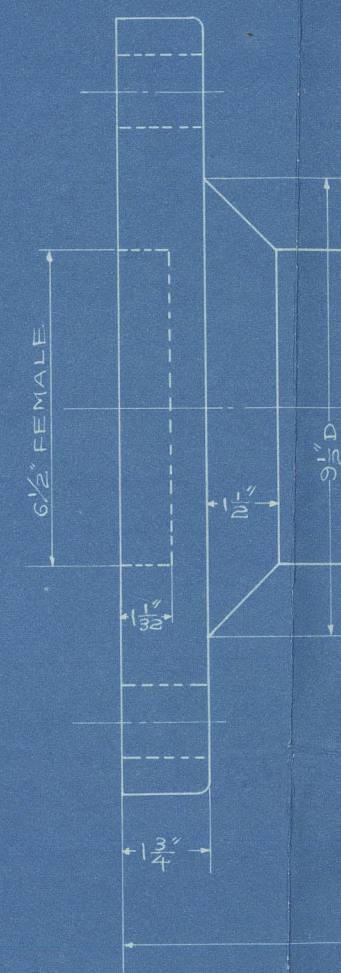


DRILL & REAM HOLES FOR
6-1 1/2" BOLTS.

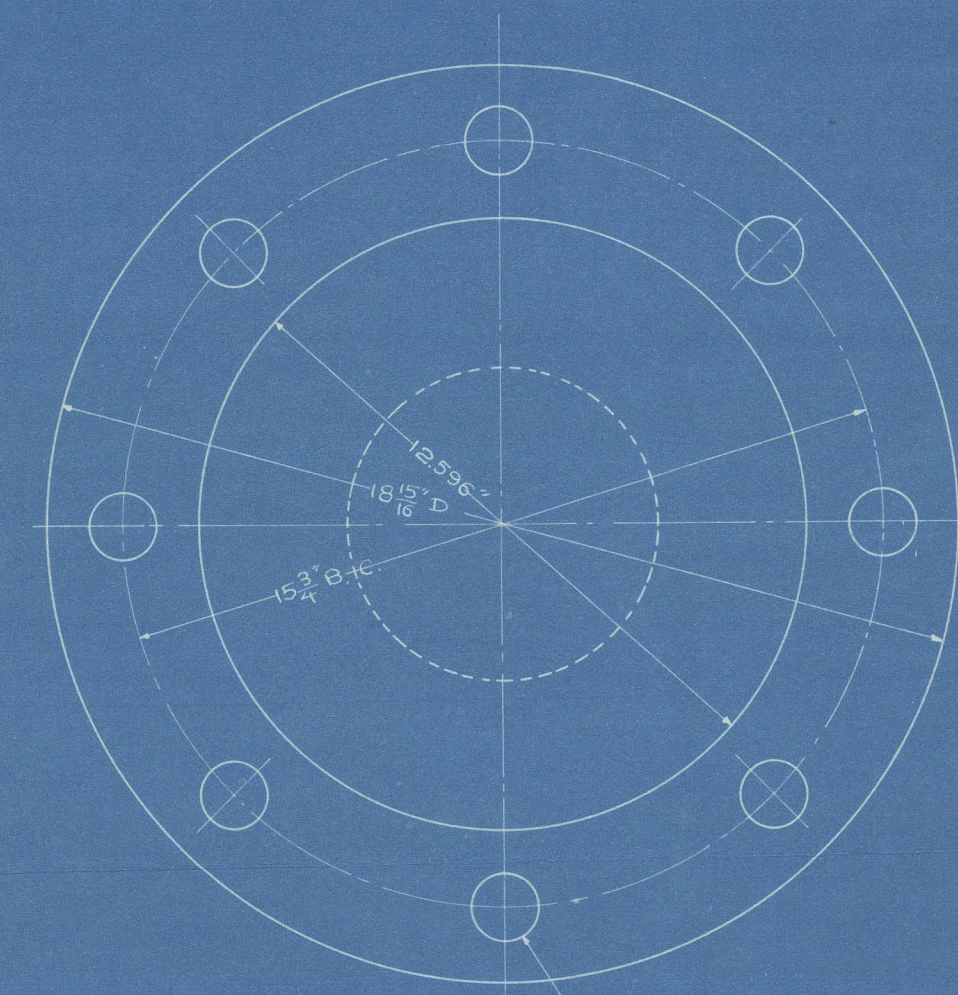
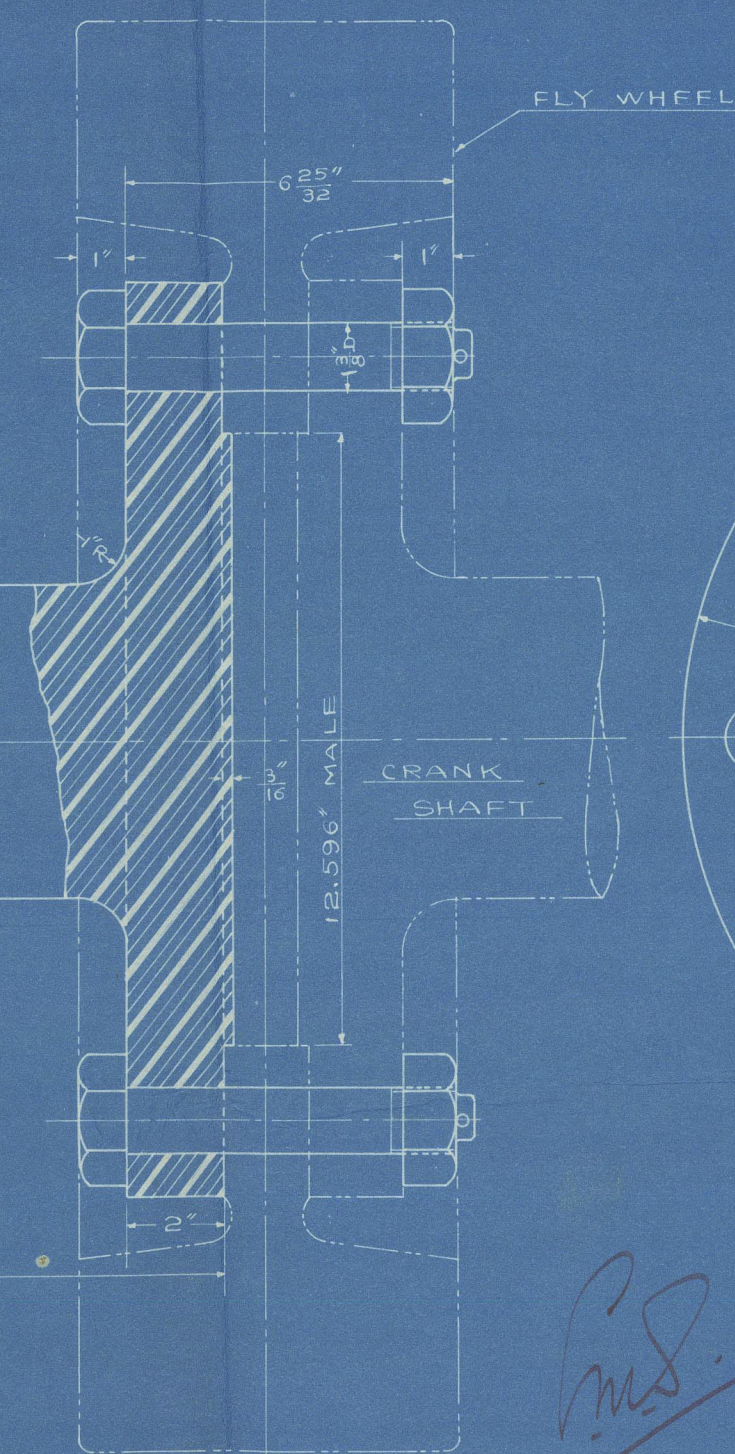


