

REPORT ON MACHINERY.

No. 13369

Port of *West Hartlepool*

Received at London Office **TUES. 5 NOV. 1907**

No. in Survey held at *Hartlepool*

Date, first Survey *23rd February*, Last Survey *30th October*, 19*07*

Book. *S/S "Calcutta"*

(Number of Visits *71*)

Master *W. W. Chapman* Built at *W. Hartlepool*

By whom built *Furves, With & Co. Ltd*

Tons { Gross *3571.22*
Net *2244.30*
When built *1907*

Engines made at *Hartlepool* By whom made *Richardsons, Newcastle & Co. Ltd*

when made *1907*

Boilers made at *Hartlepool* By whom made *Richardsons, Newcastle & Co. Ltd*

when made *1907*

Registered Horse Power _____ Owners *Nelson, Donkin & Co.*

Port belonging to *London*

nom. Horse Power as per Section 28 *312*. Is Refrigerating Machinery fitted for cargo purposes *No* Is Electric Light fitted *No*

ENGINES, &c.—Description of Engines *Direct Acting Triple Expansion* No. of Cylinders *3* No. of Cranks *3*

Dia. of Cylinders *24"-39"-66"* Length of Stroke *45"* Revs. per minute *60* Dia. of Screw shaft *as per rule 13.02* Material of *Bal. Iron*

the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes* Is the after end of the liner made water tight

the propeller boss *Yes* If the liner is in more than one length are the joints burned *Yes* If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *Yes* If two

liners are fitted, is the shaft lapped or protected between the liners _____ Length of stern bush *4'-7"*

Dia. of Tunnel shaft *as per rule 12.0767* Dia. of Crank shaft journals *as per rule 12.679* Dia. of Crank pin *13"* Size of Crank webs *8" x 25"* Dia. of thrust shaft under

rollers *13 1/8"* Dia. of screw *16-9"* Pitch of Screw *16-6"* No. of Blades *4* State whether moveable *No* Total surface *88-9 sq ft*

No. of Feed pumps *2* Diameter of ditto *3 1/4"* Stroke *27"* Can one be overhauled while the other is at work *Yes*

No. of Bilge pumps *2* Diameter of ditto *3 1/4"* Stroke *27"* Can one be overhauled while the other is at work *Yes*

No. of Donkey Engines *Two* Sizes of Pumps *4" x 6" and 9" x 10"* No. and size of Suctions connected to both Bilge and Donkey pumps

in Engine Room *3 - 3 1/2" dia* In Holds, &c. *8 - 3 1/2" dia*

No. of Bilge Injections *One* sizes *5"* Connected to condenser, or to circulating pump *Circulating* separate Donkey Suction fitted in Engine room & size *Yes, 3 1/2"*

Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *Yes*

Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *Both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the Discharge Pipes above or below the deep water line *Above*

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*

What pipes are carried through the bunkers *None* How are they protected *Yes*

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*

Dates of examination of completion of fitting of Sea Connections *22/8/07* of Stern Tube *8/9/07* Screw shaft and Propeller *4/9/07*

Is the Screw Shaft Tunnel watertight *Yes* Is it fitted with a watertight door *Yes* worked from *Cylinder platform*

BOILERS, &c.—(Letter for record *(S)*) Manufacturers of Steel *W. G. & Co. Clyde Bridge Steel Co.*

Total Heating Surface of Boilers *4731 sq ft* Is Forced Draft fitted *No* No. and Description of Boilers *Two, Cylindrical Multitubular*

Working Pressure *180 lbs.* Tested by hydraulic pressure to *360 lbs.* Date of test *5/7/07* No. of Certificate *3114*

Can each boiler be worked separately *Yes* Area of fire grate in each boiler *52.3 sq ft* No. and Description of Safety Valves to

each boiler *2, Spring loaded* Area of each valve *7.07 sq ft* Pressure to which they are adjusted *185 lbs* Are they fitted with easing gear *Yes*

