

strength 25.21 scrip. of riveting long seams. Rivets. 73.3 Working pressure of shell by rules 100
 Lap of plating 4 1/4 Per centage of strength of joint Plates 70.4
 Radius of do 4.3 No. of Stays to do 1 Di. 17.3 Top 2-10

(Received at London Office 19.....)

MIDDLESBROUGH

Port

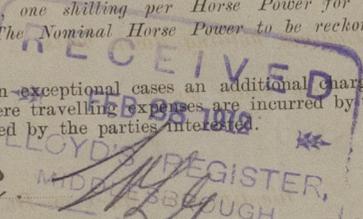
Date February 27th 1912

We request that the Blake Patent Boiler numbered as below to be made
 Richardson Westgarth & Co. The Blake Boiler, Wagon Engineering Co.
 specially Surveyed while building.

We hereby engage to pay Special Survey Fees as follows, viz.:-

For boilers up to 200 Nominal Horse Power, one shilling per Horse Power. For boilers over 200 Nominal
 Horse Power, one shilling per Horse Power for the first 200 Horse Power and fourpence per Horse Power
 above 200. The Nominal Horse Power to be reckoned at 15 square feet of heating surface. No fee to be less
 than £2 2s.

MEM.—In exceptional cases an additional charge will be made according to the services performed, and in
 all cases where travelling expenses are incurred by the Surveyors in connexion with the above services, they are
 to be defrayed by the parties interested.



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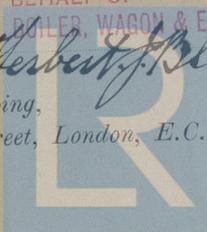
request is made upon the terms of the Rules and Regulations of Lloyd's Register of British
 and Foreign Shipping, which provide that:-

the Committee use their best endeavours to ensure that the functions of the Society are properly executed, it is to be
 understood that neither the Committee nor the Society are under any circumstances whatever to be held responsible for any inaccuracy
 of or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the
 Society, or for any error of judgment, default, or negligence of the Surveyors, or other Officers or Agents of the Society.

Signature

FOR & ON BEHALF OF
 THE BLAKE BOILER, WAGON & ENGINEERING CO., LIMITED
 Herbert J. Blake 2020

Secretary,
 Lloyd's Register of British and Foreign Shipping,
 71, Fenchurch Street, London, E.C.



Lloyd's Register
 Foundation

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