

158

of Montreal,

July 19th.

1920.

W. J. Alderson,

Master, attend on board the S. S. "JAVERY" 4198 gross tons of London, for the purpose of examining the Port Boiler, and recommending repairs.

In the C.C. chamber examination showed that about twenty five rivets in the front and wrapper sheet were leaking considerably. This seam had been electrically welded, but part of this was started. The rivets were found to have snap heads inside and out with practically no countersunk.

The leaking rivets were cut out and renewed, the inside plate being countersunk. Started welding was cut away renewed, and extended. The seams inside the boiler were also welded in way of leakage. At the saddle corners the welding was carried down over patch bolts which were leaking.

The boiler pressure was applied by the feed pumps and the repairs examined and found tight.



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