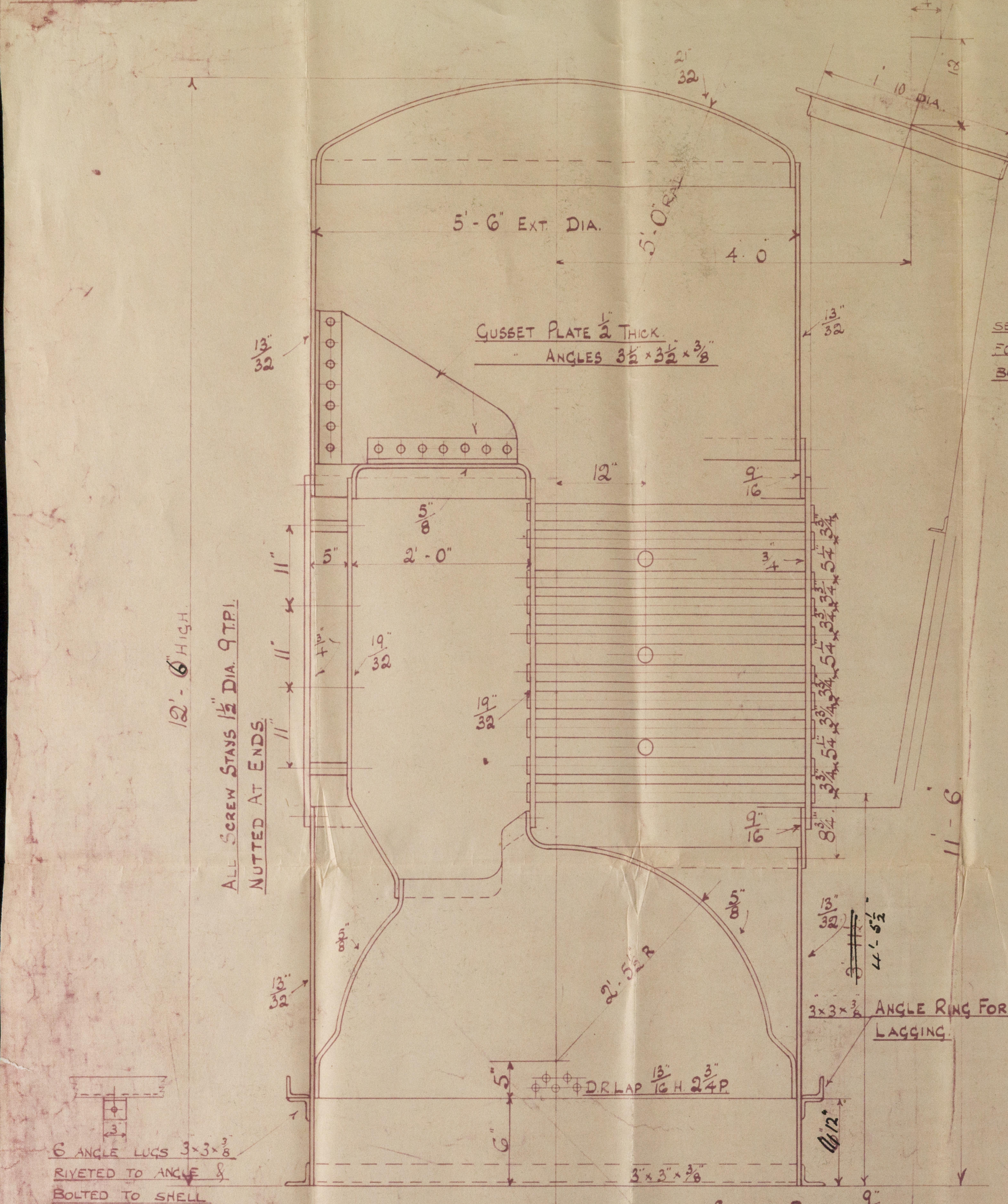
