

Memoranda! Working Pressure

80 lbs per Sq. Inch

Test 1 -"-

160 - " - - " - - " -

*Note! All holes in shell to be drilled in place after bending.  
Seams on back and front of boiler to be double rivetted.*

Heating Surface.  $\frac{13}{16}$  Rivets. 3" pitch &  $\frac{1}{2}$ " lap.

Tubes 523.75 Sq<sup>t</sup> feet.

Turnaces & Com <sup>rs</sup> Chambers	136.6	- - -
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Tube Plates 24.88 - " - "

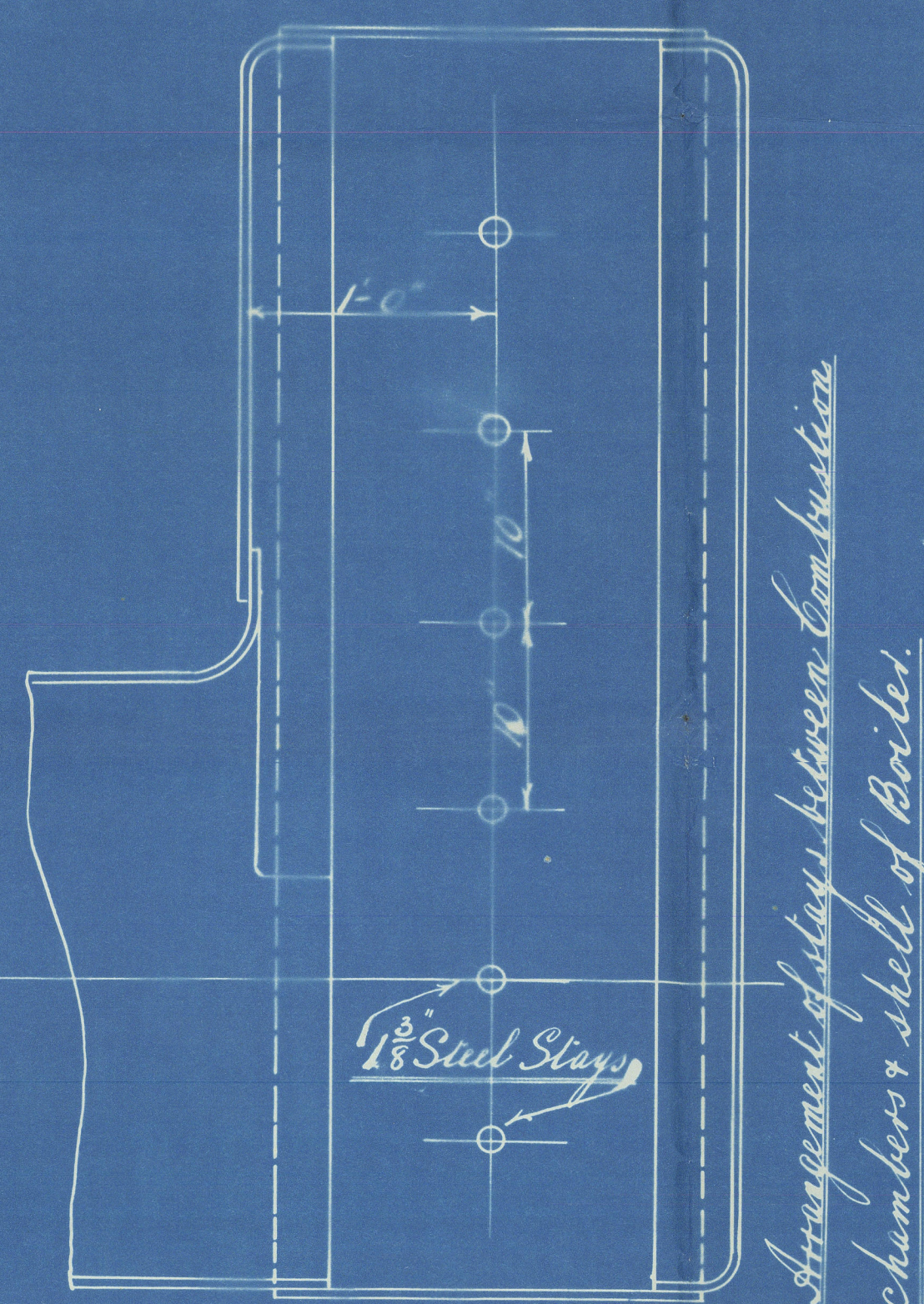
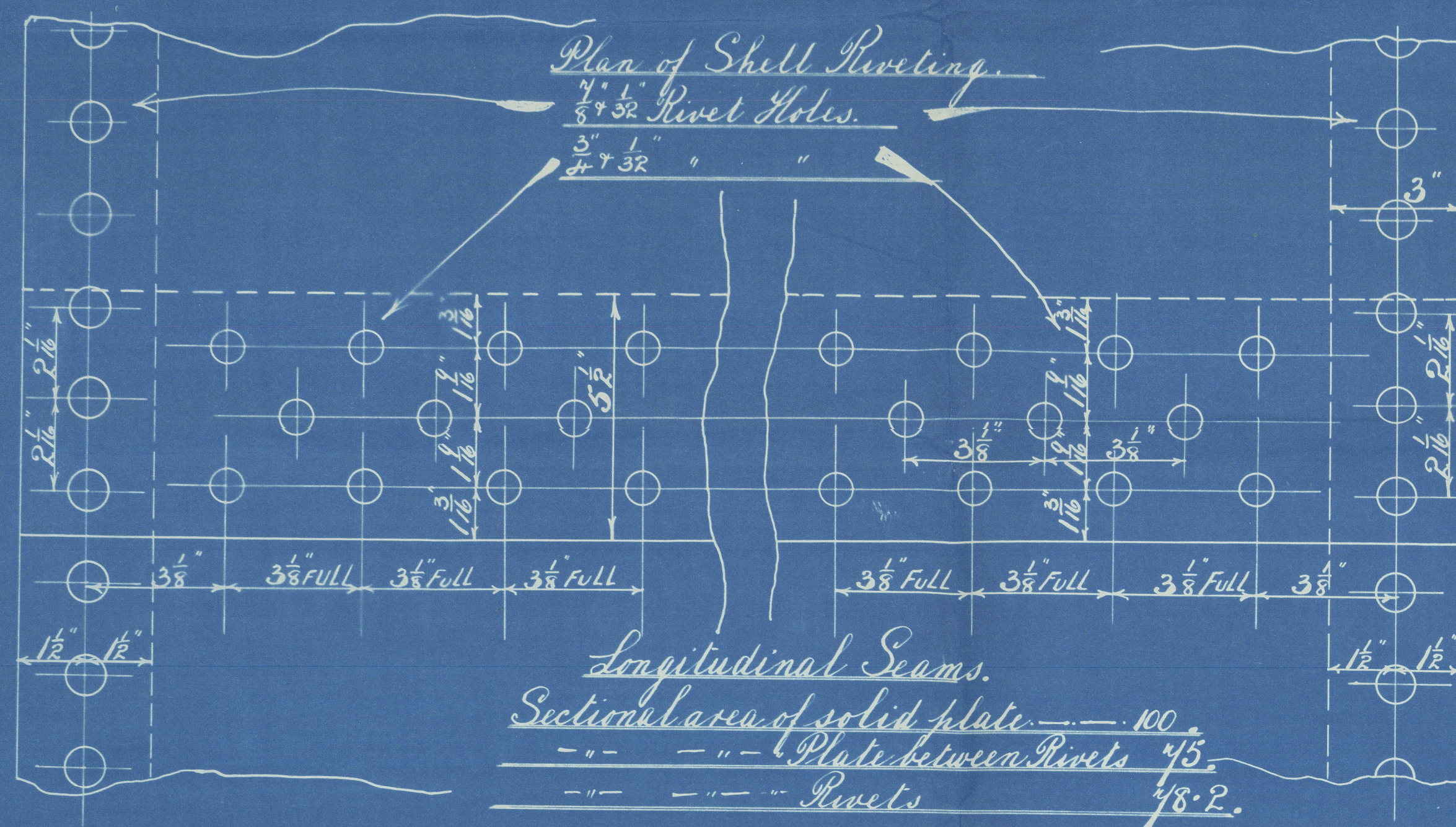
Total 685.23 " "

