

Boiler
endorsement

W86-0186

Shipbuilders: Messrs *Alex Stephen & Sons Ltd* No. *561 & 562*.

Makers: Messrs *Alex Stephen & Sons Ltd* Boiler No.

It is submitted that the ^{amended} plan of *Bil Fried Auxiliary*
boiler merits approval for a working pressure of *120 lbs.*
per sq. *inch*, provided [†] the boiler be constructed under the
usual conditions of survey and testing.

The Steel Testing Surveyors should be advised regarding
the tensile strength of the *Shell Plates, Butt straps &*
Guide material viz 29-33 tons per sq. inch.
viz:- [†] *a riveted washer not less than 3/4" thick be fitted to*
the through stays above the manholes in the
Return plans *2.* *lower back end plate as shown on plan &*
Retain copy. *1.* *the welding of the cover plate on the back*
end plate be to the surveyors satisfaction
and *W.H. B.H. 26.5.37.*