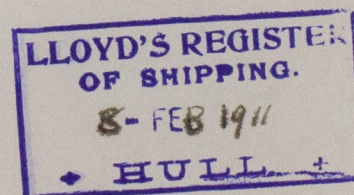
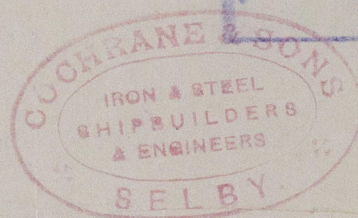


Recipe for Bituminous Cement used on No 473.

pitch. 250 lbs.
tar. 6 gallons. (equal 60 lbs or more)
cement. 360 lbs.
lime. 56 lbs.
resin. 14 lbs.

The pitch is first put into the pot and heated sufficiently to make it liquid, next add the tar and keep the fire going, when sufficiently hot add cement slowing sifting it through the fingers, and stirring it well all the time, next add lime, in very small quantity, stir well and watch that the mixture does not boil over, if too thick, thin down as required by common mineral oil. Make the mixture thoroughly hot, pour on and spread with a half worn mop.



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Referred to the Chief Ship Surveyor.

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