

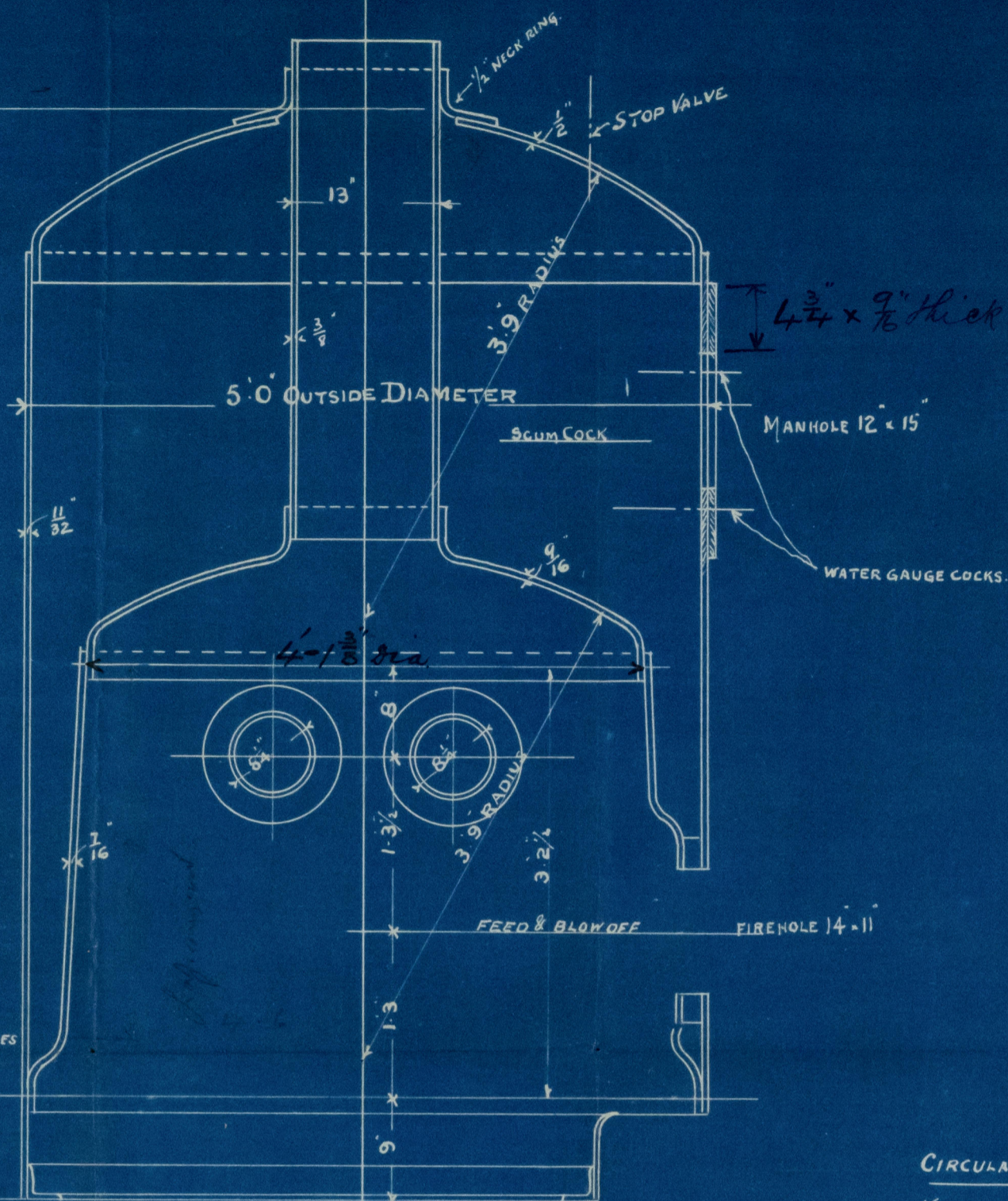
HEATING SURFACE  $60 \frac{1}{2}$   
 GRATE AREA  $14 \frac{1}{2}$

