

REPORT ON MACHINERY

No. 13356

THUR. 17 OCT 1907

Port of *West Hartlepool*

Received at London Office

10

No. in Survey held at *Hartlepool*Date, first Survey *21st February*Last Survey *8th October**1907*

Reg. Book.

22 supp. on the*S/S "MARS"*(Number of Vessels *73*)

Tons

Gross *3549.76*Net *2236.05*

When built

*1907*Master *A. Henderson*Built at *Hartlepool*By whom built *Turners & Co. Ltd.*Engines made at *Hartlepool*By whom made *Richardsons & Co. Ltd.*

when made

*1907*Boilers made at *Hartlepool*By whom made *Richardsons & Co. Ltd.*

when made

1907

Registered Horse Power

Owners *Harris & Dixon Ltd.*Port belonging to *London*Nom. Horse Power as per Section 28 *312*Is Refrigerating Machinery fitted for cargo purposes *No*Is Electric Light fitted *No*

ENGINES, &c.—Description of Engines

*Direct Acting Triple Expansion*No. of Cylinders *3*No. of Cranks *3*Dia. of Cylinders *24 - 39 - 66*Length of Stroke *45*Revs. per minute *60*

Dia. of Screw shaft

as per rule *13.62*Material of *Bar Iron*Is the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes*

Is the after end of the liner made water tight

in the propeller boss *Yes*If the liner is in more than one length are the joints burned *Yes*

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *Yes*

If two

liners are fitted, is the shaft lapped or protected between the liners *Yes*Length of stern bush *4' 7"*

Dia. of Tunnel shaft

as per rule *12.076*

Dia. of Crank shaft journals

as per rule *12.679*Dia. of Crank pin *13"*Size of Crank webs *8" x 25"*

Dia. of thrust shaft under

collars *13 1/8"*Dia. of screw *16' 9"*Pitch of Screw *16' 6"*No. of Blades *4*State whether moveable *No*Total surface *88.9 sq ft*No. of Feed pumps *2*Diameter of ditto *3"*Stroke *27"*Can one be overhauled while the other is at work *Yes*No. of Bilge pumps *2*Diameter of ditto *3 3/4"*Stroke *27"*Can one be overhauled while the other is at work *Yes*No. of Donkey Engines *2*Sizes of Pumps *4" x 6" and 10" x 9"*

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room *3 - 3 1/2"*In Holds, &c. *8 - 3 1/2" dia.**1 - 2 1/2" Tunnel Well*No. of Bilge Injections *One* sizes *5"*Connected to condenser, or to circulating pump *Circulating*a separate Donkey Suction fitted in Engine room & size *Yes, 3 1/2"*Are all the bilge suction pipes fitted with roses *Yes*Are the roses in Engine room always accessible *Yes*Are the sluices on Engine room bulkheads always accessible *Yes*Are all connections with the sea direct on the skin of the ship *Yes*Are they Valves or Cocks *Both*Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes*Are the Discharge Pipes above or below the deep water line *above*Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes*Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*What pipes are carried through the bunkers *None*How are they protected *Yes*Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*Dates of examination of completion of fitting of Sea Connections *19.7.07*of Stern Tube *29.7.07*Screw shaft and Propeller *31.7.07*Is the Screw Shaft Tunnel watertight *Yes*Is it fitted with a watertight door *Yes*worked from *Glacier Platform*

BOILERS, &c.—(Letter for record (S))

Manufacturers of Steel *W. & A. The Clyde Bridge Steel Co.*Total Heating Surface of Boilers *4731 sq ft*Is Forced Draft fitted *No*No. and Description of Boilers *Two Cylindrical Single ended*Working Pressure *180 lbs*Tested by hydraulic pressure to *360 lbs*Date of test *21.6.1907*No. of Certificate *3113*Can each boiler be worked separately *Yes*Area of fire grate in each boiler *52.3 sq ft*

No. and Description of Safety Valves to

each boiler *Two, spring loaded*Area of each valve *7.06 sq ft*Pressure to which they are adjusted *185 lbs*Are they fitted with easing gear *Yes*Smallest distance between boilers or uptakes and bunkers or woodwork *16"*Mean dia. of boilers *16' 0"*Length *10' 6"*Material of shell plates *Steel*Thickness *1 1/32*Range of tensile strength *28.5/32*Are the shell plates welded or flanged *No*Descrip. of riveting: cir. seams *D.R. Lap*long. seams *T.R.D.B.S.*Diameter of rivet holes in long. seams *1 1/32*Pitch of rivets *8 5/8"*Top of plates or width of butt straps *16 1/2"*

Per centages of strength of longitudinal joint

rivets *86.8*plate *85.2*Working pressure of shell by rules *180.5*Size of manhole in shell *13 x 16 1/2"*Size of compensating ring *30 x 29 x 1 1/2*No. and Description of Furnaces in each boiler *3, Morous*Material *Steel*Outside diameter *4' 2 1/2"*

Length of plain part

top *3 1/8"*crown *3 1/8"*Description of longitudinal joint *Welded*No. of strengthening rings *Such*Working pressure of furnace by the rules *199.5*Combustion chamber plates: Material *Steel*Thickness: Sides *19/32*Back *19/32*Top *19/32*Bottom *7/8*Pitch of stays to ditto: Sides *7 3/4 x 8 1/4*Back *8 1/4 x 8*Top *7 x 8 1/2*If stays are fitted with nuts or riveted heads *Nuts*Working pressure by rules *180*

