

REPORT ON MACHINERY.

No. 17771

Port of HullReceived at London Office FRI. APR. 20 1906

No. in Survey held at Selby & Hull Date, first Survey Dec 13/05 Last Survey Apr 9th 1906
 Reg. Book. 19 Supp on the Steel S. K. Umballa (Number of Visits 22) Gross Tons 250
 Master Selby Built at Selby By whom built Messrs Buchanan & Co When built 1906
 Engines made at Hull By whom made Messrs Charles D. Holmes & Co when made 1906
 Boilers made at Hull By whom made Charles D. Holmes & Co when made 1906
 Registered Horse Power 69.670 Owners The Union Steam Fishing Co. Ltd Port belonging to Grimby
 Nom. Horse Power as per Section 28 69.670 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted No

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 12 1/2" - 21 1/2" - 35" Length of Stroke 24" Revs. per minute 110 Dia. of Screw shaft 7 1/2" as per rule 7 1/2" Material of Steel
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight
 in the propeller boss Yes If the liner is in more than one length are the joints burned burned If the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two
 liners are fitted, is the shaft lapped or protected between the liners plain Length of stern bush 30 1/2"
 Dia. of main shaft as per rule 6.35" as fitted 6 5/8" Dia. of Crank shaft journals as per rule 6.67" as fitted 6 7/8" Dia. of Crank pin 6 3/4" Size of Crank webs 13 1/2" x 4 1/2" Dia. of thrust shaft under
 collars 6 1/8" Dia. of screw 8"-7 1/2" Pitch of screw 11"-0" No. of blades 4 State whether moveable No Total surface 28 sq
 No. of Feed pumps 1 Diameter of ditto 2 1/2" Stroke 24" Can one be overhauled while the other is at work
 No. of Bilge pumps 1 Diameter of ditto 2 1/2" Stroke 24" Can one be overhauled while the other is at work
 No. of Donkey Engines One Sizes of Pumps 2 1/4" x 5" No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room Two 2" In Holds, &c. One 2" to each fish room, 7
feet or suction from engine room bilge fish rooms with discharge
 No. of bilge injections 1 sizes 3" Connected to condenser, or to circulating pump pump Is a separate donkey suction fitted in Engine room & size Yes 2 1/2"
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible 0
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the discharge pipes above or below the deep water line above
 Are they each fitted with a discharge valve always accessible on the plating of the vessel Yes Are the blow off cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers Hold suction How are they protected wood casing
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times yes
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges yes
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock before launching Is the screw shaft tunnel watertight None
 Is it fitted with a watertight door worked from

BOILERS, &c.—(Letter for record 8) Total Heating Surface of Boilers 1135 sq Is forced draft fitted No
 No. and Description of Boilers One cyl. Muel. Working Pressure 180 lbs Tested by hydraulic pressure to 360 lbs
 Date of test 12.3.06 Can each boiler be worked separately Area of fire grate in each boiler 32.8 sq No. and Description of safety valves to
 each boiler Two Spring Area of each valve 3.98 sq Pressure to which they are adjusted 185 lbs Are they fitted with easing gear yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 7 1/2" Mean dia. of boilers 12'-6" Length 10'-0" Material of shell plates Steel
 Thickness 1 1/2" Range of tensile strength 29.32 Are they welded or flanged Descrip. of riveting: cir. seams L.D. long. seams D.B.S.J.R.
 Diameter of rivet holes in long. seams 1 1/2" Pitch of rivets 7" Lap of plates or width of butt straps 15"
 Per centages of strength of longitudinal joint 86% Working pressure of shell by rules 185 lbs Size of manhole in shell 16" x 12"
 Size of compensating ring 7" x 1 1/2" No. and Description of Furnaces in each boiler Two Holmes Material Steel Outside diameter 3'-7"
 Length of plain part top 1 1/2" bottom 1 1/2" Thickness of plates crown 1 1/2" bottom 1 1/2" Description of longitudinal joint Welded No. of strengthening rings 4 corr.
 Working pressure of furnace by the rules 198 lbs Combustion chamber plates: Material Steel Thickness: Sides 3/32" Back 1/16" Top 3/32" Bottom 3/32"
 Pitch of stays to ditto: Sides 9" x 8 1/2" Back 9" x 8 1/2" Top 8" x 8 1/2" If stays are fitted with nuts or riveted heads Nuts Working pressure by rules 207 lbs
 Material of stays Steel Diameter at smallest part 1 1/4" Area supported by each stay 105 sq Working pressure by rules 204 lbs End plates in steam space:
 Material Steel Thickness 1 1/2" Pitch of stays 16" x 16" How are stays secured screwed into end plates Working pressure by rules 208 lbs Material of stays Steel
 Diameter at smallest part 5.78 Area supported by each stay 256 sq Working pressure by rules 225 lbs Material of Front plates at bottom Steel
 Thickness 7/8" Material of Lower back plate Steel Thickness 1 1/2" Greatest pitch of stays 14 3/4" Working pressure of plate by rules 197 lbs
 Diameter of tubes 3 1/4" Pitch of tubes 4 1/2" x 4 5/8" Material of tube plates Stl Thickness: Front 7/8" Back 7/8" Mean pitch of stays 9 1/2"
 Pitch across wide water spaces 14 1/2" Working pressures by rules 180 lbs Girders to Chamber tops: Material Steel Depth and
 thickness of girder at centre 8 3/4" x 13 1/4" Length as per rule 2'-8 7/8" Distance apart 8" Number and pitch of Stays in each 3 — 8 1/2"
 Working pressure by rules 188 lbs Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked
 separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet
 holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