17:6:04

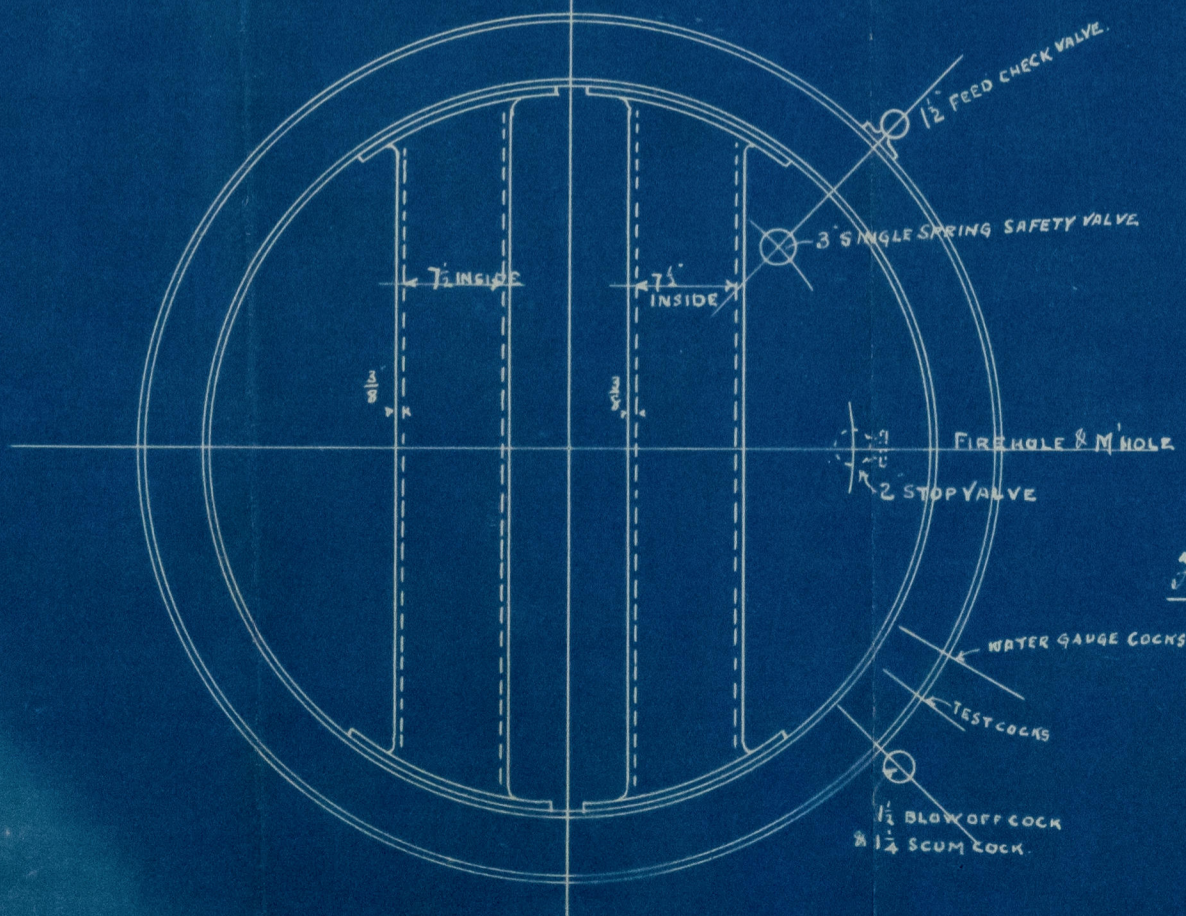
LENGTH 8'0"

HAND-HOLE TO  
EACH TUBE

3 CLEANING HOLES  
ROUND BOTTOM.



CIRCULAR SEAMS SINGLE RIVETED  $\frac{13}{16}$  RIVETS, 2" PITCH  
 VERTICAL " DOUBLE " " "  $2 \frac{3}{4}$  "



VERTICAL DONKEY BOILER 8'0" x 5'0"

SCALE 1 INCH TO A FOOT

For the Fore Shipbuilding & Repairing Co. Ltd. 5/5 69.

ORDER NO 1916

WORKING PRESSURE 80 LBS. (LLOYD'S)

THOS SUDRON & CO. LTD.  
 IMPERIAL BOILER WORKS  
 STOCKTON-ON-TEES

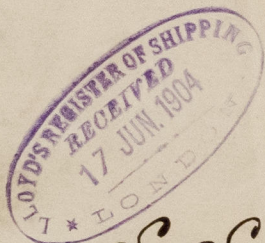
16-5-04.

J. Ardron & Co<sup>l</sup><sup>d</sup>

Bills No 1916

George S. B. & Co<sup>l</sup><sup>d</sup>

8/8 No 69



80 lbs W<sup>o</sup>

S. S. Portsea

Letted 28/7/04  
Nwc. 47631  
Hull No. 16257



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Lloyd's Register  
Foundation