Smallest distance between boilers or uptakes and bunkers or woodwork *18"* Mean dia. of boilers *16'-0"* Length *10'-6"* Material of shell plates *Steel*

Thickness *1/32"* Range of tensile strength *25.5/32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *D.R. Lap.*

Long. seams *T.R.D.B.S.* Diameter of rivet holes in long. seams *1/32"* Pitch of rivets *8 1/8"* ~~Length of plates~~ width of butt straps *18 1/2"*

Per centages of strength of longitudinal joint rivets *86.8* plate *86.2* Working pressure of shell by rules *180.5 lbs.* Size of manhole in shell *13" x 16 1/2"*

Size of compensating ring *30 x 29 x 1/32"* No. and Description of Furnaces in each boiler *3, Morrison's* Material *Steel* Outside diameter *4'-2 1/2"*

Length of plain part *top* *bottom* Thickness of plates *3 1/8"* Description of longitudinal joint *Welded* No. of strengthening rings *Susp.*

Working pressure of furnace by the rules *199.5* Combustion chamber plates: Material *Steel* Thickness: Sides *1/32"* Back *1/32"* Top *1/32"* Bottom *7/8"*

Pitch of stays to ditto: Sides *7 1/4" x 8 1/4"* Back *8 1/4" x 8"* Top *7" x 8 1/2"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *184.5*

Material of stays *Steel* Diameter at smallest part *1 3/8"* Area supported by each stay *66 sq ft* Working pressure by rules *180* End plates in steam space:

Material *Steel* Thickness *1 1/32"* Pitch of stays *16 1/2" x 16 1/2"* How are stays secured *D.N. & W.* Working pressure by rules *185* Material of stays *Steel*

Diameter at smallest part *2 1/2"* Area supported by each stay *272 sq ft* Working pressure by rules *180* Material of Front plates at bottom *Steel*

Thickness *7/8"* Material of Lower back plate *Steel* Thickness *1 3/16"* Greatest pitch of stays *12 3/4" x 8"* Working pressure of plate by rules *201*

Diameter of tubes *3 1/4"* Pitch of tubes *4 1/2" x 4 3/8"* Material of tube plates *Steel* Thickness: Front *1"* Back *3/4"* Mean pitch of stays *9"*

Pitch across wide water spaces *14 1/4"* Working pressures by rules *202 lbs* Girders to Chamber tops: Material *Steel* Depth and

thickness of girder at centre *8" x 1 3/4"* Length as per rule *2'-6 1/2"* Distance apart *8 1/2"* Number and pitch of stays in each *3 - 7"*

Working pressure by rules *182* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked

separately _____ Diameter _____ Length _____ Thickness of shell plates _____ Material _____ Description of longitudinal joint _____ Diam. of rivet

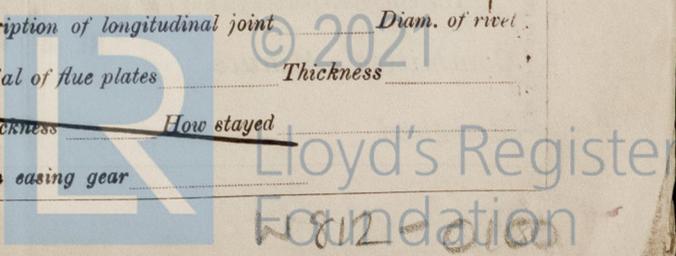
holes _____ Pitch of rivets _____ Working pressure of shell by rules _____ Diameter of flue _____ Material of flue plates _____ Thickness _____

If stiffened with rings _____ Distance between rings _____ Working pressure by rules _____ End plates: Thickness _____ How stayed _____

Working pressure of end plates _____ Area of safety valves to superheater _____ Are they fitted with easing gear _____

R.W. & Co. 1239

ALL SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THIS MARGIN.