INTERMEDIATE SHAFT NO. 1.

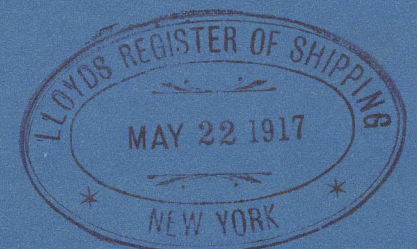
ABOUT 11'-4 1/4" (TAKE EXACT MEASUREMENT FROM SHIP)

NOTE.

NO. REQUIRED: TWO.
MATERIAL: MILD STEEL AS SPECIFIED
BY LLOYD'S RULE.
FINISH ALL OVER.
NO. 2 INTERMEDIATE SHAFT & TAIL
SHAFT: SEE PLAN OF SHAFTING FOR
NOS. 193-D & 199-D, MAR. 9, 1917.



DRILL 8-1 1/2" HOLES & REAM
TO FIT 1 1/2" BOLTS THROUGH
CRANK SHAFT FLANGE &
FLY WHEEL WHEN ASSEM-
BLING.



As fitted
Hugh Boyle

NO. 199-D
INTERMEDIATE SHAFT NO. 1.
FOR
236-FT. AUXILIARY SCHOONER
240 H.P. SKANDIA ENGINES
SCALE: 3" TO FT.
COX & STEVENS, NEW YORK.
MAY 11, 1917.

250

Savannah

J. S.
Verdun

Shifting

Full 1877



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