

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London Office AUG 1938

Date of writing Report 19 When handed in at Local Office 27. 8. 1938 Port of Glasgow

No. in Survey held at Glasgow Date, First Survey 28: 9: 37 Last Survey 18-8-1938

Req. Book on the new steel S/S "SCIENTIST". (Number of Visits 80) Gross 6199 Tons Net 3794

Built at Port Glasgow By whom built Lithgows Ltd Yard No. 911 When built 1938

Engines made at Glasgow By whom made Daine Rowan & Co. Ltd Engine No. 1023 When made 1938

Boilers made at Glasgow By whom made Daine Rowan & Co. Ltd Boiler No. 1023 When made 1938

Registered Horse Power Owners T & J Harrison Port belonging to Liverpool

Nom. Horse Power as per Rule 867 (including Is Refrigerating Machinery fitted for cargo purposes no Is Electric Light fitted yes

Trade for which Vessel is intended

ENGINES, &c.—Description of Engines Triple expansion with Bauer Wäch exhaust tube geared and Revs. per minute 85

Dia. of Cylinders 29-47-81 Length of Stroke 54" No. of Cylinders 3 No. of Cranks 3

Crank shaft, dia. of journals as per Rule 16.117" as fitted 16 1/4" Crank pin dia. 16 1/4" Crank webs Mid. length breadth 26" Mid. length thickness 10 3/4" Thickness parallel to axis 10 3/4" Thickness around eye-hole 7 3/4"

Intermediate Shafts, diameter as per Rule 15.62" as fitted 15 3/4" Thrust shaft, diameter at collars as per Rule 16.117" as fitted 425 mm (16.7326")

Tube Shafts, diameter as per Rule 17.161" as fitted 17 1/4" Is the tube screw shaft fitted with a continuous liner yes

Bronze Liners, thickness in way of bushes as per Rule 8.25" as fitted 7/8" Thickness between bushes as per Rule 6.18" as fitted 3/4" Is the after end of the liner made watertight in the propeller boss yes If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive yes

If two liners are fitted, is the shaft lapped or protected between the liners — Is an approved Oil Gland or other appliance fitted at the after end of the tube shaft — If so, state type —

Length of Bearing in Stern Bush next to and supporting propeller 6'0"

Propeller, dia. 18-6" Pitch 20-0" No. of Blades 4 Material C.I. 120 whether Moveable yes Total Developed Surface 125 sq. feet

Feed Pumps worked from the Main Engines, No. none Diameter — Stroke — Can one be overhauled while the other is at work —

Bilge Pumps worked from the Main Engines, No. 2 Diameter 5 1/2" Stroke 24" Can one be overhauled while the other is at work yes

Feed Pumps No. and size 2 @ 12-9x24 How driven steam Pumps connected to the Main Bilge Line No. and size Ballast pump & General service 1 @ 12-9x24 & 1 @ 12-9x18 How driven steam

Ballast Pumps, No. and size 1 @ 10 1/2-13x24 Lubricating Oil Pumps, including Spare Pump, No. and size

Are two independent means arranged for circulating water through the Oil Cooler — Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge Pumps; — In Engine and Boiler Room 2 @ 3 1/2" in engine room. 2 @ 3" in stokehold In Pump Room In Holds, &c. No. 1 hold-2 @ 3 1/2". No. 2 hold-2 @ 3 1/2". No. 3 hold-2 @ 3 1/2". Deep tank-2 @ 3 1/2". Thrust. recess-2 @ 2". No. 5 hold-2 @ 3 1/2". No. 6 hold well-1 @ 3". Tunnel well-1 @ 3".

Main Water Circulating Pump Direct Bilge Suctions, No. and size one @ 14" Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size one @ 5" Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes yes

Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges yes

Are all Sea Connections fitted direct on the skin of the ship yes Are they fitted with Valves or Cocks both

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Overboard Discharges above or below the deep water line both

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes

What Pipes pass through the bunkers forward hold suction How are they protected under timber boards

What pipes pass through the deep tanks none Have they been tested as per Rule —

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes

Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another yes Is the Shaft Tunnel watertight yes Is it fitted with a watertight door yes worked from top platform

MAIN BOILERS, &c.—(Letter for record Y) Total Heating Surface of Boilers 13205 sq. ft.