[illegible]

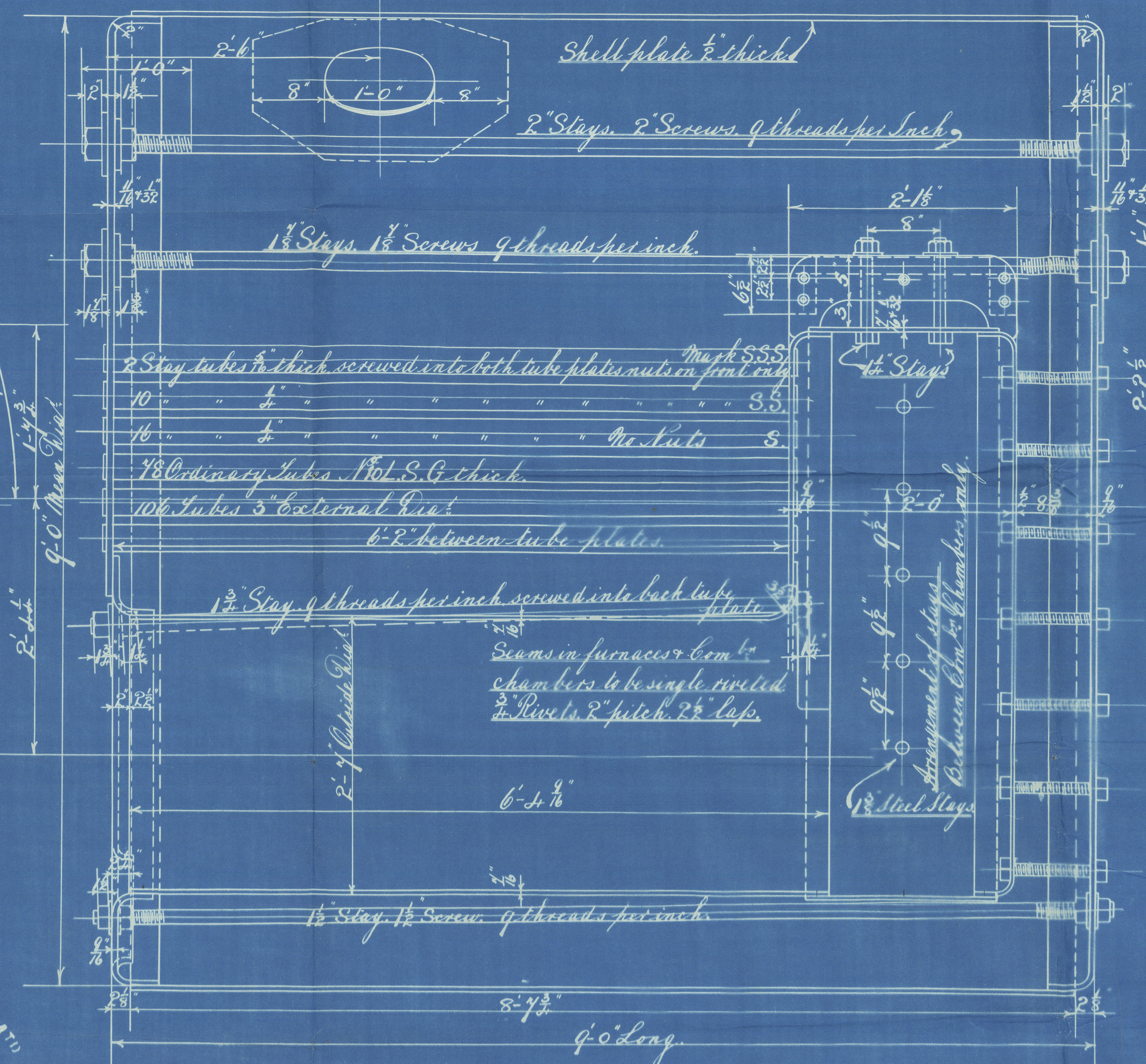
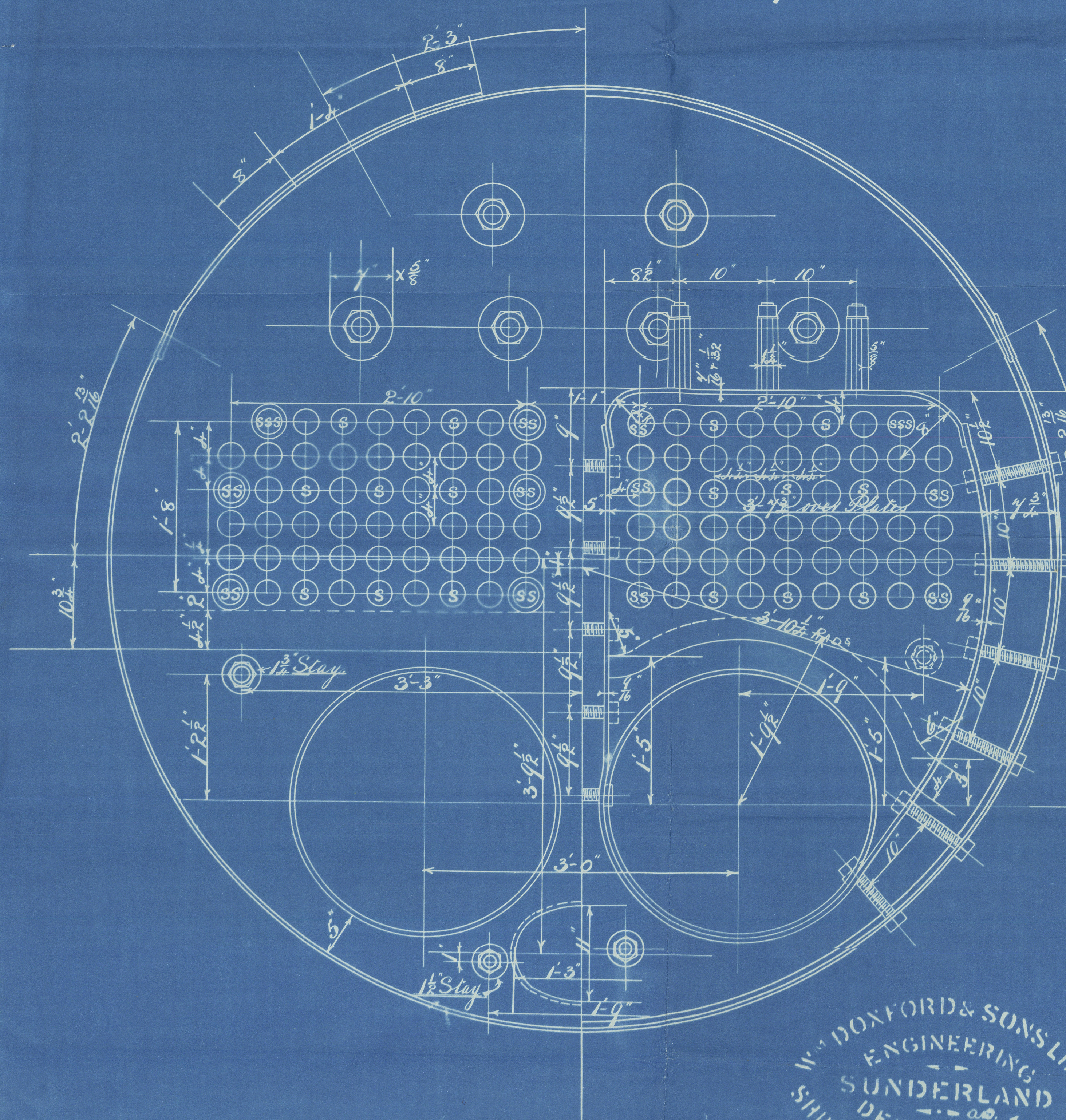
Steam Capacity 112.21 Cubic ft

