

Lloyd's Register of Shipping.

(Report on Vessel No. "19" Port Galveston, Texas.)

S. S. "NATENNA"

No. 2032

SHIP ~~FORGINGS~~ OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Wheeling Molds & Foundry Co of Wheeling W Va for the Vessel No. 243 being built by National S B Co of Orange Texas have been inspected by me as set forth below and found to be, so far as can be seen, Good.

Mark on Forgings or Castings.

Lloyd's
No. 2032
B-2-B TAF

Joe H Fortune
Pittsburgh Pa

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*		<u>Off</u>	
How made		<u>Good</u>	
Dimensions			
Progress on Inspection		<u>Good & Finished</u>	
Date when Inspected		<u>for 14 & 15 Dec 13/18</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		<u>64350</u>	<u>67900</u>
the Tons per square inch		<u>32</u>	<u>32</u>
Extension per cent. <u>20</u>		<u>130°</u>	<u>130°</u>
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—		<u>Yes</u>	
If made according to Rules and found satisfactory			

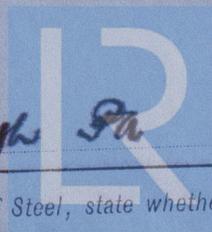
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

See 25⁰⁰
25⁵⁰

Fee (if any chargeable) £

To be paid at

Pittsburgh Pa



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Lloyd's Register

Foundation
W794 - 0146

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.