

BOILERS No 1141

FOR MESSRS PICKERSGILL & SONS N^o. 214 S/S

ALL HOLES DRILLED IN POSITION

TENSILE STRENGTH OF SHELL PLATES BUTTSTRAPS AND GIRDERS TO BE NOT LESS THAN 28 NOR MORE THAN 32 TONS PER SQ INCH.

SCALE 1" = 1 FOOT. J.G.M.F. JULY 23RD 1924

[illegible]

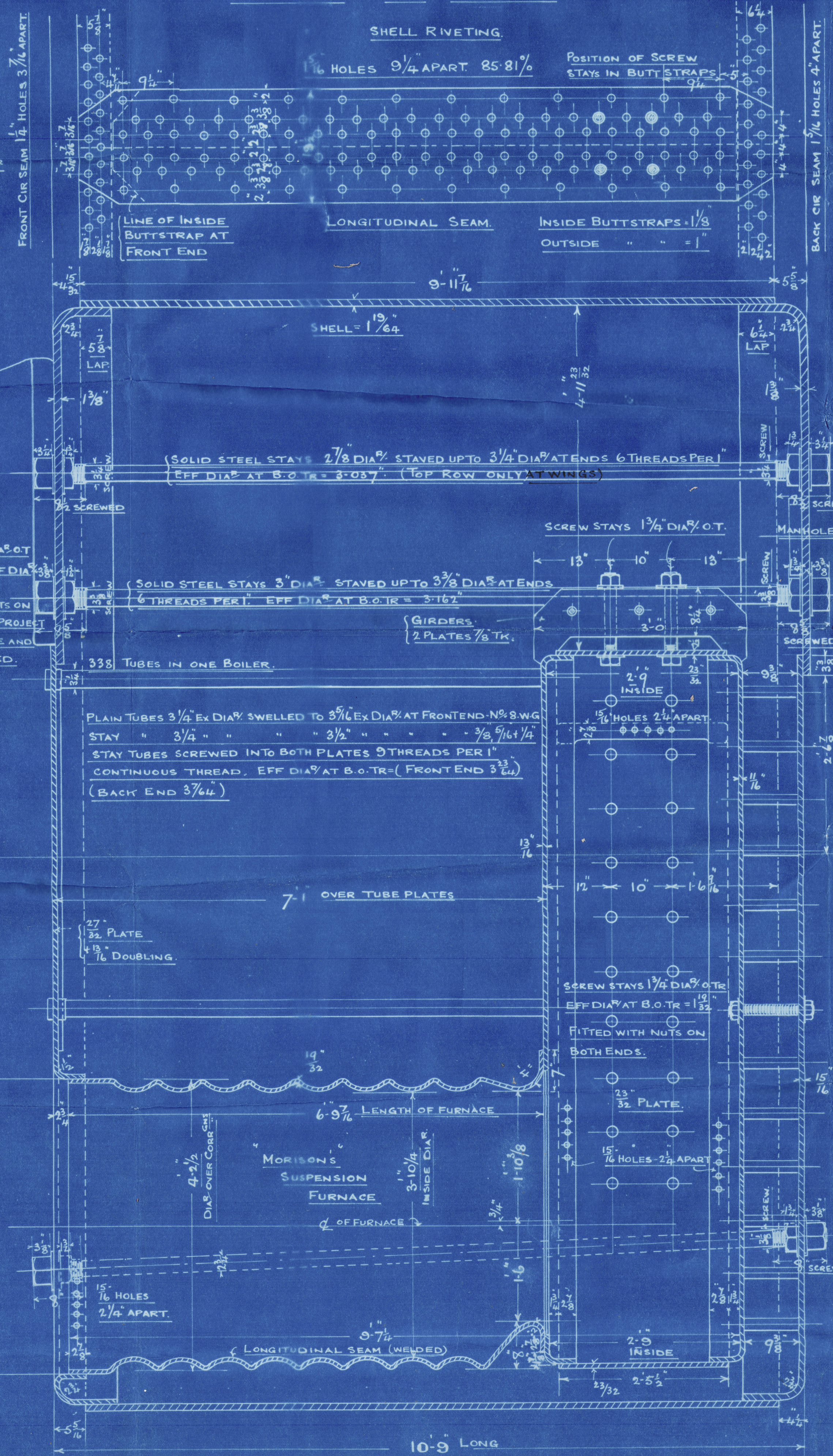
NUTS	$\frac{7}{8}$ "	DEEP ON	$1\frac{3}{4}$ "	STAYS
"	1"	"	$1\frac{7}{8}$ "	"
"	$1\frac{1}{8}$ "	"	$2\frac{1}{4}$ "	"

MARGINAL STAYS TO BE FITTED WITH NUTS
ON BOTH ENDS.

SCREW STAYS THUS \bigcirc - $1\frac{3}{4}$ " DIA. \times O.T. = $1\frac{19}{32}$ " EFF. DIA.
FITTED WITH NUTS ON INNER END, TO PROJECT
 $3\frac{1}{2}$ " ON OUTSIDE AND BE CAULKED

SCREW STAYS THUS \odot - $\frac{7}{8}$ DIA^R. O.T. = $\frac{47}{64}$ EFF DIA^R

№ 1141.



G. CLARK 1141

FOR

PICKERSGILL'S
214

MAIN BOILERS

2SE
180 W.P.

No. 3918
LLOYD'S TEST
320 lbs.
W.P. 180 lb
GAH 23.4.25

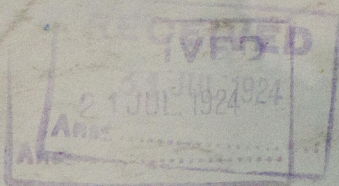
J. Sandaend

SUNDERLAND RPT. NO. 29090



© 2020

Lloyd's Register
Foundation



© 2020

Lloyd's Register
Foundation