VERTICAL DONKEY BOILER—Manufacturers of Steel *As per report attached hereto.*
 No. *One* Description *Cylindrical, multitubular single end, 2 plain furnaces.*
 Made at *Darlington* By whom made *Blake Boiler Works & Coy. Ltd. C.* When made *1907* Where fixed *On Main deck*
 Working pressure tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety Valves _____
 Valves _____ No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____
 If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____
 Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____
 Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____
 Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____
 Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____
 Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Stayed by _____
 Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:—*Two top end bolts, two bottom end bolts, 2 main bearing bolts, one set of coupling bolts, one set of feed and bilge pump valves, a quantity of assorted bolts and nuts, one cast iron propeller, one propeller shaft.*

The foregoing is a correct description,
 FOR RICHARDSONS, WESTGARTH & Co. LIMITED.
 Manufacturer.

J. H. ... ASSISTANT GENERAL MANAGER.
 Dates of Survey while building: During progress of work in shops—*1907. Feb. 22, 26. Mar. 13, 26. Apr. 15, 18, 19, 22, 25, 26, 30. May. 2, 6, 7, 9, 15, 16, 17, 22, 23, 24, 27, 28, 30. June. 3, 5, 6, 7, 10, 11, 12, 14, 15, 25, 26. July. 1, 2, 3, 4, 5, 6, 9, 11, 12, 15, 19, 22, 24, 26, 29, 31. Aug. 1, 2, 12, 13, 14, 15, 16, 19, 21, 22, 26, 28, 29, 31. Sept. 2, 3, 4, 6, 9, 11, 13. Oct. 2, 7, 15, 31.*
 Total No. of visits *77* Is the approved plan of main boiler forwarded herewith *Yes*

Dates of Examination of principal parts—Cylinders *1/8/07* Slides *1/8/07* Covers *13/8/07* Pistons *24/7/07* Rods *25/7/07*
 Connecting rods *3/7/07* Crank shaft *1/8/07* Thrust shaft *31/7/07* Tunnel shafts *9/9/07* Screw shaft *30/8/07* Propeller *29/7/07*
 Stern tube *22/8/07* Steam pipes tested *11/9/07* Engine and boiler seatings *4/9/07* Engines holding down bolts *9/9/07*
 Completion of pumping arrangements *13/9/07* Boilers fixed *13/9/07* Engines tried under steam *13/9/07*
 Main boiler safety valves adjusted *13/9/07* Thickness of adjusting washers *Port Boiler 5 25/64 Star. Boiler 5 13/32*
 Material of Crank shaft *J. Steel* Identification Mark on Do. *4575* Material of Thrust shaft *J. Steel* Identification Mark on Do. *4575*
 Material of Tunnel shafts *J. Steel* Identification Marks on Do. *4575* Material of Screw shafts *Bar Iron* Identification Marks on Do. *4575*
 Material of Steam Pipes *Mrought Iron* Test pressure *600 lbs per sq. in.*

General Remarks (State quality of workmanship, opinions as to class, &c. *Workmanship good.*)
The Machinery and Boilers of this vessel have been constructed under Special Survey and placed on board in accordance with the Society's Rules. They are now in my opinion in safe working condition and the case is respectfully submitted for the notation L.M.C. 10-07 in the Register Book.

It is submitted that
 this vessel is eligible for
 THE RECORD. *L.M.C. 10.07*

J.S. J.C. 5-11-07.
5.11.07

P. J. Hudson.
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

The amount of Entry Fee: £ _____
 Special £ *35* } When applied for. *1. 11. 1907*
 Donkey Boiler Fee £ _____ }
 Travelling Expenses (if any) £ _____ } When received. *9. 11. 1907*

Committee's Minute **FRI. 8 NOV 1907**

Assigned *L.M.C. 1007*

West Hartlepool

Certificate (if required) to be sent to
 (The Surveyors are requested not to write on or below the space for Committee's Minute.)