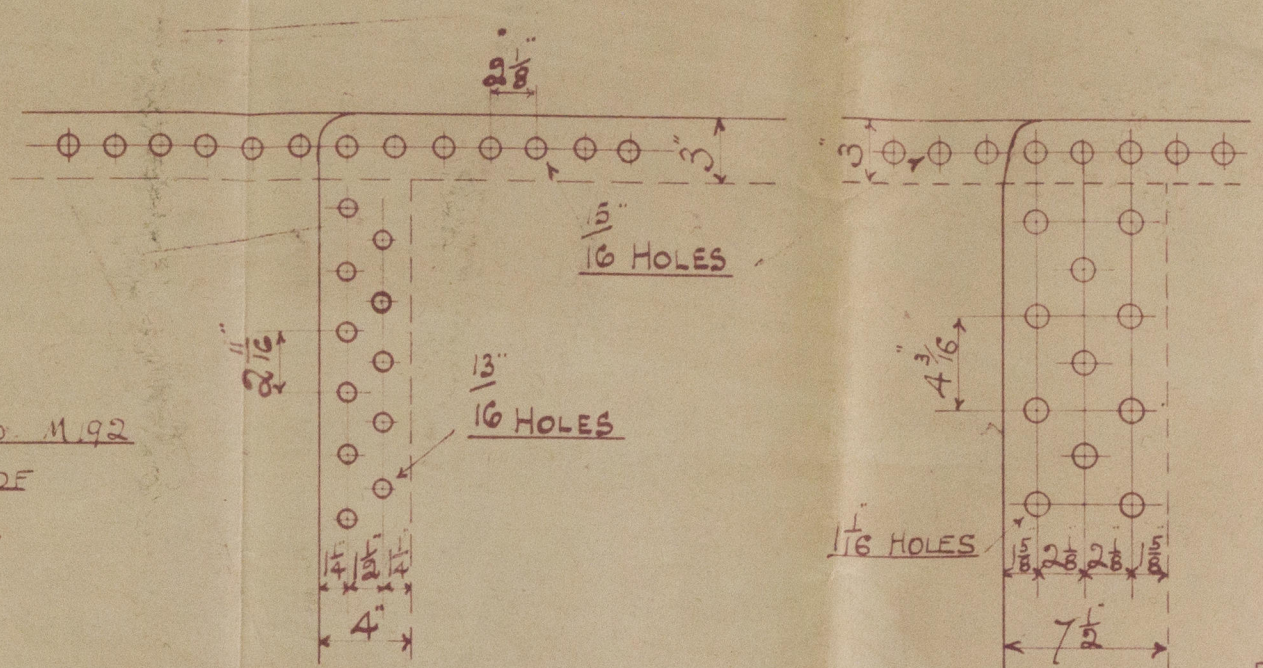


