

REPORT ON MACHINERY.

No. 9014.

Received at London Office

MON. DEC. 10 1923

Date of writing Report

19

When handed in at Local Office

Dec 4th

1923. Port of

Belfast

Last Survey Dec 4th

1923

No. in Survey held at
Reg. Book.

on the New Steel Y.S. S. Port Brisbane

Master

Built at

Belfast

By whom built

Workman Clark & Co Ltd (H67)

Engines made at

Belfast

By whom made

Workman Clark & Co Ltd (H67) when made 1923

Boilers made at

Belfast

By whom made

Workman Clark & Co Ltd (H67) when made 1923

Registered Horse Power

Owners Commonwealth Dominion Line Ltd Port belonging to London.

Nom. Horse Power as per Section 28

860

Is Refrigerating Machinery fitted for cargo purposes

yes

Is Electric Light fitted

yes

ENGINES, &c.

Description of Engines

Twin Screw Triple Expansion

No. of Cylinders

6

No. of Cranks

6

Dia. of Cylinders

22 1/2" x 38" x 63 1/2"

Length of Stroke

18"

Revs. per minute

84

Dia. of Screw shaft

13 1/2"

Material of

Steel

Is the screw shaft fitted with a continuous liner the whole length of the stern tube

yes

Is the after end of the liner made water tight

in the propeller boss

yes

If the liner is in more than one length are the joints burned

yes

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

yes

If two

liners are fitted, is the shaft lapped or protected between the liners

Length of stern bush

5'-0"

Dia. of Tunnel shaft

12-28"

Dia. of Crank shaft journals

13-0"

Dia. of Crank pin

13 1/2"

Size of Crank webs

9" x 19"

Dia. of thrust shaft under

collars

13 1/2"

Dia. of screw

11'-6"

Pitch of Screw

1 1/2"

No. of Blades

3

State whether moveable

yes

Total surface

80 sq ft (one propeller)

No. of Feed pumps

Two

Diameter of ditto

6"

Stroke

24"

Can one be overhauled while the other is at work

yes

No. of Bilge pumps

Two

Diameter of ditto

6"

Stroke

24"

Can one be overhauled while the other is at work

yes

No. of Donkey Engines

See list

Sizes of Pumps

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room

5 @ 3 1/2" dia & 1 @ 4 1/2" direct

In Holds, &c.

No 1, 2 @ 3 1/2", No 2 @ 3 1/2", No 3

2 @ 3 1/2" crosshairs

2 @ 3 1/2"

Summit Well 3 1/2"

No 3

No. of Bilge Injections

2 sizes

9"

Connected to condenser, or to circulating pump

yes

Is a separate Donkey Suction fitted in Engine room & size

yes

4 1/2"

Are all the bilge suction pipes fitted with roses

yes

Are the roses in Engine room always accessible

yes

Are the sluices on Engine room bulkheads always accessible

yes

Are all connections with the sea direct on the skin of the ship

yes

Are they Valves or Cocks

Both

Are the Discharge Pipes above or below the deep water line

above

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates

yes

Are the Blow Off Cocks fitted with a spigot and brass covering plate

yes

What pipes are carried through the bunkers

Bilge, Ballast Pipes

How are they protected

Steel casings

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

yes

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

yes

Is the Screw Shaft Tunnel watertight

yes

Is it fitted with a watertight door

yes

worked from

top platform

Manufacturers of Steel

W. Beardmore & Co.

BOILERS, &c.—(Letter for record)

5

Manufacturers of Steel

W. Beardmore & Co.

Total Heating Surface of Boilers

12900

Is Forced Draft fitted

yes

No. and Description of Boilers

11 Single ended

Working Pressure

200 lbs

Tested by hydraulic pressure to

350 lbs

Date of test

11-9-23

No. of Certificate

824

Can each boiler be worked separately

yes

Area of fire grate in each boiler

18-15 sq ft

No. and Description of Safety Valves to

each boiler

2 1/2" double

Area of each valve

9-62

Pressure to which they are adjusted

205 lbs

Are they fitted with easing gear

yes

Smallest distance between boilers or uptakes and bunkers

20"

Mean dia. of boilers

16'-9"

Length

12'-3"

Material of shell plates

Steel

Thickness

1 1/2"

Range of tensile strength

282 to 322

Are the shell plates welded or flanged

no

Descrip. of riveting: cir. seams

D R L

long. seams

T.R.D.B.S.

