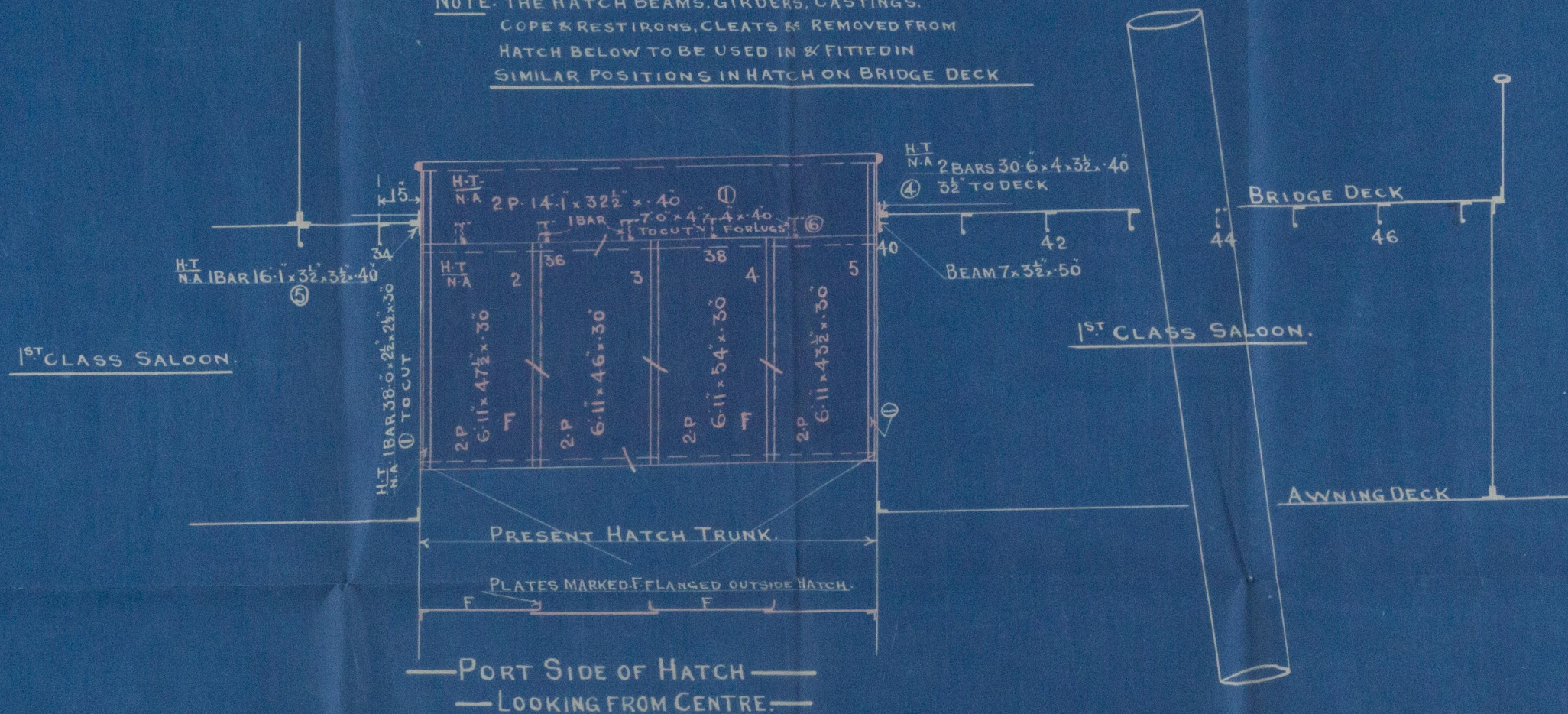


# T. S. S. "NIEUW AMSTERDAM."

## NEW TRUNK HATCH

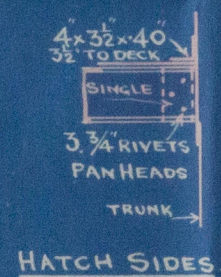
SCALE  $\frac{1}{4}$ " = ONE FOOT.

NOTE. THE HATCH BEAMS, GIRDERS, CASTINGS, COPE & REST IRONS, CLEATS & REMOVED FROM HATCH BELOW TO BE USED IN & FITTED IN SIMILAR POSITIONS IN HATCH ON BRIDGE DECK