*Note! Steel for shell plates not less than 24 tons per Sq<sup>t</sup> Inch.*

1  $\frac{3}{8}$ " Stays. 10 threads per Inch. Mark A



All Plates Rives & Stars of Steel									
Tubes and angle bars of steel									
Star tubes	1/2" thick	1.97	as in area at bottom of threads						
"	"	1.5056	"	"	"	"	"	"	"
8" Stars	9 threads per inch	8" 11	area at bottom of threads						
1 1/2"	9	"	"	"	2.03	"	"	"	"
1 1/2"	9	"	"	"	1.248	"	"	"	"
1 1/2"	10	"	"	"	1.221	"	"	"	"
1 1/2"	10	"	"	"	.9844	"	"	"	"
1 1/2"	9	"	"	"	2.358	"	"	"	"



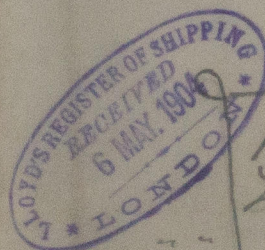
CONTRACT NO. 326-328



Donfords C 326  
+ C 328

Donkey Rollers  
% "Claremont"  
Sld F. E. No. 22105

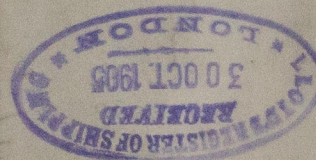
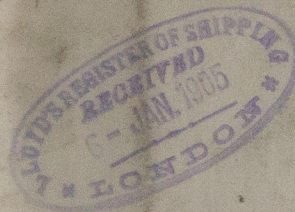
No 2304  
Llych Test  
%326 160 lbs.  
13/10/04  
A.B.



No 2305  
Llych Test  
%328 160 lbs.  
13/10/04  
A.B.

% "Greenbank"  
Sld F. E. No. 22156  
% "Belle of England"  
Sld F. E. No. 22092

W853-0141



RETAIN



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W553-0141 1/2

WM. DOXFORD & SONS, LD.  
SUNDERLAND.

To

*Lloyds  
Sunderland*

*J. S. Bellefleur  
Adm. & No. 22541*



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