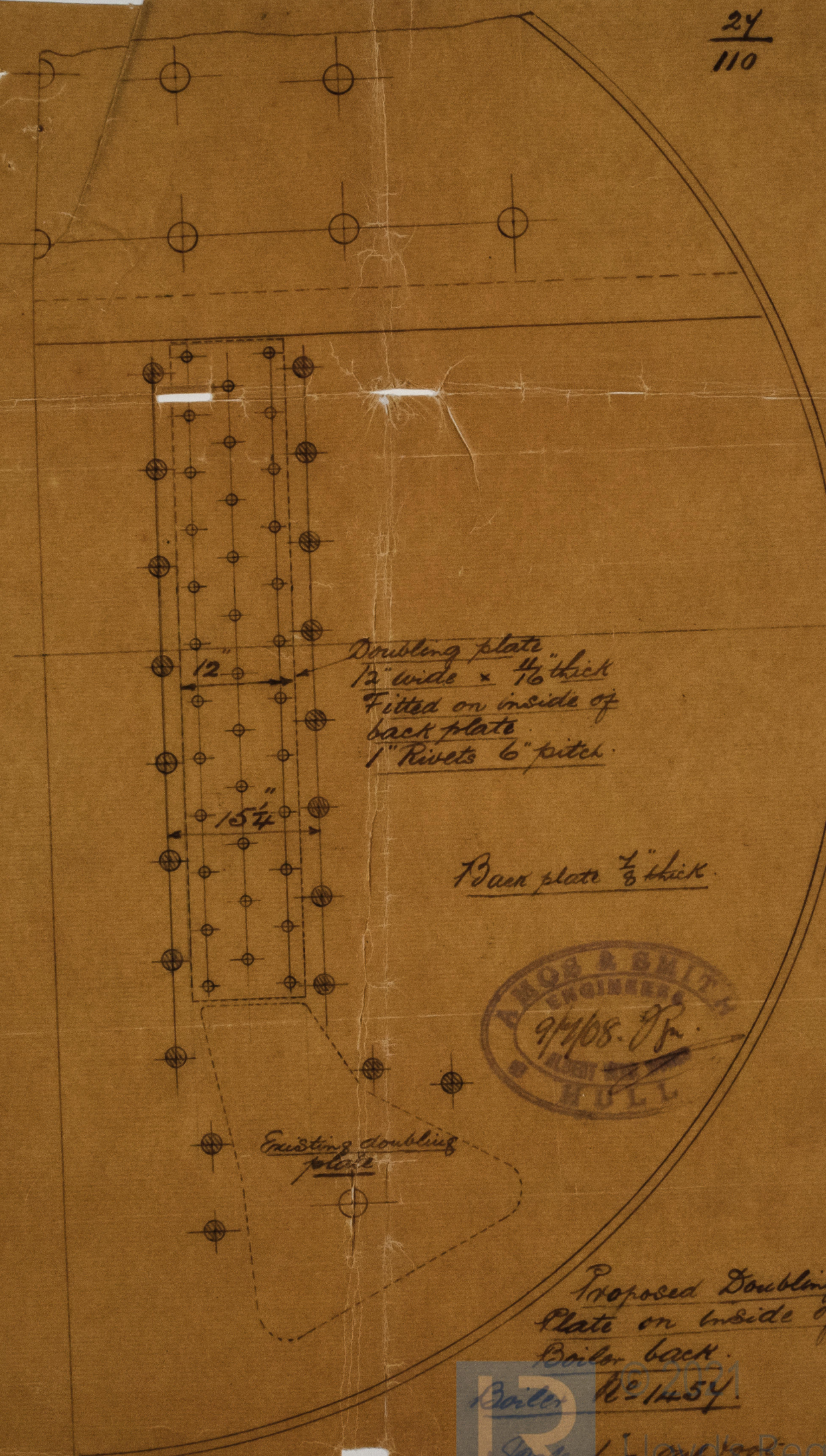
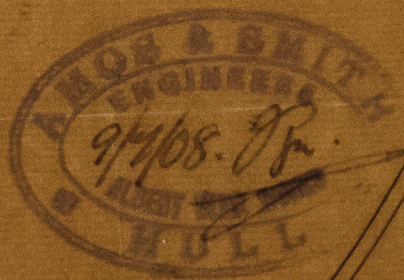


24  
110



Doubling plate  
12" wide x 15 1/4" thick  
Fitted on inside of  
back plate  
1" Rivets 6" pitch

Back plate 1/8" thick



Existing doubling  
plate

Proposed Doubling  
Plate on inside of  
Boiler back

Boiler No 1454

Scale 1" = 1 foot

ref. of original drawings  
10194

W781-0104