Is Forced Draft fitted no No. and Description of Boilers 2 DB & 1 SB Working Pressure 215 lb

IS A REPORT ON MAIN BOILERS NOW FORWARDED? yes

IS A DONKEY BOILER FITTED? no If so, is a report now forwarded? —

Is the donkey boiler intended to be used for domestic purposes only —

PLANS. Are approved plans forwarded herewith for Shafting no Main Boilers yes Auxiliary Boilers — Donkey Boilers —

(If not state date of approval)

Superheaters — General Pumping Arrangements no Oil fuel Burning Piping Arrangements —

SPARE GEAR.

Has the spare gear required by the Rules been supplied yes

State the principal additional spare gear supplied one propeller shaft, one propeller boss, three cast iron and one bronze propeller blades, two valve spindles, one Thomson coupling.

The foregoing is a correct description,
For David Rowan & Co. Ltd
Archd. H. Grierson Manufacturer.



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Lloyd's Register
Foundation

W77-0011

1937 Sep: 28 Oct: 8 Nov: 16 Dec: 9. 24. 29 (1938) Jan: 14. 27 Feb: 7. 14. 18. 23. 25
 During progress of work in shops - - Mar: 2. 7. 8. 18. 21. 22. 23. 25. 28. 30. 31 Apr: 1. 5. 6. 7. 8. 12. 13. 15. 19. 25. 27. 28 May: 2. 3. 4. 5. 9. 11. 12. 13. 16. 17. 18. 20. 21. 24. 27. 30. 31 June: 2. 3. 4. 6. 7. 8. 10. 13. 15. 16. 17. 20. 21
 Dates of Survey while building During erection on board vessel - - 27. 29. 30 July: 1. 4. 5. 6. 8. 11. 12 Aug: 9. 10. 12. 18
 Total No. of visits 80

Dates of Examination of principal parts—Cylinders 12-4-38 Slides 18-5-38 Covers 18-3-38
 Pistons 28-4-38 Piston Rods 16-5-38 Connecting rods 27-4-38
 Crank shaft 15-4-38 Thrust shaft 7-4-38 ^{see Baines Wash} ^{turb Rpt (No 59888)} Intermediate shafts 30-5-38
 Tube shaft — Screw shaft 20-5-38 Propeller 16-5-38
 Stern tube 24-5-38 Engine and boiler seatings *ENK* Engines holding down bolts 12-7-38
 Completion of fitting sea connections *ENK*
 Completion of pumping arrangements 9-8-38 Boilers fixed 12-7-38 Engines tried under steam 18-8-38
 Main boiler safety valves adjusted 9-8-38 Thickness of adjusting washers PORT DE. STAR DE. FOR DE. S.E.
 Crank shaft material *J. Steel* Identification Mark * LLOYDS No 7755 Thrust shaft material *J. Steel* Identification Mark * LLOYDS No 17 GA
 Intermediate shafts, material *J. Steel* Identification Marks * LLOYDS No 7755 Tube shaft, material — Identification Mark —
 Screw shafts material *J. Steel* Identification Marks * LLOYDS No 6946-7 L.C.D. 16-5-38 Steam Pipes, material *Steel* Test pressure 645 Date of Test
 Is an installation fitted for burning oil fuel *no* Is the flash point of the oil to be used over 150°F. —
 Have the requirements of the Rules for the use of oil as fuel been complied with —
 Is the vessel (not being an oil tanker) fitted for carrying oil as cargo *no* If so, have the requirements of the Rules been complied with —
 If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with —
 Is this machinery duplicate of a previous case *no* If so, state name of vessel —

General Remarks (State quality of workmanship, opinions as to class, &c.)

* In addition to these marks each shaft is stamped with its original forge numbers as per forging reports herewith.
 Walschaert Valve gear is fitted to all three cylinders.

The materials and workmanship are good
 The machinery has been constructed under Special Survey satisfactorily fitted in the vessel tried under steam and found good.
 It is eligible in my opinion for classification and the record + LMC 8, 38 also notation "LP turbine with DR gearing & hydraulic coupling".

For particulars of L.P. turbine see Gls Rpt No. 59888.

Certificate to be sent to
 The Surveyors are requested not to write on or below the space for Committee's Minute.

The amount of Entry Fee ... £ 6 : - : When applied for,
 Special (731 NHP) ... £ 111 : 11 : 25-8-1938
 Donkey Boiler Fee ... £ : : When received,
 Travelling Expenses (if any) £ : : 1/9 1938

Committee's Minute GLASGOW 30 AUG 1938

Assigned + Inc 8.38

S. L. Davis

Engineer Surveyor to Lloyd's Register of Shipping.



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