

## Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## No. 207 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Robert Kerr & Son of Glasgow for the Vessel No. 521, being built by Harland & Wolff Ltd of Belfast have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

Lloyd's

No. 207

A.F.

Alexander Allchin

Glasgow 21/6/1917

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		Scrap Iron	
How made ...		Forged	
Dimensions ...		10 ft 7 1/2 dia	
Progress on Inspection ...	/	Forging & machining	/
Date when Inspected		28/3/1917 & 19/6/1917	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

As per plan

Fee (if any chargeable) £ NIL (Vessel Classed)

To be paid at

Weights - 8.5 tons.

\* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



St. W. No 521

Rudder Frame



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Foundation