

GENERAL NOTES

DECK TO BE CAULKED TO STAND FLOODING TEST.

RIVETING INSTRUCTIONS

ITEM NO.	CONNECTION	DIA. RIV.	SPACING INCHES	DIA.
1	PLATING TO LONGITUDINALS	3/4	4 1/2	6
2	STRINGER ANGLE TO DECK	3/4	4 1/2	6
3	DOUBLE RIVETED STRINGER BUTTLAP 5" WIDE	3/4	2 1/2	3 1/2
4	SINGLE RIVETED BUTTLAP 2 1/2" WIDE	5/8	2 1/2	4
5	SINGLE RIVETED EDGE LAP 2 1/2" WIDE	3/4	3 1/2	4 1/2
6	SINGLE RIVETED EDGE LAP 2 1/4" WIDE	5/8	2 1/2	4 1/2
7	W.T. BHE ANGLE TO DECK	3/4	3 1/2	5
8	W.T. BHE ANGLE TO DECK	3/4	4 1/2	6
9	TRANSVERSE ANGLE TO DECK, EXCEPT IN WAY OF HATCH ENDS	3/4	4 1/2	6
10	TRANSVERSE ANGLE TO DECK, IN WAY OF HATCH ENDS (6" ANGLE)	3/4	5 1/2	6
11	10" BULB ANGLE (HATCH COAMING) TO DECK, IN WAY OF TRANSVERSES	3/4	5 1/2	6
12	10" BULB ANGLE (HATCH COAMING) TO DECK, EXCEPT IN WAY OF TRANSVERSES	3/4	4 1/2	6

CHARGES

PLATES & SHAPES TO

5-7

MATERIAL ORD. OUTS. OR TAKEN FROM STOCK

DECK CHANNEL LONGITUDINALS 1/2" ORD. SHT. 66 MARKED 15-A-128E 3-23-12
DECK PLATING ORDD 3-23-12
ANGLES FROM SHIP'S MISCELLANEOUS
3.5.5 ANGLE HATCH COAMINGS ORDD 3-23-12

ALTERATION

DESCRIPTION

APPROVED

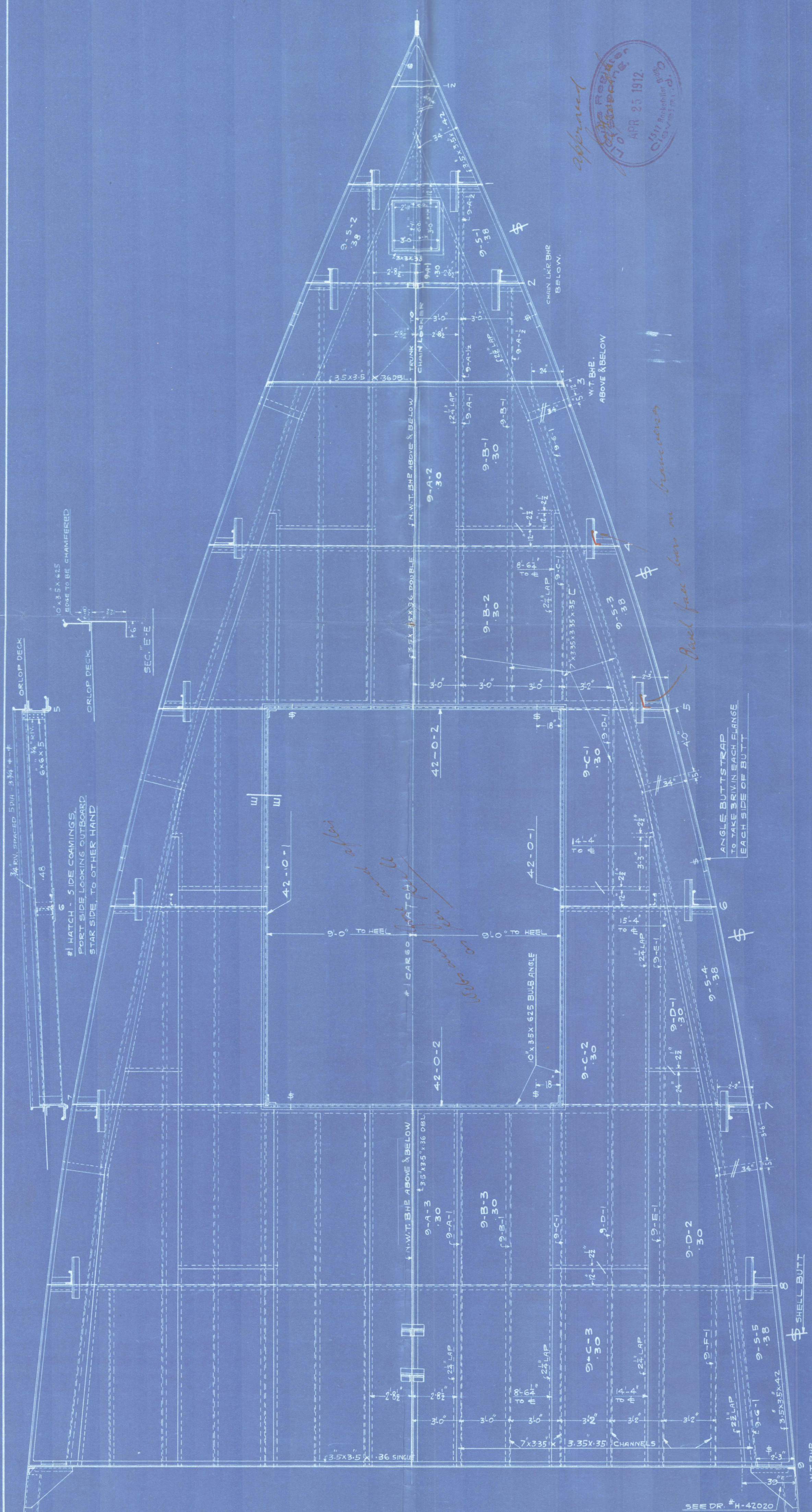
TO INSP. FOR APPR. *(Signature)* 4-25-12
RETURNED

TO INSP. FOR APPR. *(Signature)*
RETURNED

BLUE PRINTS

DATE	REVISION	BY	CHKD	INSP.
4-7-12	1			
4-10-12	2			

THE WM CRAMP & SONS S & E B CO.
PHILADELPHIA, PA. OFFICE CONSTR. DEPT.
HULL No. 393
CARGO STEAMER FOR W. R. GRACE & CO.
ORLOP DECK PLATING
AND CARGO HATCH COAMINGS.
SCALE 1/4" IN. = 1 FT. DATE APRIL 15-1912
J.M.S.D. J.M.S.D.
SELIN PAC CHECK
DATE OUT DR. N° H-42023



Copy
Approved Plan of Orlop Deck Plating
Nº 393

Jm Cramp & Son Phila
"Barbara" ex

S. S. Santa Cruz
Report Nº 1992

PHILADELPHIA.

W 8-0056



© 2020

Lloyd's Register
Foundation