Diameter of rivet holes in long. seams

1 1/2"

Pitch of rivets

10 1/2"

Top of plates or width of butt straps

22 1/2"

Per centages of strength of longitudinal joint

rivets

88-4

Working pressure of shell by rules

202 lbs

Size of manhole in shell

16" x 12"

Size of compensating ring

5-3 x 3-0 x 1-1/2"

No. and Description of Furnaces in each boiler

11 Morrison

Material

Steel

Outside diameter

3-11 3/8"

Length of plain part

top

bottom

Thickness of plates

crown

Description of longitudinal joint

weld

Working pressure of furnace by the rules

205 lbs

Combustion chamber plates: Material

Steel

Thickness: Sides

1 1/2"

Back

2 1/2"

Top

1 1/2"

Bottom

2 1/2"

Working pressure by rules

214 lbs

Pitch of stays to ditto: Sides

9 1/2" x 1 1/2"

Back

9 1/2" x 1 1/2"

Top

9 1/2" x 1 1/2"

If stays are fitted with nuts or riveted heads

nuts

Working pressure by rules

202 lbs

End plates in steam space:

Material of stays

Steel

Area at smallest part

1 1/2" x 10 1/2"

Material of stays

Steel

Thickness

1 1/2"

Pitch of stays

21" x 10 1/2"

How are stays secured

D.N. Wash

Working pressure by rules

206 lbs

Material of Front plates at bottom

Steel

Area at smallest part

5-55 x 6-66

Thickness

1"

Material of Lower back plate

Steel

Thickness

1 1/2"

Greatest pitch of stays

4 1/2" x 9"

Working pressure of plate by rules

212 lbs

Diameter of tubes

2 1/2"

Pitch of tubes

3 3/4" x 3 1/8"

Material of tube plates

Steel

Thickness: Front

1 1/8"

Back

1 3/16"

Mean pitch of stays

11 1/4" x 1 1/4"

Pitch across wide water spaces

13 1/2"

Working pressures by rules

224 lbs

Girders to Chamber tops: Material

Steel

thickness of girder at centre

2 @ 10 3/4" x 3 1/4"

Length as per rule

3' 1/2"

Distance apart

8' 6 3/4"

Number and pitch of stays in each

3 @ 9 1/4"

Working pressure by rules

214 lbs

Steam dome: description of joint to shell

none

Diam. of rivet holes

%

Diameter

Thickness of shell plates

Material

Description of longitudinal joint

Crown plates

Thickness

How stayed

Pitch of rivets

Working pressure of shell by rules

214 lbs

SUPERHEATER. Type

none

Date of Approval of Plan

Tested by Hydraulic Pressure to

Date of Test

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Pressure to which each is adjusted

Is Easing Gear fitted

ameter of Safety Valves

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

Foundation

IS A DONKEY BOILER FITTED?

no

If so, is a report now forwarded?

✓

SPARE GEAR.

State the articles supplied:-

Two each bolts & nuts for top & bottom ends & main bearings, one set coupling bolts, one set feed sledge pump valves, quantity of assorted bolts nuts & iron. One tail shaft 2 propellers 2 pair crank & crosshead bushes 2 P & R 2 P & R valve spindles 2 air pump rods & nuts. 1 set escape valve 2 safety & springs. 1 ci. pp impeller & 2 spindles. 1 Bl. feet check valves. 2 sets rings for each piston. 30 tubes & 100 females for Cond. 1 Thompson Compound Pump. Cent. Ci. 2 C 9" x 8" x 15 hp 1/2" suction & discharge Eng. pp 23" x 14" 1/2" h. Aux. ci. pp 15" x 10" x 10, Weir feed pp 2 C 10" x 13 1/2" x 16, Gun S pp 9" x 6 x 10 Ball pp 8" x 10 x 10, Sanitary 6" x 4" x 6, Fresh W. Pp 5" x 5 x 6 Refug. Ci. pp 8 1/2" x 10" x 10 ✓

The foregoing is a correct description
FOR WORKMAN, CLARK & CO., LIMITED.