End plates in steam space:

Material of stays *Steel*Diameter at smallest part *1 3/8"*Area supported by each stay *66 sq ft*Working pressure by rules *180*Material of stays *Steel*Material *Steel*Thickness *1 1/32*Pitch of stays *16 1/2 x 16 1/2*How are stays secured *D.N.W.*Working pressure by rules *185*Material of stays *Steel*Diameter at smallest part *2 1/2"*Area supported by each stay *272 sq ft*Working pressure by rules *180*Material of Front plates at bottom *Steel*Thickness *7/8"*Material of Lower back plate *Steel*Thickness *13/16"*Greatest pitch of stays *12 3/4 x 8"*Working pressure of plate by rules *201*Diameter of tubes *3 1/4"*Pitch of tubes *4 1/2 x 4 3/8"*Material of tube plates *Steel*Thickness: Front *1"*Back *3/4"*Mean pitch of stays *9"*Pitch across wide water spaces *14 1/4"*Working pressures by rules *202 lbs*Girders to Chamber tops: Material *Steel*

Depth and

thickness of girder at centre *8" x 13 1/4"*Length as per rule *2' 6 1/2"*Distance apart *8 1/2"*Number and pitch of stays in each *3 - 7"*Working pressure by rules *182*Superheater or Steam chest; how connected to boiler *None*

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

holes

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

If stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

W839-0187

Lloyd's Register
Foundation

VERTICAL DONKEY BOILER—

Manufacturers of Steel

As per report attached hereto.

No. *One* Description *Cylindrical Multitubular, Single ended, 2 plain furnaces*
 Made at *Darlington* By whom made *Blake Boiler Works & Eng^g Co^s* When made *1907* Where fixed *On Main Deck*
 Working pressure tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety _____

Valves _____ No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____

If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____

Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____

Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____

Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____

Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____

Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Stayed by _____

Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:—*Two top end bolts, two bottom end bolts, two main bearing bolts, one set coupling bolts, one set of sea and bilge pump valves, one set of piston rings, assorted bolts & nuts, one propeller, one propeller shaft.*

The foregoing is a correct description,
 FOR RICHARDSON, WESTGARTH & CO. LIMITED.
 Manufacturer.

During progress of work in shops—*1907. Feb. 21, 26. Mar. 14, 18, 21, 24, 28, 31. Apr. 15, 16, 18, 19, 22, 24, 25, 26, 30. May 1, 3, 6, 7, 8, 9, 14, 15, 16, 17, 22, 23, 24, 27, 28, 30. June 3, 4, 5, 7, 10, 11, 12, 13.*
 Dates of Survey while building—*During erection on board vessel—1907. July 1, 2, 3, 4, 5, 9, 11, 12, 15, 16, 17, 18, 19, 22, 24, 26, 29, 31. Aug. 1, 12, 13, 14, 15, 19, 20, 21, 26, 30. Sept. 16. Oct. 7, 8.*
 Total No. of visits *73* Is the approved plan of main boiler forwarded herewith *Yes.*

Dates of Examination of principal parts—Cylinders *9/7/07* Slides *4/7/07* Covers *31/7/07* Pistons *29/7/07* Rods *19/7/07*
 Connecting rods *15/7/07* Crank shaft *16/7/07* Thrust shaft *16/7/07* Tunnel shafts *12/8/07* Screw shaft *6/6/07* Propeller *3/7/07*
 Stern tube *22/7/07* Steam pipes tested *19/8/07* Engine and boiler seatings *3/8/07* Engines holding down bolts *13/8/07*
 Completion of pumping arrangements *20/8/07* Boilers fixed *20/8/07* Engines tried under steam *20/8/07*
 Main boiler safety valves adjusted *20/8/07* Thickness of adjusting washers *Pat. Boiler S. 1904 Star Boiler S. 29/04*
 Material of Crank shaft *I. Steel* Identification Mark on Do. *4537* Material of Thrust shaft *I. Steel* Identification Mark on Do. *4537*
 Material of Tunnel shafts *I. Steel* Identification Marks on Do. *4537* Material of Screw shafts *Bar Iron* Identification Marks on Do. *4537*
 Material of Steam Pipes *Wrought Iron* Test pressure *600 lbs per sq. in.*

General Remarks (State quality of workmanship, opinions as to class, &c. *Workmanship good.*)

The Machinery and Boilers of this vessel have been constructed under Special Survey and placed on board in accordance with the Society's Rules. They are now in my opinion in safe working condition and the case is respectfully submitted for the notation LMC 10-07 in the Register Book.

It is submitted that
 this vessel is eligible for
 THE RECORD. *L.M.C. 10.07.*

HC 17.10.07

Yes.
17.10.07

The amount of Entry Fee.. £ *3* : *0* : *0* When applied for, *10.10.1907*
 Special .. £ *35* : *12* : *0* When received, *12.10.1907*
 Donkey Boiler Fee .. £ : :
 Travelling Expenses (if any) £ : : *12.10.1907*

Committee's Minute

FRI. 18 OCT 1907

Assigned

+Lmb 1007

MACHINERY CERTIFICATE

WRITTEN

C. J. Hudson.
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.



Lloyd's Register
 Foundation