

NORTHUMBERLAND - ENGINE - WORKS

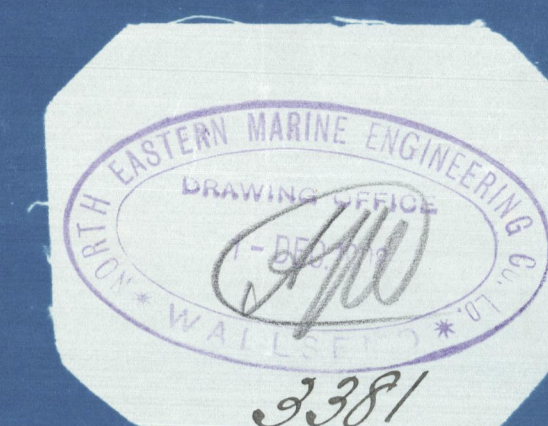
TRACING 471.

SCHEDULE L.

STEAM BOILER

16/12/08

J.H.A.
10/1/08



WORKING PRESSURE = 180 LBS

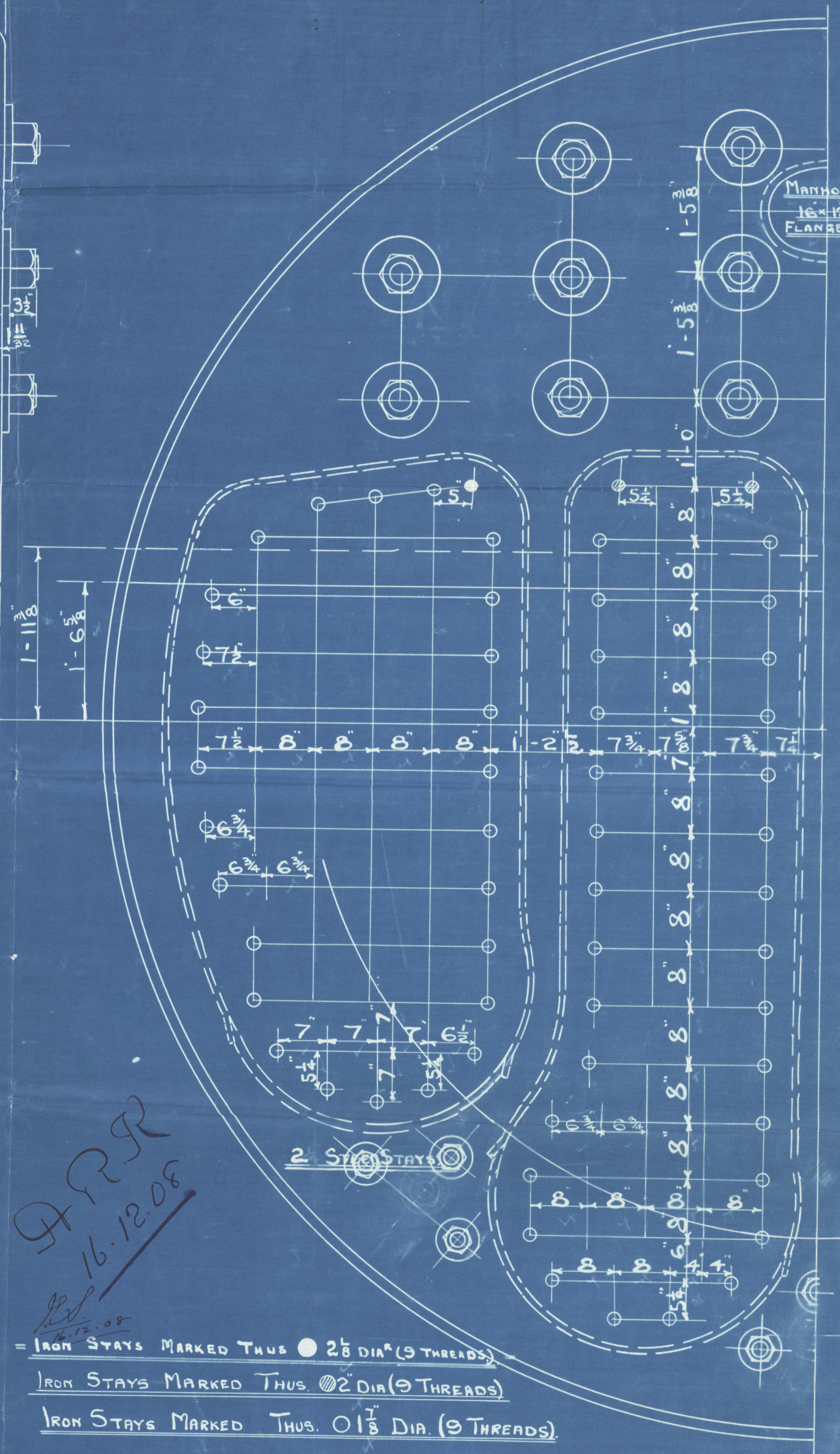
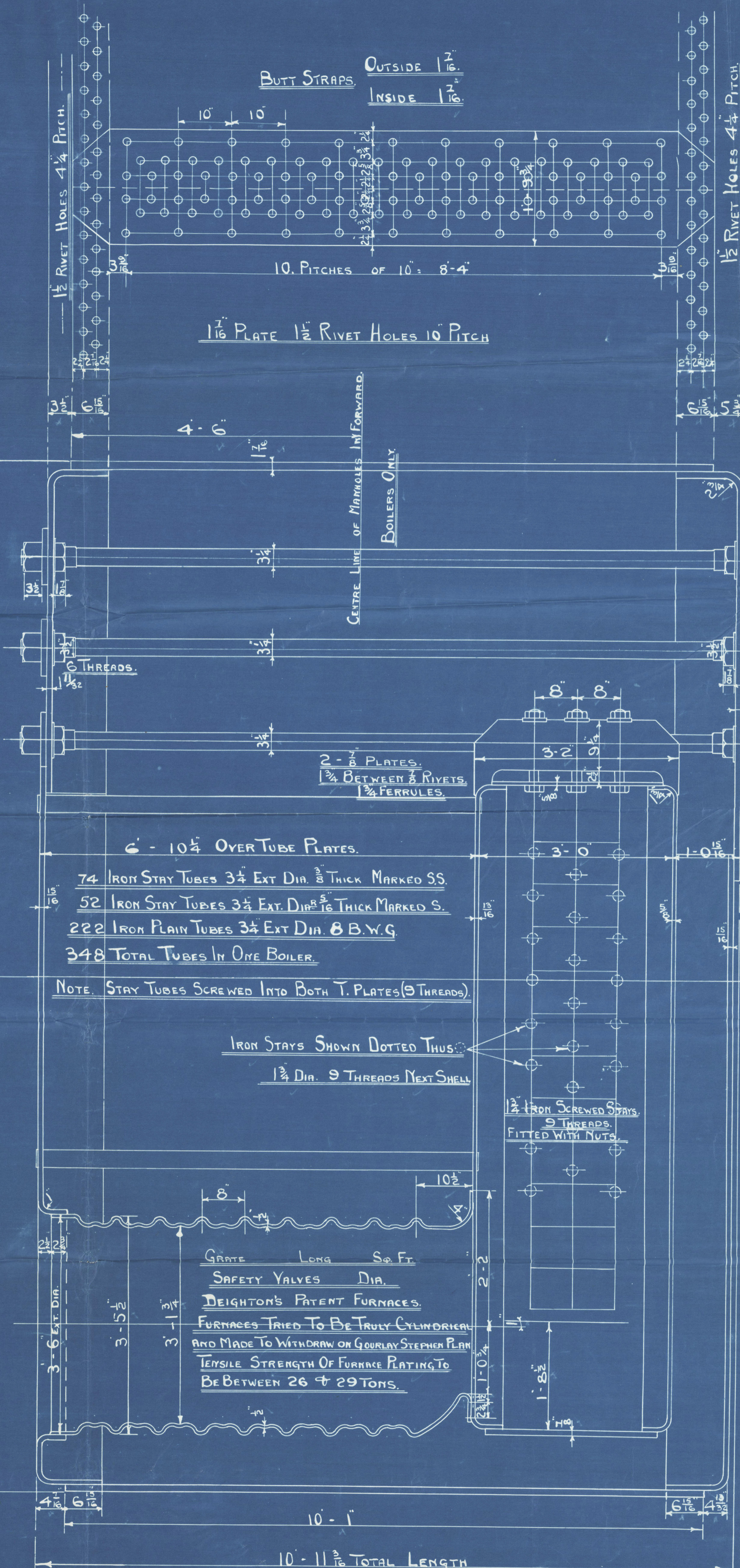
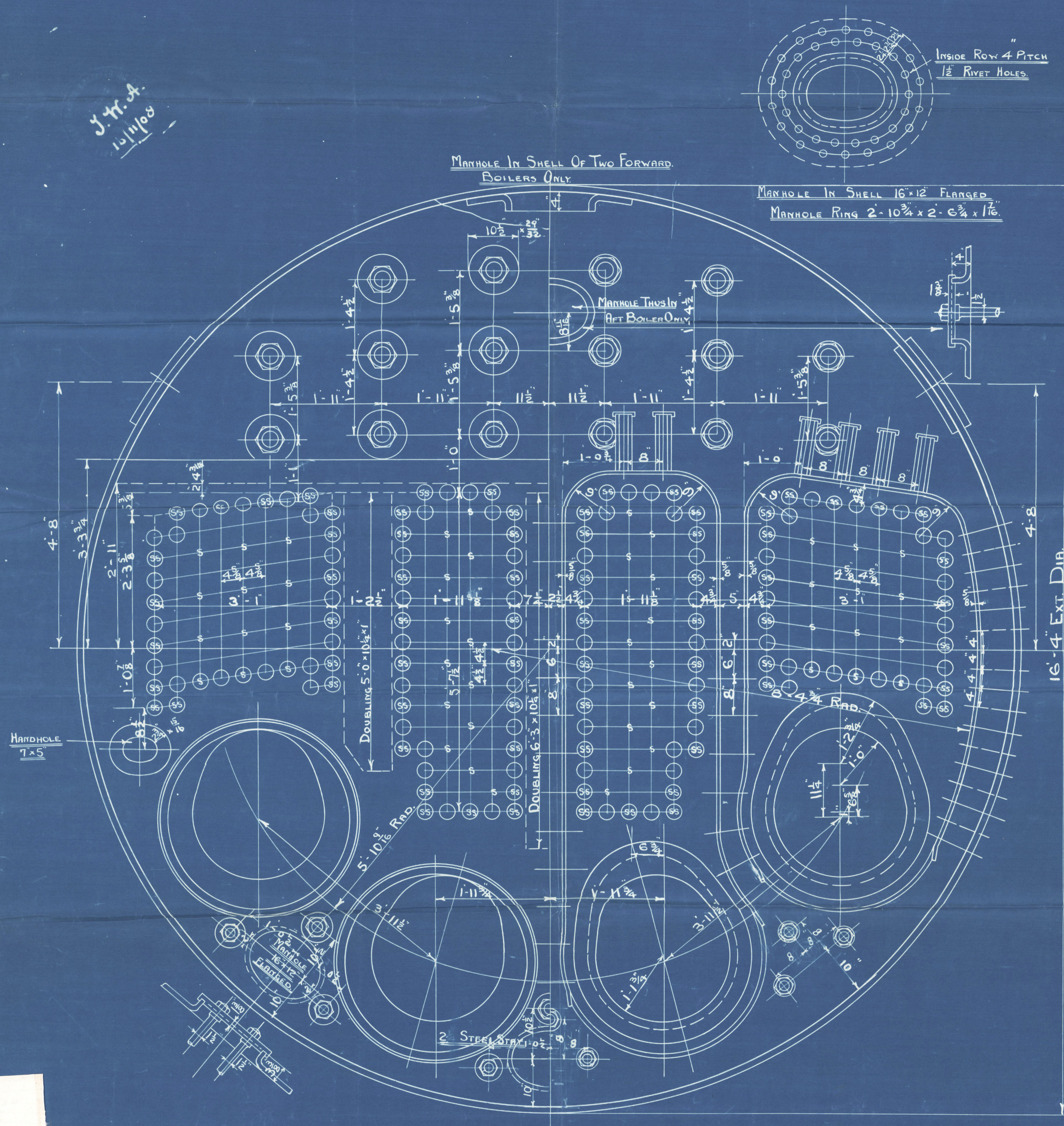
TEST PRESSURE = 360

