

Lloyd's Register of Shipping.

Order: 35190. (Report on Machinery, No. _____ Port _____)

No. 95806 ENGINE FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS should be struck out as may be required.

I have to report that the Forgings ~~and Castings~~, as herein described, manufactured by Messrs. Th. Wuppermann of Schlebusch-Manfort for the Engines No. _____ being constructed by Messrs. Deutsche Werke of Kiel for the Ship No. 212, being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Kiel.

Mark on Forgings or Castings.

Lloyd's
No. 174.
P.K. 12.11.27.

Düsseldorf 14th November 1927.

P. Kertcher

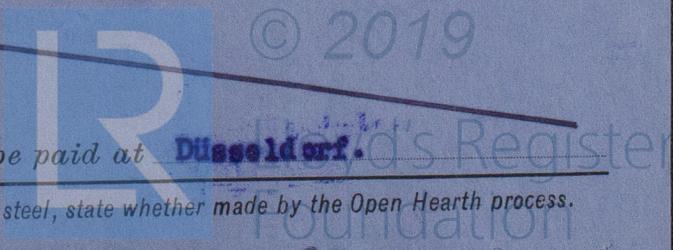
	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
			SCREW SHAFT.
Material* ...	Annealed Sien. Mart. Ingot Steel		
How made ...	forged		
If Annealed ...	Yes		
Dimensions, Forgings	304 mm Ø		
Weight, Castings ...			
Progress on Inspection }	rough turned		
Tests on Standard Test Pieces.	.798 3"		
Tensile Test— Tons per square inch ...	29,8		
Extension per cent ...	52,0		
Cold Bending Test— Angle before fracture ...	180 dg r. good		
Dates when Inspected	12.11.27.		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.



W68-0094

824-25