

N<sup>o</sup>. 535

Stern Frame

SHIP

1864

of (insert no. of year)

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Lloyd's Register  
Foundation

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. 435

## SHIP ~~FORGINGS OR~~ CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by The Steel Coy of Scotland Ltd of Hallside Works Newton for the Vessel No. 1400 ~~1400~~ 12335 being built by Messrs Harland & Wolff Ltd of Belfast have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory

Mark on ~~Forgings or~~ Castings.

Lloyd's  
No. 435  
21/9/14 MMA.

Matthew McAndrews.

Sept 27<sup>th</sup> 1914

	STERN FRAME.	<del>RUBBER FRAME</del>	<del>STEM</del>
Material* ...	<u>Cast Steel.</u>		
How made ...	<u>Siemens Open Hearth.</u>		
Dimensions ...			
Progress on Inspection ...	<u>Continuous.</u>		
Date when Inspected	<u>4/6/14 to 21/9/14.</u>		
CASTINGS.	<u>1631. 1632.</u>		
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	<u>29.2      29.0.</u>		
Extension per cent. ... 3"	<u>33.0      30.0</u>		
Cold Bending Test—			
Angle before fracture	<u>140°      180°</u>		
Drop Test—			
Height from ground ...	<u>10 to 12 Feet.</u>		
Hammering Test—			
If made according to Rules and found satisfactory ...	<u>Yps.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 Stern Frame. 10 14 1 4.

Fee (if any chargeable) £ NIL, (Vessel Classed)

To be paid at \_\_\_\_\_

\* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