NOTE. ALL PLATES STAYS TO BE OF STEEL. SCREWED STAYS OF IRON

SMOKE TUBES OF IRON

TENSILE STRENGTH OF SHELL PLATING TO BE NOT LESS THAN 28 TONS.

ALL HOLES DRILLED IN PLACE AFTER PLATES ARE BENT.



J.H.A.
16-12-08

IRON STAYS MARKED THUS 2 1/2 DIA (9 THREADS)

IRON STAYS MARKED THUS 2 DIA (9 THREADS)

IRON STAYS MARKED THUS 0 1/2 DIA (9 THREADS)

IRON STAYS ALL OTHERS 1 1/2 DIA (9 THREADS)

NOTE: ALL SCREW STAYS SCREWED INTO PLATE AND FITTED WITH NUTS.

3 THUS.

CONTRACT 1856

N. E. M. E. CO., LIMITED, WALLSEND.

ENCLOSURE

FOR

Messrs.

6680-0042 (112)

Amended.

Swan Hunter

833

H. E. M. E. G. b.

1856



2 Boilers
thus

No 7831
LLOYDS TEST
360 LBS
J. R.
19-3-09

1 thus

No 7836
LLOYDS TEST
360 LBS
J. R.
29-3-09.

SS. SAN ANTONIO
Newcastle-on-Tyne.
REPORT No 56733

W680-0042



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Lloyd's Register
Foundation