J. Cunningham

Manufacturer.

Dates of Survey while building { During progress of work in shops -- 1922 Dec 11 1923 Jan 26, Feb 6, 12, 16, 19, 28, Mar 9, 12, 13, 19, 21, 22, Apr 5, 6, 10, 11, 19, 25, 26, May 7, 9, 14, 15, 18, 25, 29, June 4, 6, 8, 11, 14, 19, 21, 27, 28, 29, July 2, 3, 18, 19, 23, 25, 31, Aug 1, 2, 6, 8, 9, 15, 17, 20, 21, 27, 29, 31, Sep 4, 6, 7, 14, 17, 20, 21, 24, 25, 28, Oct 1, 4, 5, 10, 11, 15, 17, 22, 29, 30, 31, Nov 1, 2, 5, 7, 12, 13, 14, 15, 19, 21, 26, 27, 30. Dec 4.
During erection on board vessel --
Total No. of visits 91

Is the approved plan of main boiler forwarded herewith yes

" " " donkey " " " ✓

Dates of Examination of principal parts—Cylinders 8-8-23 Slides 29-8-23 Covers 29-8-23 Pistons 18-7-23 Rods 28-6-23

Connecting rods 28-6-23 Crank shaft 18-7-23 Thrust shaft 18-7-23 Tunnel shafts 18-7-23 Screw shaft 6-9-23 Propeller 29-6-23

Stern tube 29-4-23 Steam pipes tested 29-8-23 11-11-23 Engine and boiler seatings 1-10-23 Engines holding down bolts 15-11-23

Completion of pumping arrangements 30-11-23 Boilers fixed 15-11-23 Engines tried under steam 11-12-23

Completion of fitting sea connections 1-10-23 Stern tube 1-10-23 Screw shaft and propeller 1-10-23

Main boiler safety valves adjusted 24-11-23. Thickness of adjusting washers S.F. 2 1/2 9 S.A. 1 5/8 P.A. 11 P.F. 5 1/2 116 5/8

Material of Crank shaft Steel Identification Mark on Do. 11651, 11652, 11653, 11654, 11655, 11656, 11657, 11658, 11659, 11660, 11661, 11662, 11663, 11664, 11665, 11666, 11667, 11668, 11669, 11670, 11671, 11672, 11673, 11674, 11675, 11676, 11677, 11678, 11679, 11680, 11681, 11682, 11683, 11684, 11685, 11686, 11687, 11688, 11689, 11690, 11691, 11692, 11693, 11694, 11695, 11696, 11697, 11698, 11699, 11700, 11701, 11702, 11703, 11704, 11705, 11706, 11707, 11708, 11709, 11710, 11711, 11712, 11713, 11714, 11715, 11716, 11717, 11718, 11719, 11720, 11721, 11722, 11723, 11724, 11725, 11726, 11727, 11728, 11729, 11730, 11731, 11732, 11733, 11734, 11735, 11736, 11737, 11738, 11739, 11740, 11741, 11742, 11743, 11744, 11745, 11746, 11747, 11748, 11749, 11750, 11751, 11752, 11753, 11754, 11755, 11756, 11757, 11758, 11759, 11760, 11761, 11762, 11763, 11764, 11765, 11766, 11767, 11768, 11769, 11770, 11771, 11772, 11773, 11774, 11775, 11776, 11777, 11778, 11779, 11780, 11781, 11782, 11783, 11784, 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