

t. 6.

Received at _____ Office, _____ 180

Lloyd's Register of British and Foreign Shipping.

(Report on Vessel No. 1104 Port NAGASAKI.)

No. 310 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be inserted, where required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
manufactured by The Mitsubishi Dockyard & Engine Works
of Nagasaki for the Vessel No. 265, being built
by them of _____
have been inspected by me as set forth below, and found to be, so far as can be seen,
sound and free from defects.

Mark on Forgings.

Lloyd's
No. 310
A.S.W.

Nagasaki, 10th Nov., 1916
a. S. Williamson

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	cast steel	S.M. Open hearth steel	
How made	open hearth	Forged	
Dimensions	10 1/2" x 7 1/2" x 9" x 7 1/2"	9 1/2"	
Progress on Inspection	Rough annealed	Forged while being machined	
Date when Inspected	10/10/16 & 1/11/16	18/9/16 to 10/11/16	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS, OR PARTICULARS OF TESTS APPLIED TO CASTINGS.

	Stern Frame	Rudder Arms	Rudder Stock
Tensile Test	28.4 tons	31.5 to 33.1 tons	28.2 & 28.5 tons
Extension	32.3%	29.2 to 30.2%	33.3 & 32.3%
Cold Bending Test	131°	125° & 133°	180°

*all bends were good, and without fracture.
all castings dropped soft, then suspended and
hammered, and found satisfactory.*

Fee (if any chargeable) £ _____

To be paid at _____

* If of Iron, state whether scrap or puddled Iron.



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Foundation