W744-0153

DONKEY BOILER—

No.

Description

Made at

By whom made

When made

Where fixed

Working pressure

tested by hydraulic pressure to

No. of Certificate

Fire grate area

Description of safety valves

No. of safety valves

Area of each

Pressure to which they are adjusted

If fitted with easing gear

If steam from main boilers can

enter the donkey boiler

Dia. of donkey boiler

Length

Material of shell plates

Thickness

Range of tensile

strength

Descrip. of riveting long. seams

Dia. of rivet holes

Whether punched or drilled

Pitch of rivets

Lap of plating

Per centage of strength of joint

Rivets

Thickness of shell crown plates

Radius of do.

No. of Stays to do.

Dia. of stays.

Diameter of furnace Top

Bottom

Length of furnace

Thickness of furnace plates

Description of

joint

Thickness of furnace crown plates

Stayed by

Working pressure of shell by rules

Working pressure of furnace by rules

Diameter of uptake

Thickness of uptake plates

Thickness of water tubes

SPARE GEAR. State the articles supplied:—

Two each top and bottom end connecting rod bolts and nuts, two main bearing bolts and nuts, one set coupling bolts and nuts, one set each air circulating feed: bilge pump valves, and a quantity of assorted bolts & nuts etc.

The foregoing is a correct description,

Charles & Holmes Manufacturer.

Dates of Survey while building

During progress of work in shops—

During erection on board vessel—

Total No. of visits

1905:—Dec 13. 20. 1906:—Jan 2. 11. 19. 26. 31. Feb 7. 10. 15. 21. 23. Mar 5. 6. 12. 14. 21. 22.

Mar 31. Apr 3. 4. 9.

22

Is the approved plan of main boiler forwarded herewith

Yes

General Remarks

(State quality of workmanship, opinions as to class, &c.)

The machinery and boiler of this vessel have been inspected throughout construction in accordance with the Society's Rules, the material and workmanship are good. The boiler tested by hydraulic pressure, and with the engines placed on board, and tested under steam, they are now in good order and safe working condition, and respectfully submitted as being eligible in our opinion to be classed with the notation of $\frac{1}{2}$ L.M.C. 4.06 in the Register Book.

It is submitted that
this vessel is eligible for
THE RECORD

H.L.M.C. 4.06

PmS

RS

20-4-06

20.4.06

The amount of Entry Fee..

£ 1

When applied for,

Special

£ 10

19/4/1906

Donkey Boiler Fee

£ -

When received,

Travelling Expenses (if any)

£ 3

30-4-06

Committee's Minute

TUES. 24 APL 1906

Assigned

+ L.M.C. 4.06

MACHINERY CERTIFICATE
GIVEN

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Foundation