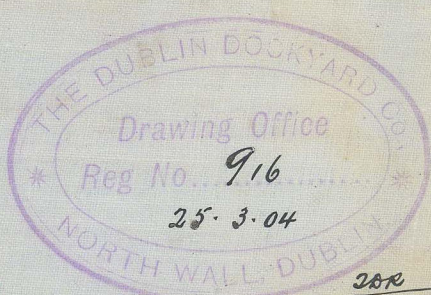


# MIDSHIP SECTION OF STEEL SCREW STEAMER. YARD No 46.

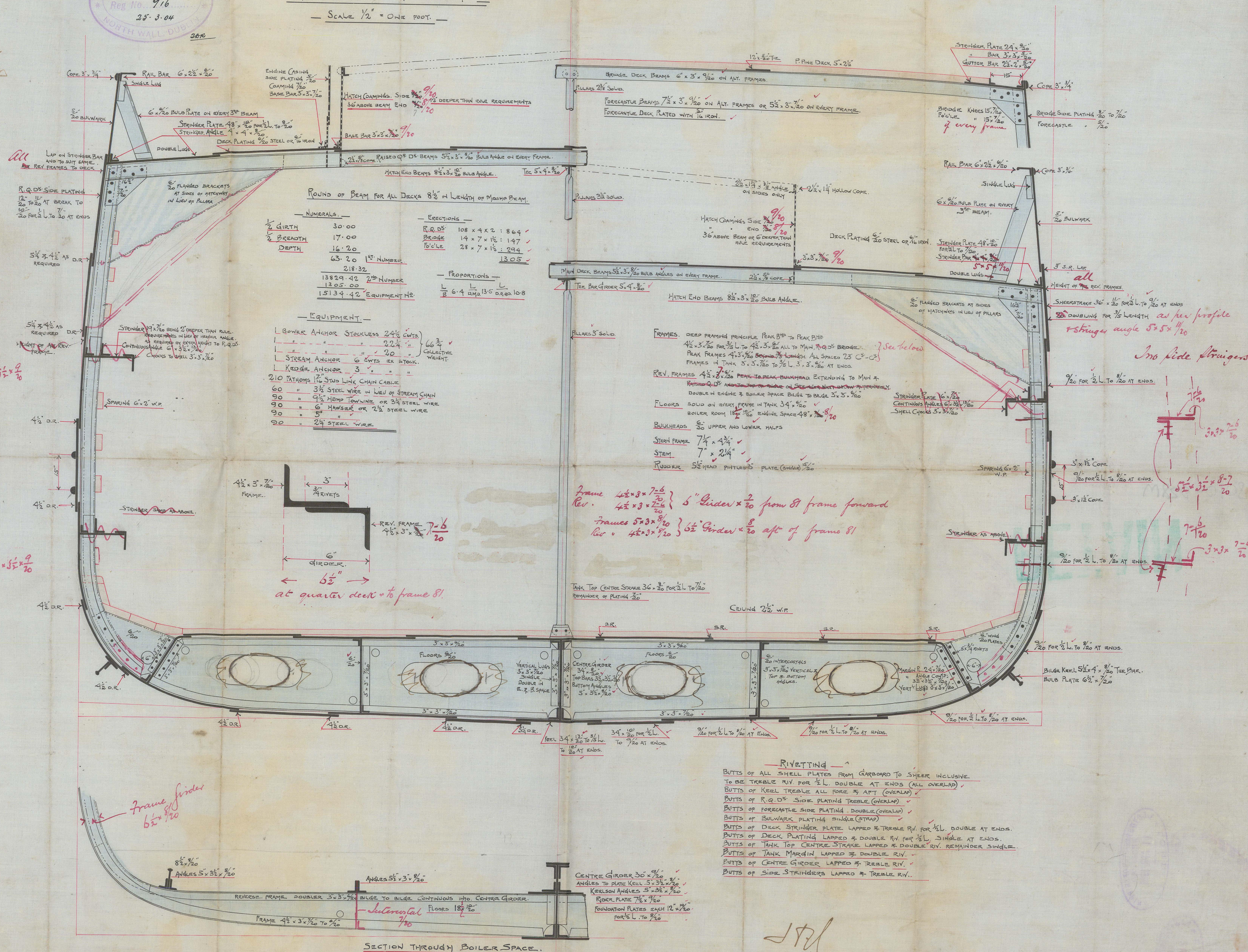
— To CLASS 100 A.I. AT LLOYDS —

— DIMENSIONS 220' 0" x 34' 0" x 15' 6" M.L.D. —

— SCALE 1/2" = ONE FOOT. —



29.3.04  
2.5.04



**RIVETING**

BUTTS OF ALL SHELL PLATES FROM GARBOARD TO SHEER INCLUSIVE TO BE TREBLE RIV. FOR 1/2 L. DOUBLE AT ENDS (ALL OVERLAP).

BUTTS OF KEEL TREBLE ALL FORE & AFT (OVERLAP).

BUTTS OF R.Q.D.S. SIDE PLATING TREBLE (OVERLAP).

BUTTS OF FORECASTLE SIDE PLATING DOUBLE (OVERLAP).

BUTTS OF BULKHEAD PLATING SINGLE (STRAP).

BUTTS OF DECK STRINGER PLATE LAPPED & TREBLE RIV. FOR 1/2 L. DOUBLE AT ENDS.

BUTTS OF DECK PLATING LAPPED & DOUBLE RIV. FOR 1/2 L. SINGLE AT ENDS.

BUTTS OF TANK TOP CENTRE STRAKE LAPPED & DOUBLE RIV. REMAINDER SINGLE.

BUTTS OF TANK MARGIN LAPPED & DOUBLE RIV.

BUTTS OF CENTRE GIRDER LAPPED & TREBLE RIV.

BUTTS OF SIDE STRINGERS LAPPED & TREBLE RIV.

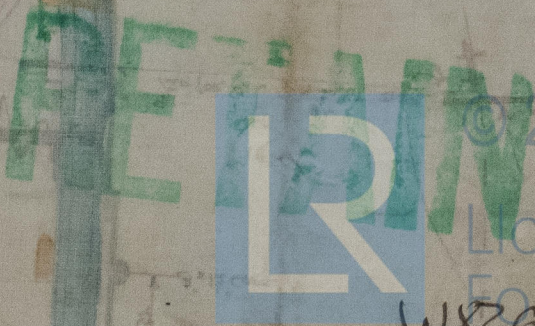
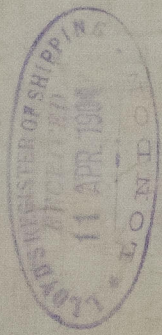
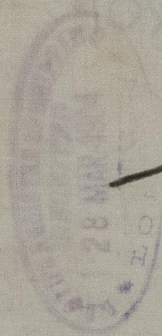
29/3/04



S. S. "Lillebonne"  
Sub. 2337.

M256-2108

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