State the distance between lignum vites of stern bush and top of after bearing of screw shaft? 1/16.

If the Survey is not complete state what arrangements have been made for its completion and what remains to be done?

Vessel placed on Pontoon. - Damage stated to have been sustained through propeller striking a coarse breeze at Cherbourg 29th July 1917. Breaching blade of Propeller, and for damage due to heavy weather on Aug 4th & subsequent dates whilst on a passage from Cherbourg to Penarth.

Now done - Broken propellers removed. and shaft "drawn in" measurements taken to ascertain the true length of shaft. Found bent. & recommended to place shaft in lathe. Line slack at after end (see limitation list). Found on putting shaft in lathe that it was bent 5° at big part of cone. New shaft now fitted (No 2660 J.B.). & new propeller. Stern Bush adjusted for new shaft. 20.8.17 Sea fittings found in order. Cylinders, pistons, slide valves.

General Observations, Opinion, and Recommendation:

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery, boilers, working pressures, &c.; also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c. Now, for example, B.E. 8.11. B.E.W.B. 9.11, or P.L.M.C. 9.11, 140 lbs. F.B., &c.)

Vessel as far as now seen is eligible, in my opinion to remain as classed and to have records of survey B.S. and T.S. N. 8-14 entered in the Register Book. and delete propeller shaft from limitation list

Survey Fee (per Section 28)	B.S.	£ 1. 10. 0	Fee applied for	1st Sept 1917
Special Damage or Repair Fee (if any) (per Section 28)		£ 3. 3. 0	Received by me,	22/9/1917
Travelling Expenses (if chargeable)		£ : : :		22/9/1917

Committee's Minute

FRI. SEP. 7 1917.

H. Brown



Engineer Surveyor to Lloyd's Register of Shipping. © 2020

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Assigned

As none
without sal condit
B.S. 8.17.

Damage through propeller striking barge
and encountering heavy weather.
Screw shaft removed.
B. due 3-17 now held.

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

It is submitted that
this vessel is eligible for
W.H.L RECORD. B. S. & P. 8-17.

N.S. 8-17.

It is submitted that
this vessel is eligible to
remain as CLASSED.
without restriction

J.H.C.
3/9/17 D.L.

S.S. Holmtown
crank, thrust- & tunnel shaftings & bearings
examined. Repairs as follows
H.P. piston rings - renewed
H.P. piston valves - renewed
Main bearing & Count pin braces. dressed up.
Thrust shoes. - renewed.

Main Boilers - Examined both boilers together
with their mountings & found in
good order.

New stop valve seat & new blow down
fitted to Starboard Boiler
Collision Chocks renewed on both Boilers
Safety Valves adjusted to 160 lbs per sq under
Steam.

J. Brown.

OF THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THE MARGIN.



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