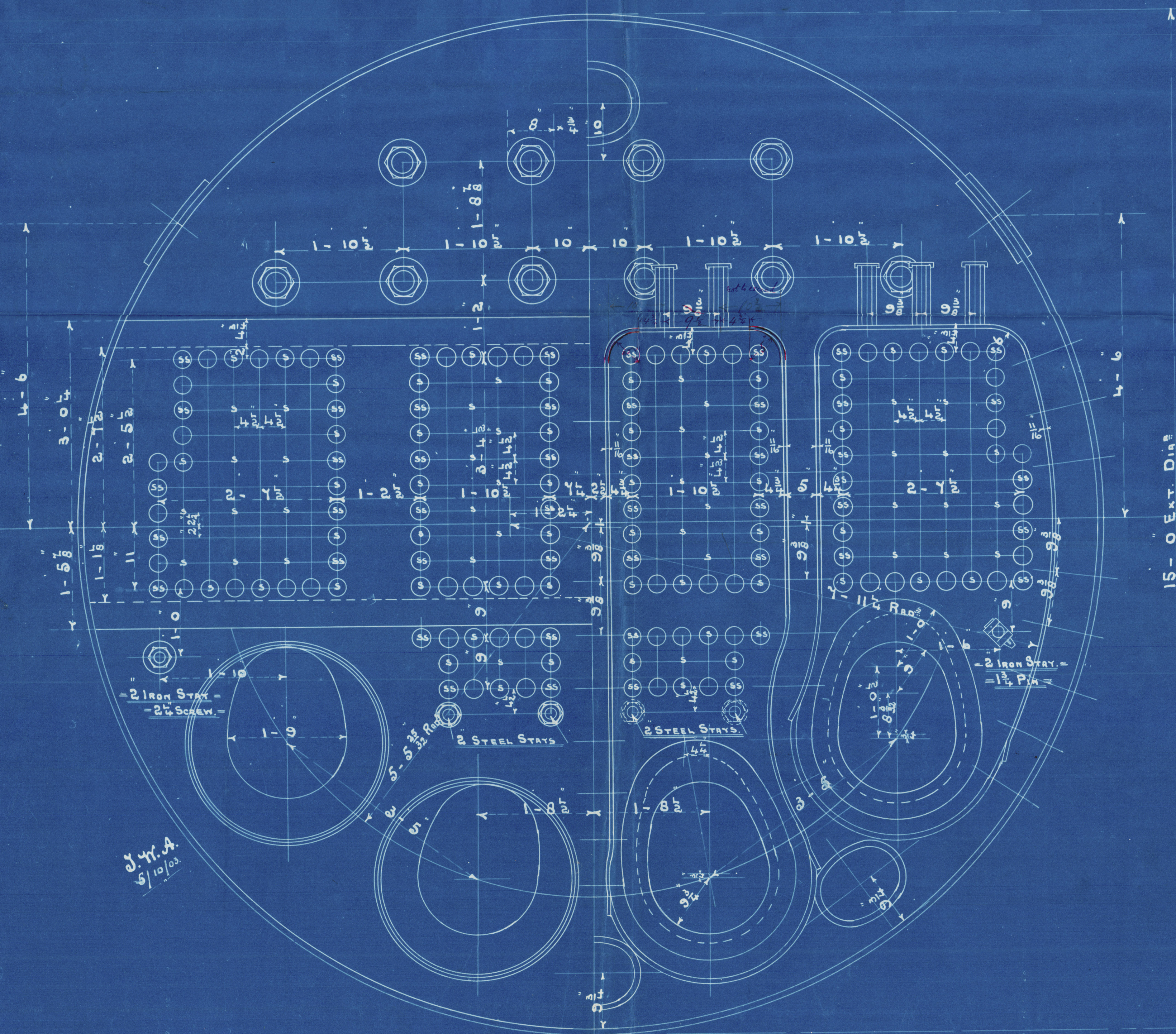


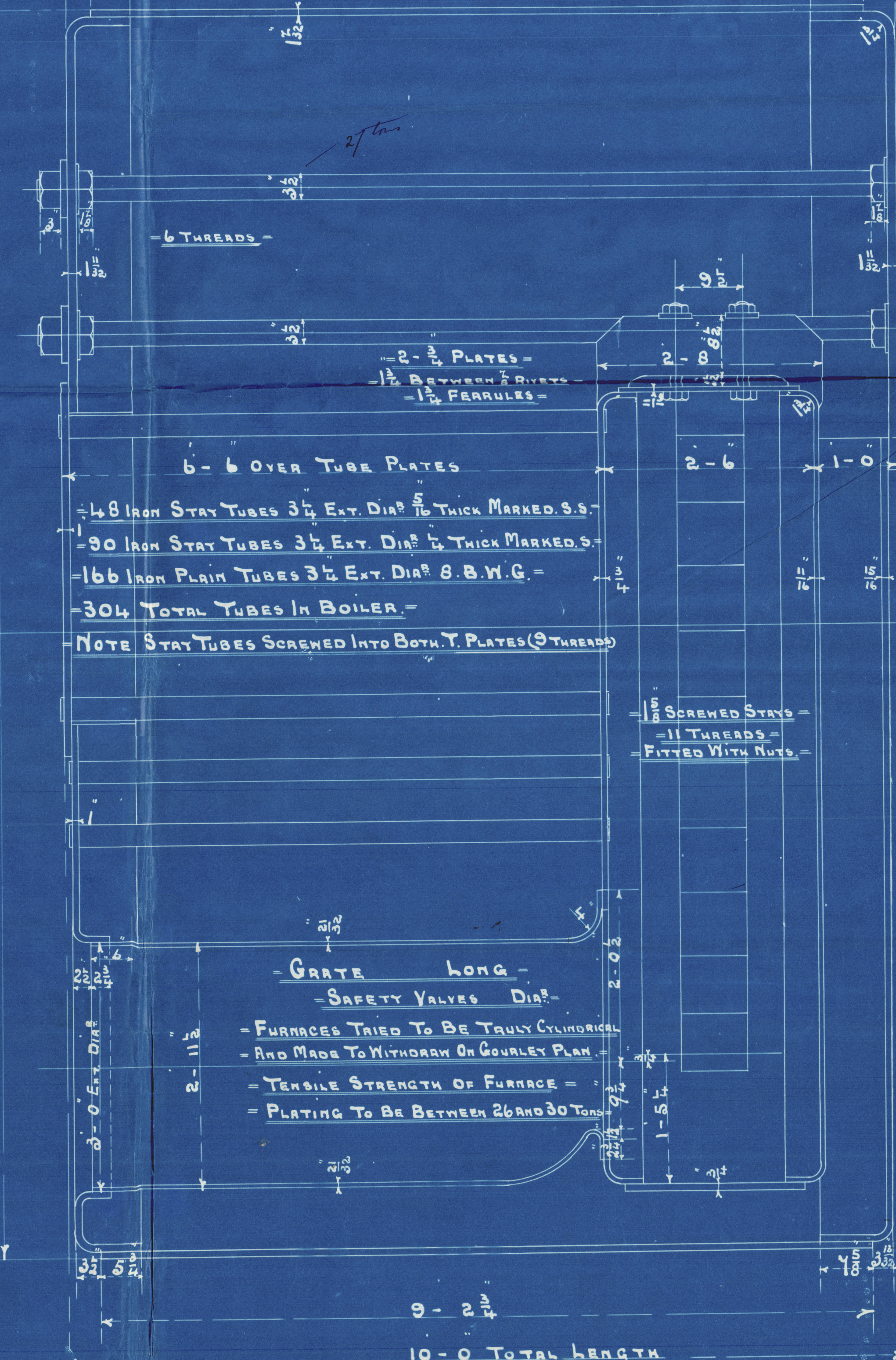
- NORTHUMBERLAND ENGINE WORKS -
- TRACING 346 - **- SCHEDULE L -**
- STEAM BOILER -
- SCALE 1 INCH = ONE FOOT -



8/10/03



15'-0" Ext. Dia.



