

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. _____ Port **SUNDERLAND.** _____)No. _____ SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by E. Jephling & Sons Ltd. of Sunderland for the Vessel No. 381, being built by Short Bros. of Sunderland have been inspected by me as set forth below and found to be, so far as can be seen, sound

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. 134me

Matt Robertson

Quadrant Sunderland, 1.7.13

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		Steel	
How made ...		Cast-Ingots	
Dimensions ...		As per plan	
Progress on Inspection ...		Welds & joints tested	
Date when Inspected ...		24.6.13 & 30.6.13	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...		24.0	
Extension per cent. ...		36.0	
Cold Bending Test—			
Angle before fracture ...		closed	
Drop Test—			
Height from ground ...		8 ft	
Hammering Test—			
If made according to Rules and found satisfactory ...		Yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Cuts - 9 - lbs

36-0-0

Fee (if any chargeable) £ : :

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



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SUNDERLAND

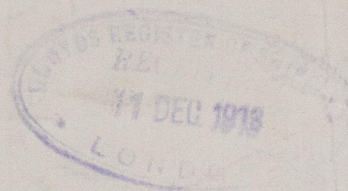
Mess^{rs} SHORT Bros. L^{td}.

CAST STEEL QUADRANT LEV^{ing}-

No. 381

S.S. 'ANGLO BRAZILIAN'

Req. Report No 25933



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