POSITION OF MANHOLES IN
571011 SAME AS IN 5667

25/10/27



SEE DRAWING NO. M.92
FOR SMOKEBOX OF
BOILER 5671.



SHELL RIVETING
IN TOP & BOTTOM TIERS

SHELL RIVETING
IN CENTRE TIER

SPECIFICATION OF MATERIALS.

SHELLS, COMP. RINGS & MAINSTAYS 28 TO 32 TONS.

BALANCE OF PLATES, RIVETS & SCREW STAYS 26 TO 30 "

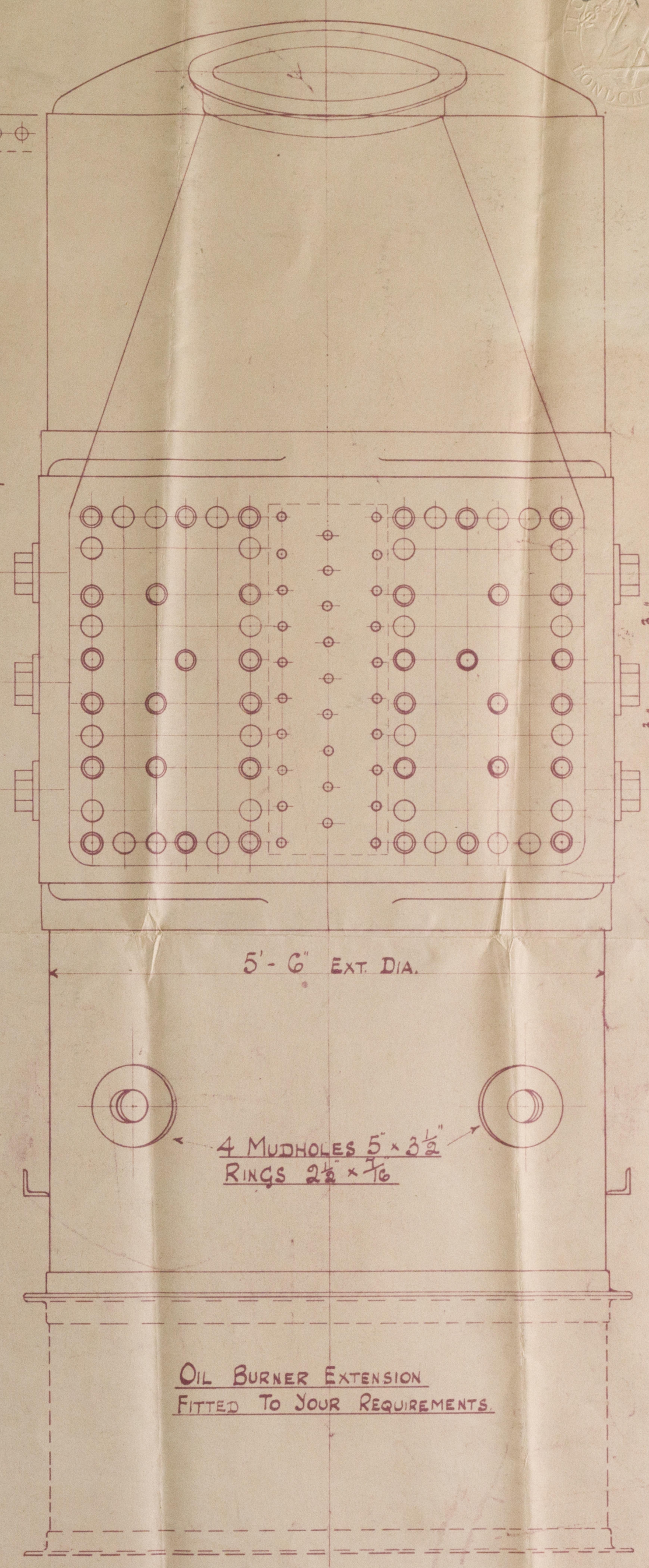
84 PLAIN TUBES 2 1/2" DIA. 11 W.G. SWELLED 1/16" AT ONE END.

36 STAY 2 1/2" 5/16" THICK 1/4"

SCREWED 9 T.P.I. INTO BOTH PLATES.

PLATE HEATING SURFACE	80
TUBE	235
TOTAL	315

MAINSTAYS 1 1/4" DIA. SWELLED AT
BOTH ENDS TO 2" DIA. 6 T.P.I.



RILEY BROS (BOILERMAKERS) LTD
STOCKTON ON TEES

STEEL MEREDITH BOILER 5-6 DIA 12-6 HIGH

100 LBS W.P. LLOYDS

5774

dupd.
25/10/27
© 2021
Lloyd's Register
Foundation

357A

W81-0203

MS. *Prison Pluck*

RILEY BROS

No 5774

for

Swan Hunter G

Wigham Richardson

5'-6" x 12'-6" woller.

Riley type

S.S. 5774

MDB. RPT. No.

13280

Duplicate of No 5667
5710 v
5711

MIDDLESBROUGH.

B. No. 5774

No. 6633.
LLOYD'S TEST.
200 lbs.
WP 100 lbs.
264.28 PTB.

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Foundation

W81-0203