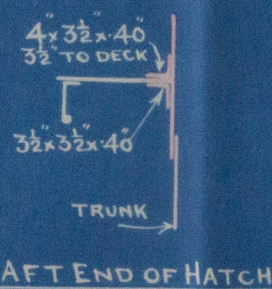


PORT SIDE OF HATCH

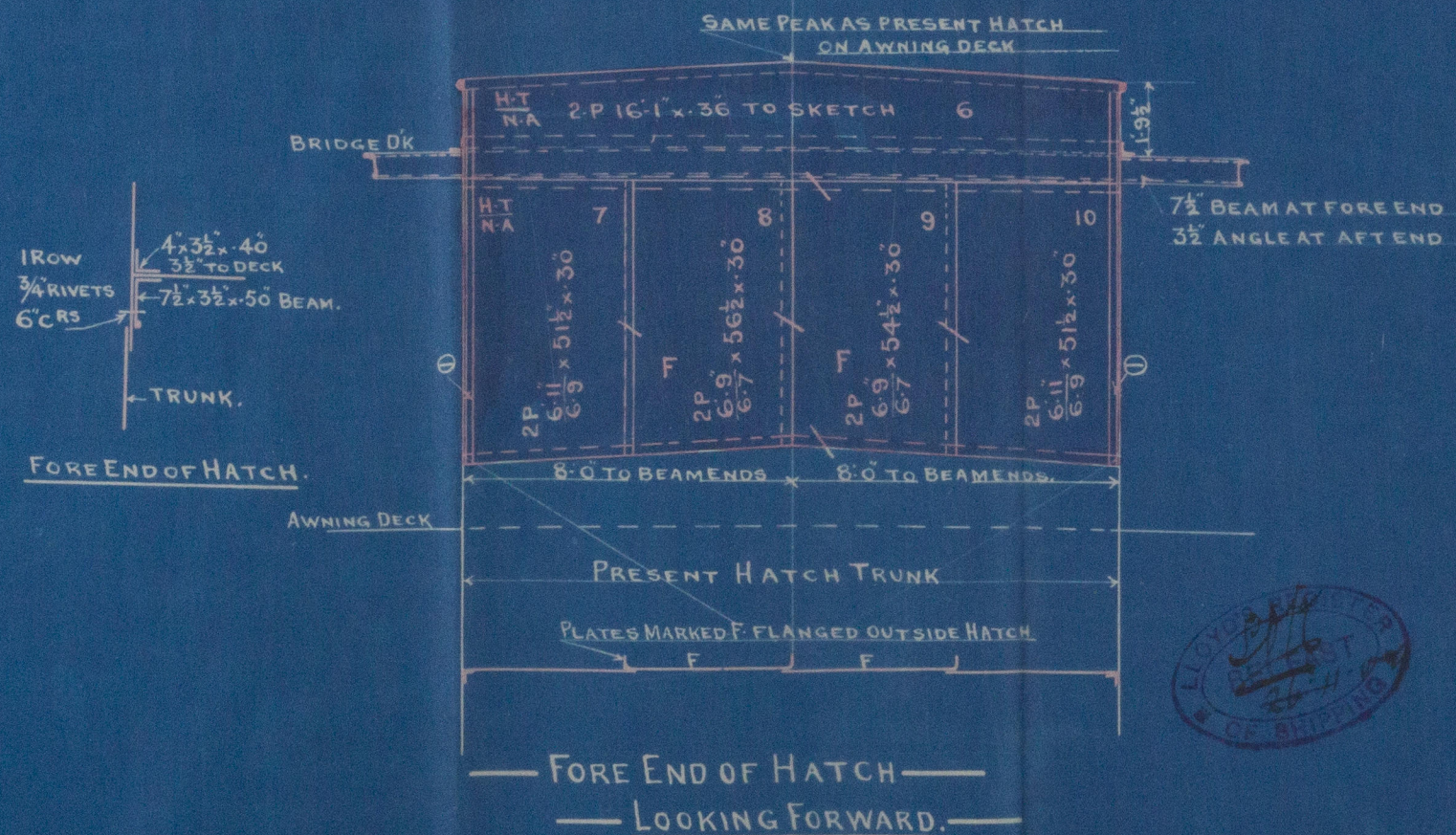
LOOKING FROM CENTRE.



HATCH SIDES.



AFT END OF HATCH



FORE END OF HATCH

LOOKING FORWARD.

NEW WORK COLOURED RED.  
OLD " " BLUE.

### RIVETING.

DESCRIPTION	DIAM. OF RIVET	PITCH CENTRE TO CENTRE	HEAD	POINT	IRON OR STEEL
DK BAR TO DK.	$\frac{3}{4}$ "	$3\frac{3}{8}$ "	PAN	FLUSH	IRON
" " COAMING	"	"	FLUSH	"	"
COAMING TO TRUNK	"	$4\frac{1}{2}$ "	PAN	"	"
TRUNK SEAMS	$\frac{5}{8}$ "	$3\frac{3}{4}$ "	"	"	"
CORNER BAR TO COAMINGS	$\frac{3}{4}$ "	"	"	"	"
" " TRUNKS	$\frac{5}{8}$ "	3"	"	"	"

NOTE. COAMINGS PUNCHED FOR COPE, REST IRON & TO SUIT HOLES IN OLD MATERIAL BEING USED IN. CARE TO BE TAKEN WHERE OLD & NEW WORK COME TOGETHER THAT HOLES COME IN FAIR.

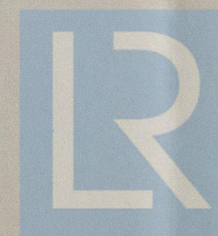




Old Nieuw Amsterdam  
Extension of Bridge  
Crane Hatchway.

REMAIN

W673-0026



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