

REPORT of SURVEY for REPAIRS, &c.

Date of writing Report 19th Oct 1923 When handed in at Local Office 19th Oct 1923 Port of NEWCASTLE-ON-TYNE

No. in Reg. Book. 38169 Survey held at Willington Quay Date, First Survey 11 October Last Survey 17 October 1923

on the Wood, Iron or Steel S.S. "BISHOPSTON" Master

TONNAGE:—
GROSS 1534 Built at Haverton-Hill-on-Tees. By whom Furness S.B. Co Ltd When 1923 - 6
UNDER DEK. 1260 Owners H. Harrison (Shipping) Ltd Port belonging to London.
NET 927 Owners' Address (if not already recorded in Appendix to Register Book).

Surveyed Afloat or in Dry Dock on slipway Name of Dock Clelands Destined Voyage

WB=CellDBorDBa feet; uE&B feet; f feet; } Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).
total capacity tons. FPT tons; APT tons; MT feet tons.

N.B.—All alterations in the existing records should be underlined.

If the Vessel has Water Ballast Tanks, state whether the manhole covers have been removed, and the insides of the tanks examined. Also state the amount of deterioration (if any) found in the thicknesses of the floors, framing, girders, and of the inner bottom plating, especially in the boiler space.

Last Report, No. 28631 Port Sld

CHARACTER. * for Special Survey. Date of last Survey and of Periodical Surveys.	Year and Month when last surveyed.	Machinery and Boiler Surveys (including date of N.B., if any).
<u>+100-A.1.</u>	<u>6-23</u>	<u>+LMC 6-23</u>
<u>Cargo battens not fitted</u>		<u>CL</u>
Society's Freeboard (if assigned) as painted on Ship and now verified		<u>3</u> ft. <u>2</u> ins.

(Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported, the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined? Services declined. Was a damage report made by anyone else? If so, by whom? Mr McIlwanna for U.S.

REPAIRS, OR EXAMINATION AS PER RULE, FOR Damage (1) stated to have been caused by the vessel colliding with the S.S. "Niels R. Fiussen" on the 9th October 1923 in the River Tyne (2) See Sld Report.

Now done. Vessel placed on slipway, bottom and rudder cleaned, examined and recoated. Freeboard verified.
Damage Repairs (1) Starboard side. (Plates numbered from forward)
Shell plating. D. Strake No 5 plate renewed. E. 4 with rubber bar, F. 4, G. 3+4. H. H. (bulwark), some bulwark stanchions & lugs + 1 length of bulwark rail removed. (CONTD)

SUMMARY OF DAMAGE REPAIRS:—	Plates.	Frames.	R. Frames.	Floors.	Beams.	Str. Plates.	Dk. Plates.	Other Items:—
Renewed	1	-	-	-	-	1	-	1 Tank top plate renewed. 1 Bulwark plate removed, fair + replaced + 2 faired in place. None internal bulkhead 1 Tank side length of stringer renewed.
Removed and Faired or Repaired	4	4	-	-	4	-	-	
Faired or Repaired in place	1	-	-	2	-	-	-	

PRESENT CONDITION OF THE	Plates.	Frames.	R. Frames.	Floors.	Beams.	Str. Plates.	Dk. Plates.	Other Items:—
Decks	Good							1 Tank top plate renewed.
Caulking of Decks	✓							1 Bulwark plate removed, fair + replaced + 2 faired in place.
Waterways	✓							None internal bulkhead
Coamings	✓							1 Tank side length of stringer renewed.
Beams & Fastenings	Good							
Outside Plating	Good							
Caulking of ditto	✓							
Stanchions	✓							
Transoms	Good							
Reverse Frames	✓							
Floors	✓							
Beams	✓							
Stringers	✓							
Inner Bottom Plating	✓							

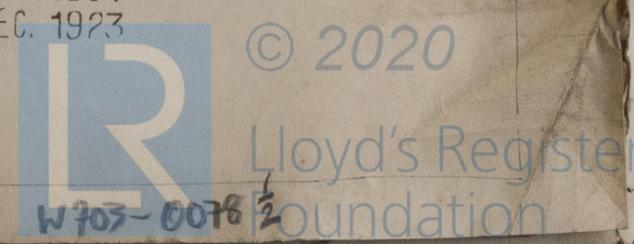
General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:—"to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,15," or "to remain as classed and to have record of survey, 1,15, and the notations of ss No. 1-15 and ptND15, &c."

This vessel is in my opinion eligible to remain as classed and to have record of Survey Nov 10-23 Subject to Sheerstrake plate port side being dealt with at first convenient opportunity

Survey Fee (per Section 20) £ : : Fees applied for, 19/10/23.
Special Damage or Repair Fee (if any) £ 6 : 6 : 0 Received by me, S. J. Robson.
Travelling Expenses (if chargeable) £ : :
Bond Surveyor's Fee (if any) £ : :
Committee's Minute FRI OCT. 26 1923

Character Assigned not 100% Subject
Cargo battens not fitted MM
Surveyor to Lloyd's Register of Shipping. FRI. 21 DEC. 1923



S.S. "BISHOPSTON."

aired and replaced. G. 2 and H. 3. (bulwark) 7
 length of bulwark rail fared in place.
 main deck stringer plate with one length
 stringer angle renewed.
 Main frames, 3 beam knees, 1 large knee
 H beams removed, fared & replaced.
 Two tank top plates (at ship's side) cropped and
 new plate fitted. Two floor ends in way fared
 in place with frames and reverse frames
 length of tank side angle renewed. 5 Frame
 bottom knees & lugs removed, fared & replaced.
 No 1 + 2 double bottom tanks tested; Shell &
 deck hose-tested in way of repairs on
 completion of the work.

Special Reasons List. See Old Report.

Damage Repairs (2)

Forward end of after well. Port Side.

Bulwark plate and 2 lengths of bulwark rail
 fared in place. 3 Bulwark stays removed,
 fared & replaced.

20 Fathoms of new 2 1/2" wire rope placed on board.
 The sheerstrake plate was not dealt with at
 this time but remains efficient.

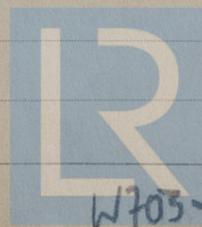
S.R.

Form :-

here and when tested and Superintendent.

If Stockless, state Mechanical Test.

and where tested and Superintendent.



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Lloyd's Register

W705-0678 2/2

Foundation