

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 9450 SHIP ~~FORGINGS~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by The Steel Coy of Scotland Ltd of Hallside Works Newton for the Vessel No. 400 131 being built by Messrs D & W Henderson & Co Ltd of Meadowside have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory.

Mark on ~~Forgings~~ Castings.

Lloyd's

No. 9450

23/3/14. M.M.A.

Matthew M Andrews

March 27th 1914.

	STERN FRAME.	RUBBER FRAME	STEAM
Material*	<u>Cast Steel.</u>		
How made	<u>Siemens Open Hearth.</u>		
Dimensions			
Progress on Inspection	<u>Continuous.</u>		
Dates when Inspected	<u>19/2/14 to 23/3/14.</u>		
CASTINGS.	<u>No 435.</u>	<u>No 436.</u>	
Tests on Standard Test Pieces.	<u>Top.</u>	<u>Bottom.</u>	
Tensile Test—			
Tons per square inch	<u>30.0.</u>	<u>30.4.</u>	
Extension per cent. <u>in 3"</u>	<u>38.0.</u>	<u>33.0.</u>	
Cold Bending Test—			
Angle before fracture	<u>180° $\frac{1}{2}$ ft.</u>		
Drop Test—			
Height from ground	<u>10 to 12 feet.</u>		
Hammering Test—			
If made according to Rules and found satisfactory	<u>Yes.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 Stern Frame 10. 14. 0. 4.

Fee (if any chargeable) £ Nil. (Vessel Classed)

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

H.W. No. 521

Spun Frame

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Lloyd's Register
Foundation