

For the information of Surveyors and the Committee only



Received at _____ Office _____

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. 28484 Port Hull)

No. _____ SHIP ~~FORGINGS OR CASTINGS.~~

The words FORGINGS or CASTINGS, IRON or STEEL, be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by E. Jopling & Sons Ltd. of Cunduland for the Vessel No. 609, being built by Earle's S. B. & Co of Hull have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Steering Gear, by Amos Smith

Mark on ~~Forgings or Castings.~~

Lloyd's
No. 841

M. Robertson

Quadrant - & Cap, Cunduland 2-1-15

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<div style="border: 1px solid black; border-radius: 50%; width: 100px; height: 100px; display: flex; align-items: center; justify-content: center; margin: 0 auto;"> MR </div>		
How made ...			
Dimensions ...			
Progress on Inspection ...			
Date when Inspected ...			
CASTINGS. Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch ...	26-4		
Extension per cent. ...	26-0		
Cold Bending Test— Angle before fracture ...	120		
Drop Test— Height from ground ...	7 ft		
Hammering Test— If made according to Rules and found satisfactory ...	Yes		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Quadrant cut to spec
23-2-21

Cap 5-0-0

Fee (if any chargeable) £ : :

To be paid at _____



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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



King's Register of British & Foreign Shipping

SHIP FORGINGS OR

I have to report that the undermentioned...
has been inspected by me as set forth below and found to be...
as seen...

STEERING GEAR & SHAFTS

W. Robertson

Charles & Co. London S. 1-15

STEM FRAME, RUDDER FRAME, STEM

King's Register of Shipping, London



Material
How made
Dimensions
Process or treatment
Date when inspected
CASTINGS
Tests on standard Test
Pipes
Tensile Test
Test for...
Expansion...
Cold Bending Test
Acid...
Over Test
Tests for...
Hardening Test
It may be noted in this...
and...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WEBS OF BORDERS

Sketches of frames showing position and description of webs of borders
23-2-21
2-0-0