

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

Order: 2303H.

(Report on Vessel No. _____ Port _____)

No. 3216.

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel ~~Castings~~ Castings, manufactured by Messrs. Stahlwerk Krieger of Düsseldorf-Oberkassel for the Vessel No. 212, being built by Messrs. Deutsche Werke of Kiel have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's
No. 35.
V.S. 17.5.27.

Düsseldorf 18th May 1927.

K. G. Schmidt

	1 STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Annealed Siem. Mart. Cast Steel		
How made	Cast		
If annealed	Yes		
Dimensions			
Progress on Inspection	rough turned		
Date when Inspected	17.5.27.		
CASTINGS.	.798	3"	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	30,7	30,5	
Extension per cent. ...	30,7	32,0	
Cold Bending Test—			
Angle before fracture	120 degr. good		
Drop Test—			
Height from ground ...	7 feet		
Hammering Test—			
If made according to Rules and found satisfactory ...	satisfactory.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at Düsseldorf.

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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.