

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. _____ SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ or Steel ~~Forgings~~ or Castings, manufactured by *Messrs. Bakker & Co. Yzer & Metaalgieterij* of *Ridderkerk* for the Vessel *St. Walen* being built by *Messrs. Willon's Mach. fab.* of *Rotterdam* have been inspected by me as set forth below and found to be, so far as can be seen, *sound and free from defects.*

Mark on Forgings or Castings.

Lloyd's

No. *63*

28.10.20

Rotterdam, 31-10-20

Two house pipes.

St. Willem

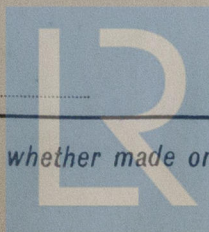
	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<i>S.M. Steel</i>		
How made ...	<i>Cast</i>		
Of annealed ...	<i>annealed</i>		
Dimensions ...	<i>as per plan</i>		
Progress on Inspection ...			
Date when Inspected	<i>24, 26, 30/10 20</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	<i>31.6</i>		
Extension per cent. ...	<i>12</i>		
Cold Bending Test—			
Angle before fracture ...	<i>120°</i>		
Drop Test—			
Height from ground ...	<i>7 feet</i>		
Hammering Test—			
If made according to Rules and found satisfactory ...	<i>satisfactory</i>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



© 2019

Lloyd's Register Foundation
W86-0035