- BUTT STRAPS -
- OUTSIDE 1 1/2 -
- INSIDE 1 1/2 -

- 1 1/2" PLATE 1 1/8" RIVET HOLES 9 1/2" PITCH -

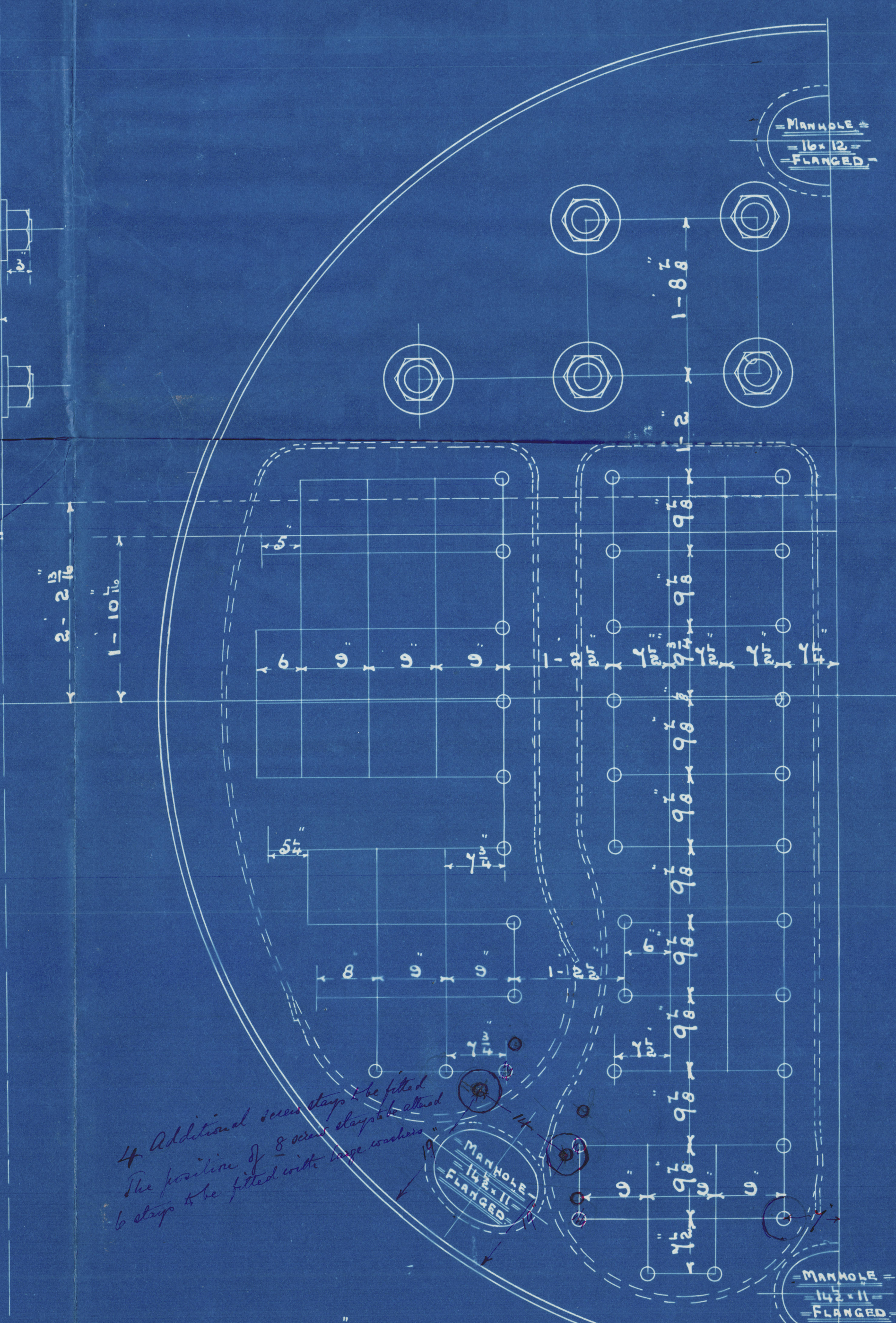
- WORKING PRESSURE 180 LBS. -

- TEST PRESSURE 360 -

- NOTE. ALL PLATES STAYS 9/16" TO BE OF STEEL EXCEPT OTHERWISE SHOWN. -

- TENSILE STRENGTH OF SHELL PLATES AND BUTT STRAPS -

- TO BE NOT LESS THAN 29 TONS PER SQUARE INCH. -



- STAYS MARKED THUS 1 1/8" DIA. (9 THREADS) -

- ALL OTHERS 1 1/8" DIA. (11 THREADS) -

- NOTE. ALL STAYS SCREWED AND FITTED WITH NUTS. -

*4 additional screw stays to be fitted
the position of 8 screw stays to be fitted
6 stays to be fitted with nuts and washers*

- I. THUS. - CONTRACT 1533. -

W831-0131

N. E. M. ct 1533

for

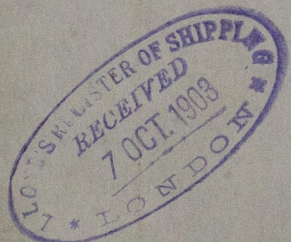
Wood Minors etc.

5/5 117

15 E

180 W.P.

Cancelled
No
Lloyd's List
360 No.



RETAIN